



# ***CRF250X***

**CRF250X'13**

**PARTS CATALOGUE**

**1**

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**FOREWORD INDEX**

**1**

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**ENGINE GROUP**

**2**

---

**FRAME GROUP**

**3**

---

**PART NUMBER INDEX**

**4**

---

**PART NAME INDEX**

**5**

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**Instruction for use of parts catalogue**

- **This parts catalogue has been created as of August 10, 2012.**
  - Since this date, the sales practice for repair parts may have been changed or the parts may have been eliminated (listed for those not for sale).
  - The modified information is reflected on the latest Electronic Parts Catalogue (EPC). Also, refer to the parts catalogue news for any change.
  - See the parts catalogue news for any revision that is made after August 10, 2012.
- **Always specify the part number when ordering a part.**
  - Check the model, type, serial numbers, color, maker, and the size as needed before ordering a part.
  - Note that the illustrations (part drawings) can differ from the actual parts in shape. They are given just to help you to refer to the parts.
- **When modifications or additions to this parts catalogue are made, a revised edition will be issued at an appropriate time, with successively progressing revision numbers on the cover. We recommend obtaining such revisions in order to keep your parts catalogue up-to-date at all times. To check whether a parts catalogue revision has been issued, please contact your Honda distributor.**

Initial version issue date  
 August 10, 2012  
**Honda Motor Co., Ltd.**

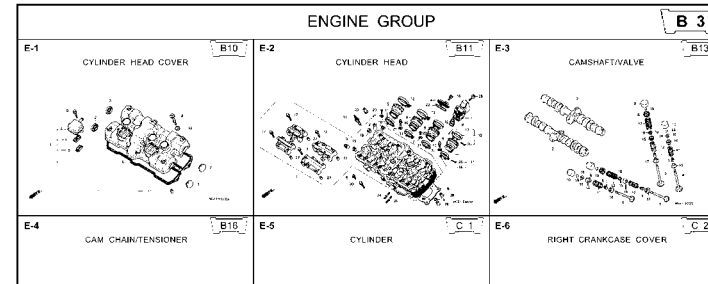
**CONTENTS**

	Page	Address No.	
● Instruction for use of parts catalogue .....	1	B 1	<b>1</b>
● How to refer to the part information .....	2	B 2	
● Part catalogue structure .....	3	B 3	
● When the parts were revised .....	4	B 4	
● Abbreviations used in the parts catalogue.....	4	B 4	
● Part block and serial number check .....	5	B 5	
● Models, parts catalogue codes and applicable serial numbers .....	6	B 6	
● Fuel hose, general purpose hoses and vinyl hose .....	7	B 7	
● Illustrated index .....	11	B11	
● ENGINE GROUP.....	18	D 1	<b>2</b>
● FRAME GROUP.....	47	F 1	<b>3</b>
● PART NO. INDEX.....	88	I 1	<b>4</b>
● PART NAME INDEX.....	93	J 1	<b>5</b>



How to refer to the part information

A Reference with "Illustrated index"

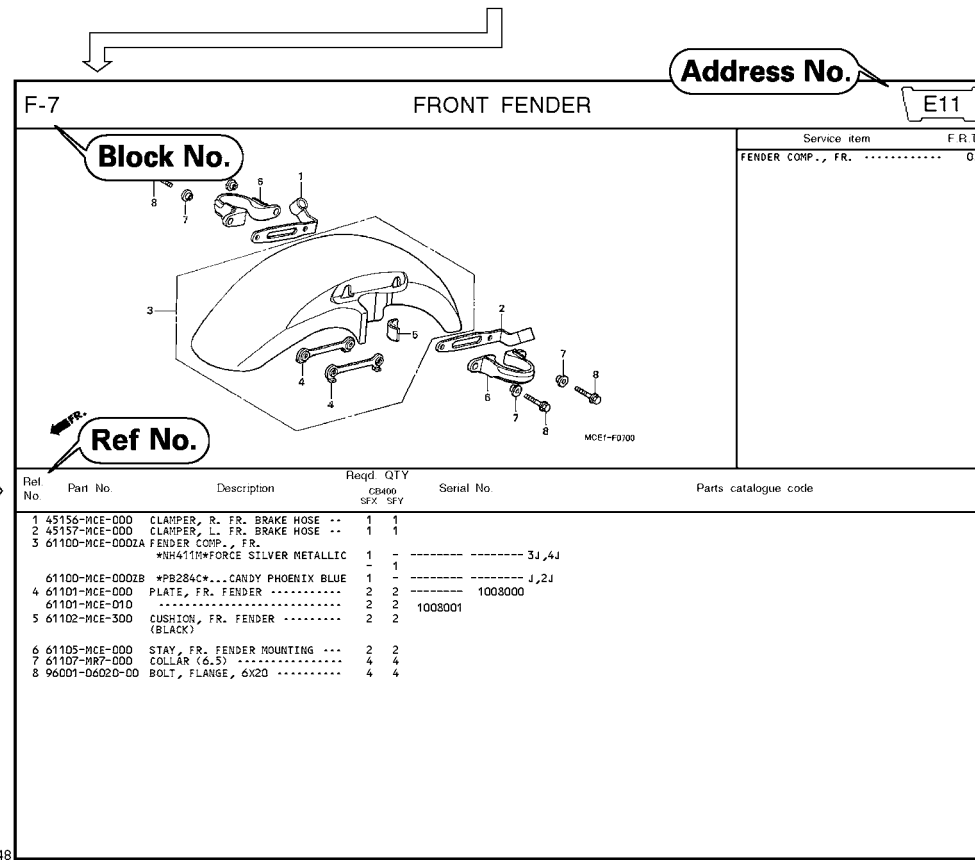


B Reference with "Part number index"

PART NO. INDEX					
Part Number	Address	Page	Rel.	Part Number	Address Page Rel.
04000				13323-MY9-751	C12 28 10 14921
04911-MCE-000	C10	26	1	13324-MY9-751	C12 28 10 14931
				13325-MY9-751	C12 28 10 14932
				13327-MY9-751	C12 28 10 14933
06000				14000	14933
06405-MY9-P00	F13	67	3	14100-MCE-000	B13 13 2 14933
06405-MY9-P10	F13	67	3	14200-MCE-000	B13 13 3 14933
06410-MY9-860	F2	56	1	14321-MCE-000	B16 16 2 14933
06435-MCE-006	F1	55	1	14401-MCE-003	B16 16 3 14933
06451-769-405	E13	51	2	14510-MBE-000	B16 16 4 14941
06451-443-405	F1	55	2	14520-MY9-691	B16 16 4 14941
06451-MA7-405	E13	51	1	14524-MY9-690	B16 16 6 14941
06455-MCE-006	E13	51	3	14546-MCE-000	B16 16 7 14941
				14620-MY9-691	B16 16 8 14941
11000				14711-MCE-000	B13 13 4 14941
11210-MCE-000	C9	25	1	14712-MCE-000	B13 13 5 14941
11330-MCE-305	C2	18	1	14721-MCE-000	B13 13 6 14941
11333-KT8-000	C6	22	1	14722-MCE-000	B13 13 7 14941
11335-MCE-000	C2	18	2	14730-MCE-000	B13 13 8 14941
11360-MCE-000	C7	23	1	14731-MCE-000	B13 13 9 14941
11365-MCE-000	C7	23	2	14731-MY9-751	B13 13 10 14941
11396-MY9-000	C2	18	3	14751-KY2-000	B13 13 11 14941
11631-MCE-000	C5	21	1	14751-MCE-000	B13 13 12 14941
11691-MY9-000	C5	21	2	14761-MCE-000	B13 13 13 14941

C Reference with "Part name index"

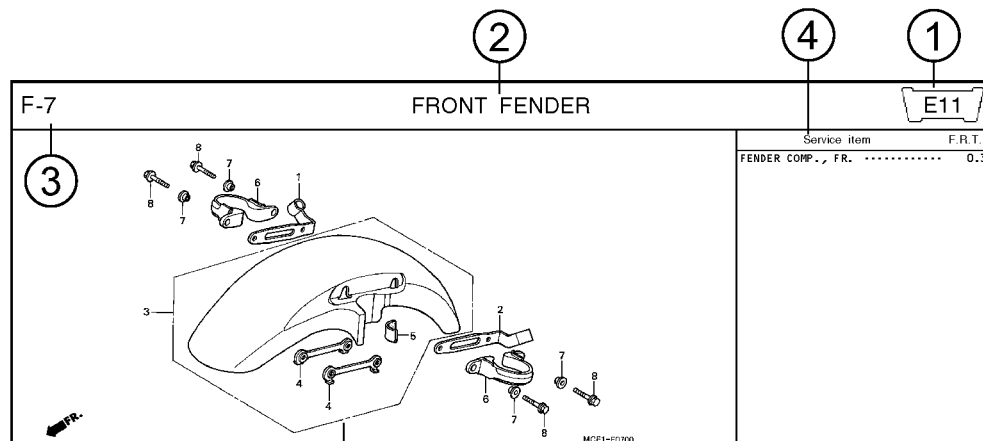
PART NAME INDEX					
Part name	Address	Page	Ref.	Part name	Address Page Ref.
[ A ]				BOLT , CHANG I	
ADJUSTER , CHAIN	F13	67	5	BOLT , CLUTC H	
ARM COMP. , SEA R CHANGE	F10	64	1	BOLT , CONNECT	
ARM , L. MAIN STEP	F11	65	8	BOLT , DISK , 6	
ARM , L. PILLI O STEP	F11	65	12	BOLT , DISK , 8	
ARM , R. MAIN STEP	F11	65	5	BOLT , DRAIN I	
ARM , R. PILLI O STEP	F11	65	11	BOLT , FLANG E	
AUT O DOC K ASSY. , FUEL	F4	58	2	BOLT , FLANG E	
AXLE , FR. WHEEL	E14	52	3	BOLT , FLANG E	
AXLE , RR. WHEEL	F2	56	5	BOLT , FLANG E	
[ B ]				BOLT , FLANG E	
BAG , AIR PRESSUR E GAUGE	F67	77	4	BOLT , FLANG E	
BAG , SERVICE BOOK	F67	77	1	BOLT , FLANG E	
BAG , TOOL	F67	77	3	BOLT , FLANG E	
BALL , STEEL	F11	65	20	BOLT , FLANG E	
BAND A , INSULATOR	B11	11	11	BOLT , FLANG E	
BAND B , INSULATOR	B11	11	12	BOLT , FLANG E	
BAND , AIR CLEANER CONNECTING				BOLT , FLANG E	
BAND , U-LOCK	F8	62	22	BOLT , FLANG E	
BAND , WIRE	F16	70	5	BOLT , FLANG E	
	C10	26	14		
	E5	43	21		
	G4	74	1R		



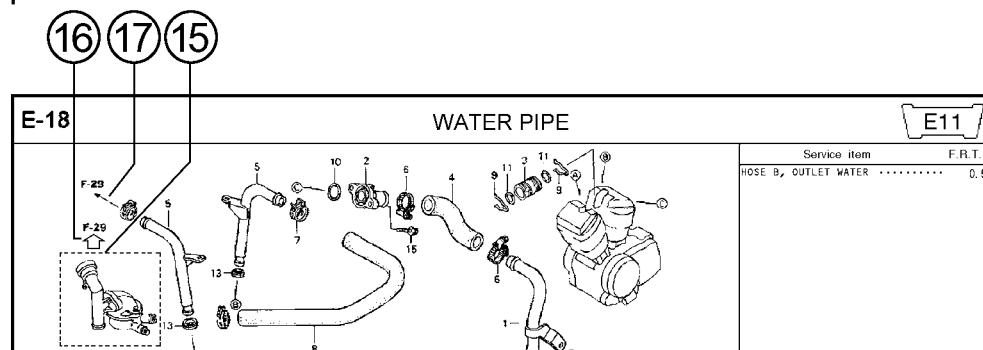
Page No.

2000.09.01 E

Part catalogue structure



Ref. No.	Part No.	Description	Reqd. QTY		Serial No.	Parts catalogue code
			CB400 SFX	SFY		
1	45156-MCE-000	CLAMPER, R. FR. BRAKE HOSE ..	1	1		
2	45157-MCE-000	CLAMPER, L. FR. BRAKE HOSE ..	1	1		
3	61100-MCE-000ZA	FENDER COMP., FR. *NH411M*FORCE SILVER METALLIC	1	-	----- 3J,4J	
	61100-MCE-000ZB	*PB284C*...CANDY PHOENIX BLUE	1	-	----- J,2J	
4	61101-MCE-000	PLATE, FR. FENDER .....	2	2	1008000	
	61101-MCE-010	.....	2	2	1008001	
5	61102-MCE-300	CUSHION, FR. FENDER .....	2	2		
		(BLACK)				



① Address number

• Address No. is provided (in place of the page No.) to help you refer to the part with the part No. or part name.

② Block title ③ Block number

④ Service item/Flat rate time

⑤ Reference number

• Title number marked with the parenthesis or parentheses indicates that it continues from the previous page.

⑥ Part number ⑦ Honda color code

⑧ Description

⑨ Assemblies

• Sections framed with broken lines in the exploded view drawings are available as complete assemblies. (Their individual parts can also be obtained.)

⑩ Color description

⑪ Note

• Notes are shown with the parentheses in the part name column.

⑫ Required quantity

• Req'd. QTY shown in the parenthesis or parentheses indicates the optional part.  
• Req'd. QTY marked with "N" indicates the optional part that should be selected as needed.  
• Req'd. QTY indicates the number of the part used in the block.

⑬ Serial number

⑭ Parts catalogue code

• When the parts catalogue code column is blank, it indicates that the part is applicable to all codes.

⑮

• Parts enclosed within a dotted line are covered in a different block.

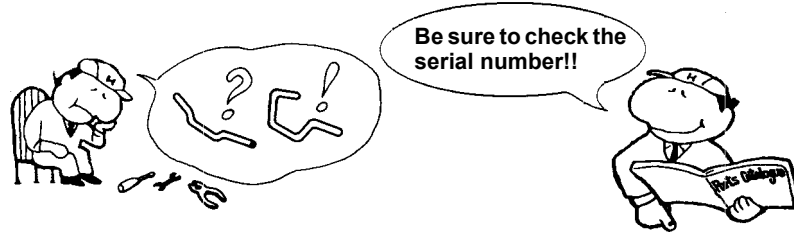
⑯

• A hollow arrow indicates the block No. for the parts enclosed within a dotted line .

⑰

• A solid arrow indicates the block No. the part in question is connected to.

When the parts were revised



Ref. No.	Part No.	Description	Reqd. QTY		Serial No.
			CB400 SFX	SFY	
1	45156-MCE-000	CLAMPER, R. FR. BRAKE HOSE ..	1	1	
2	45157-MCE-000	CLAMPER, L. FR. BRAKE HOSE ..	1	1	
3	61100-MCE-000ZA	FENDER COMP., FR. *NH411M*FORCE SILVER METALLIC	1	-	-----3J,4J
	61100-MCE-000ZB	*PB284C*...CANDY PHOENIX BLUE	1	-	-----J,2J
4	61101-MCE-000	PLATE, FR. FENDER (###).....	2	2	-----1008000
	61101-MCE-010	.....	2	2	-----1008001
5	61102-MCE-300	CUSHION, FR. FENDER ..... (BLACK)	2	2	
6	61105-MCE-000	STAY, FR. FENDER MOUNTING ...	2	2	
7	61107-MR7-000	COLLAR (6.5) .....	4	4	
8	96001-06020-00	BOLT, FLANGE, 6X20 .....	4	4	

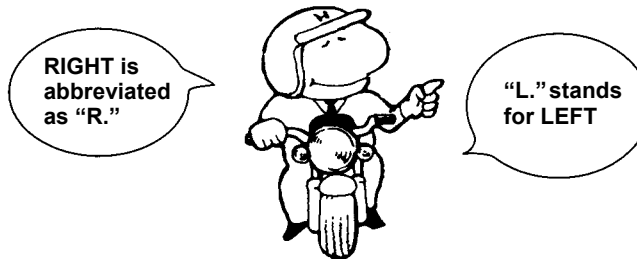
The number has been used from the initial model without revision.

When shown at the left side, it is applicable to the models of No.1008001 and the subsequent numbers.

When shown at the right side, it is applicable to the models up to No.1008000.

The parts listed with "###" at the end of the parts name have limited supply period (parts not for sale).

Abbreviations used in the parts catalogue

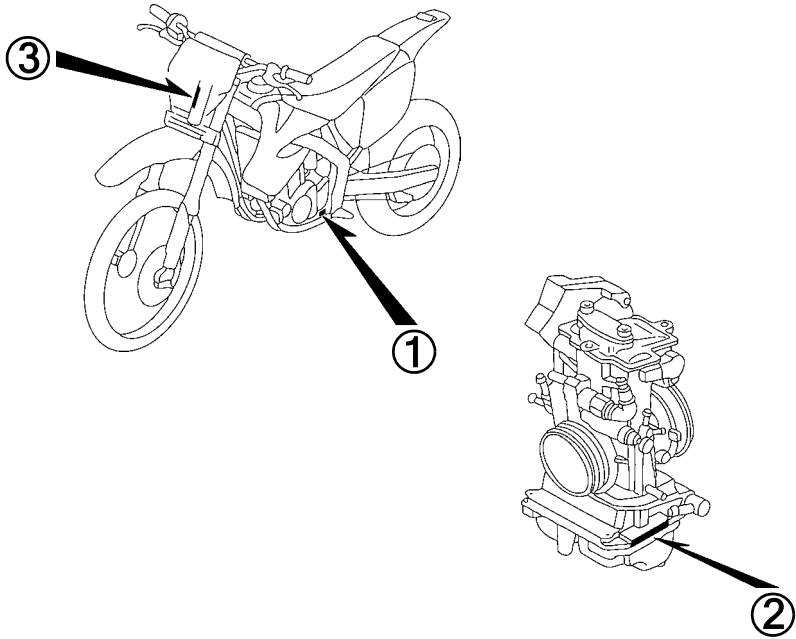
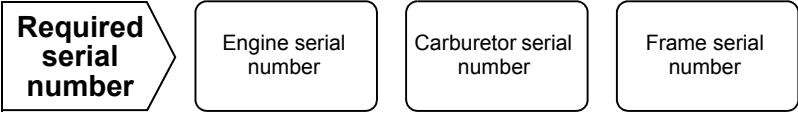
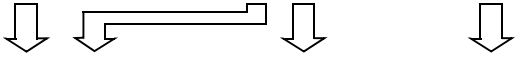
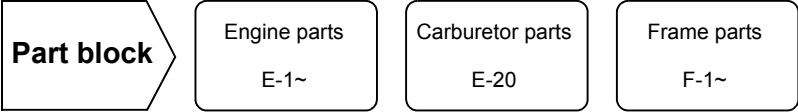


\* "L." or "R." in the description of a part stands for the LEFT hand side or the RIGHT hand side. Determine the left or right as if you were in the motorcycle seat.

The following abbreviations are used in this parts catalogue.

- A ..... Ampere
- ABS ..... Anti-lock brake system
- A.C. .... Alternating current
- A.M. .... Attaching mark
- ASSY. .... Assembly
- C.D.I. .... Capacitive discharge ignition
- COMP. ... Complete
- D.C. .... Direct current
- EX. .... Exhaust
- FR. .... Front
- G ..... Gram
- HEX. .... Hexagonal
- IN. .... Inlet
- KPH ..... Kilometers per hour
- L. ....Left
- L (100L) .Link (100 Links)
- L.E.D. ....Light emitted diode
- MM .....Millimeter
- MPH .....Miles per hour
- R. ....Right
- RR. ....Rear
- STD. ....Standard
- T (22T) ...Tooth (22 Teeth)
- TCS .....Traction control system
- T.M. ....Transcript mark
- V .....Volt
- W .....Watt
- WL .....With labelling
- WOL .....Without labelling

Part block and serial number check





### Models, parts catalogue codes and applicable serial numbers

Models, parts catalogue codes and applicable serial Nos. given in this parts catalogue can be identified as follows.

Parts with parts catalogue codes are exclusive for models destined for countries designated.

If no area codes are listed, parts are for common use.

Model	Area code	Type	Applicable engine serial No.	Applicable frame serial No.	Applicable carburetor identification No.
CRF250X'13	A	49 STATE	ME11E-5600001 To Subsequent	JH2ME110*DK700001 To Subsequent	FCR02D A
	AC	50 STATE(meets California)	ME11E-5600001 To Subsequent	JH2ME111*DK700001 To Subsequent	FCR03D A
	CM	Canada	ME11E-5600001 To Subsequent	JH2ME112*DK800001 To Subsequent	FCR02D A

\* Of carburetor/throttle body identification numbers, only the portions underlined in the example below are used for registration.

FCR02D A KC 7

## Fuel hose, general purpose hoses and vinyl hose

- The standard part fuel hose, general purpose hose and vinyl hose may be substituted by the coiled bulk part.
- When ordering the standard part fuel hose, general purpose hose and vinyl hose use the bulk part number written in the parts catalogue in brackets ( ) underneath the part name, or use the catalogue below.  
(The bulk part standard length is 1 m, however, those displayed in the catalogue < > are available in 3 m and 8 m lengths.)
- When exchanging the hose, cut and use at the specified length as mentioned in the part name.  
(For the method of cutting the bulk part, and method of filling out orders etc., please refer to the service manual and the instructions issued with the bulk part.)
- The list below is a catalogue of the standard part numbers and bulk part numbers. Note that those numbers are applicable to the listed replacement parts only.

Fuel hoses/Tubes			
Standard part No.	Bulk part No.	Bulk part	
		Inner diameter (mm)	Length (m)
95001-30xxx-2x	95001-30001-20M	3.0	1
95001-30xxx-3x	95001-30001-30M	3.0	1
95001-30xxx-4x	95001-30001-40M	3.0	1
95001-35xxx-2x	95001-35001-50M <95001-35003-50M>	3.5	1 3
95001-35xxx-3x	95001-35001-60M <95001-35003-60M>	3.5	1 3
95001-35xxx-4x	95001-35001-60M <95001-35003-60M>	3.5	1 3
95001-35xxx-5x	95001-35001-50M <95001-35003-50M>	3.5	1 3
95001-35xxx-6x	95001-35001-60M <95001-35003-60M>	3.5	1 3
95001-45xxx-2x	95001-45001-50M <95001-45003-50M>	4.5	1 3
95001-45xxx-3x	95001-45001-60M <95001-45003-60M> <95001-45008-60M>	4.5	1 3 8
95001-45xxx-4x	95001-45001-60M <95001-45003-60M> <95001-45008-60M>	4.5	1 3 8
95001-45xxx-5x	95001-45001-50M <95001-45003-50M>	4.5	1 3
95001-45xxx-6x	95001-45001-60M <95001-45003-60M> <95001-45008-60M>	4.5	1 3 8
95001-55xxx-2x	95001-55001-50M <95001-55003-50M> <95001-55008-50M>	5.5	1 3 8

Fuel hoses/Tubes			
Standard part No.	Bulk part No.	Bulk part	
		Inner diameter (mm)	Length (m)
95001-55xxx-3x	95001-55001-60M <95001-55003-60M> <95001-55008-60M>	5.5	1 3 8
95001-55xxx-4x	95001-55001-60M <95001-55003-60M> <95001-55008-60M>	5.5	1 3 8
95001-55xxx-5x	95001-55001-50M <95001-55003-50M> <95001-55008-50M>	5.5	1 3 8
95001-55xxx-6x	95001-55001-60M <95001-55003-60M> <95001-55008-60M>	5.5	1 3 8
95001-75xxx-2x	95001-75001-50M <95001-75003-50M>	7.5	1 3
95001-75xxx-3x	95001-75001-60M <95001-75003-60M> <95001-75008-60M>	7.5	1 3 8
95001-75xxx-4x	95001-75001-60M <95001-75003-60M> <95001-75008-60M>	7.5	1 3 8
95001-75xxx-5x	95001-75001-50M <95001-75003-50M>	7.5	1 3
95001-75xxx-6x	95001-75001-60M <95001-75003-60M> <95001-75008-60M>	7.5	1 3 8
95001-80xxx-2x	95001-80001-50M	8.0	1
95001-80xxx-3x	95001-80001-60M	8.0	1
95001-80xxx-4x	95001-80001-60M	8.0	1
95001-80xxx-5x	95001-80001-50M	8.0	1
95001-80xxx-6x	95001-80001-60M	8.0	1

Vinyl tube				
Standard part No.	Bulk part No.	Bulk part		
		Inner dia- meter (mm)	Outer dia-meter (mm)	Length (m)
95003-01xxx-3x	95003-01001-60M <95003-01003-60M>	2.9	6.8	1 3
95003-01xxx-60	95003-01001-60M <95003-01003-60M>	2.9	6.8	1 3
95003-03xxx-3x	95003-03001-60M <95003-03003-60M>	3.0	6.0	1 3
95003-03xxx-60	95003-03001-60M <95003-03003-60M>	3.0	6.0	1 3
95003-05xxx-3x	95003-05001-60M <95003-05003-60M> <95003-05008-60M>	3.5	6.5	1 3 8
95003-05xxx-60	95003-05001-60M <95003-05003-60M> <95003-05008-60M>	3.5	6.5	1 3 8
95003-07xxx-1x	95003-07001-10M <95003-07003-10M> <95003-07008-10M>	4.0	7.0	1 3 8
95003-07xxx-20	95003-07001-10M <95003-07003-10M> <95003-07008-10M>	4.0	7.0	1 3 8
95003-07xxx-3x	95003-07001-60M <95003-07003-60M> <95003-07008-60M>	4.0	7.0	1 3 8
95003-07xxx-60	95003-07001-60M <95003-07003-60M> <95003-07008-60M>	4.0	7.0	1 3 8
95003-07xxx-7x	95003-07001-70M <95003-07003-70M> <95003-07008-70M>	4.0	7.0	1 3 8
95003-08xxx-1x	95003-08001-10M <95003-08003-10M> <95003-08008-10M>	4.5	6.5	1 3 8
95003-09xxx-3x	95003-09001-60M <95003-09003-60M>	4.5	8.0	1 3
95003-09xxx-60	95003-09001-60M <95003-09003-60M>	4.5	8.0	1 3
95003-10xxx-1x	95003-10001-10M <95003-10003-10M>	5.0	8.0	1 3
95003-10xxx-20	95003-10001-10M <95003-10003-10M>	5.0	8.0	1 3
95003-10xxx-3x	95003-10001-60M <95003-10003-60M>	5.0	8.0	1 3
95003-10xxx-60	95003-10001-60M <95003-10003-60M>	5.0	8.0	1 3
95003-11xxx-3x	95003-11001-60M <95003-11003-60M> <95003-11008-60M>	5.0	9.0	1 3 8
95003-11xxx-60	95003-11001-60M <95003-11003-60M> <95003-11008-60M>	5.0	9.0	1 3 8
95003-12xxx-1x	95003-12001-10M <95003-12003-10M> <95003-12008-10M>	5.0	7.0	1 3 8
95003-12xxx-20	95003-12001-10M <95003-12003-10M> <95003-12008-10M>	5.0	7.0	1 3 8

Vinyl tube				
Standard part No.	Bulk part No.	Bulk part		
		Inner dia- meter (mm)	Outer dia-meter (mm)	Length (m)
95003-14xxx-1x	95003-14001-10M <95003-14003-10M>	6.0	9.0	1 3
95003-14xxx-20	95003-14001-10M <95003-14003-10M>	6.0	9.0	1 3
95003-14xxx-3x	95003-14001-60M <95003-14003-60M>	6.0	9.0	1 3
95003-17xxx-1x	95003-17001-10M <95003-17003-10M>	7.0	9.0	1 3
95003-19xxx-1x	95003-19001-10M <95003-19003-10M> <95003-19008-10M>	7.0	11.0	1 3 8
95003-19xxx-20	95003-19001-10M <95003-19003-10M> <95003-19008-10M>	7.0	11.0	1 3 8
95003-19xxx-3x	95003-19001-60M <95003-19003-60M> <95003-19008-60M>	7.0	11.0	1 3 8
95003-19xxx-60	95003-19001-60M <95003-19003-60M> <95003-19008-60M>	7.0	11.0	1 3 8
95003-21xxx-1x	95003-21001-10M <95003-21003-10M>	8.0	9.0	1 3
95003-21xxx-20	95003-21001-10M <95003-21003-10M>	8.0	9.0	1 3
95003-23xxx-1x	95003-23001-10M <95003-23003-10M>	8.0	12.0	1 3
95003-23xxx-20	95003-23001-10M <95003-23003-10M>	8.0	12.0	1 3
95003-23xxx-3x	95003-23001-60M <95003-23003-60M> <95003-23008-60M>	8.0	12.0	1 3 8
95003-23xxx-60	95003-23001-60M <95003-23003-60M> <95003-23008-60M>	8.0	12.0	1 3 8
95003-25xxx-1x	95003-25001-10M <95003-25003-10M>	9.0	11.0	1 3
95003-25xxx-20	95003-25001-10M <95003-25003-10M>	9.0	11.0	1 3
95003-25xxx-3x	95003-25001-60M <95003-25003-60M>	9.0	11.0	1 3
95003-25xxx-7x	95003-25001-70M <95003-25003-70M>	9.0	11.0	1 3
95003-27xxx-1x	95003-27001-10M <95003-27003-10M>	9.0	13.0	1 3
95003-27xxx-20	95003-27001-10M <95003-27003-10M>	9.0	13.0	1 3
95003-27xxx-3x	95003-27001-60M <95003-27003-60M>	9.0	13.0	1 3
95003-27xxx-60	95003-27001-60M <95003-27003-60M>	9.0	13.0	1 3
95003-33xxx-1x	95003-33001-10M <95003-33003-10M>	10.0	14.0	1 3
95003-33xxx-20	95003-33001-10M <95003-33003-10M>	10.0	14.0	1 3

Vinyl tube				
Standard part No.	Bulk part No.	Bulk part		
		Inner dia- meter (mm)	Outer dia-meter (mm)	Length (m)
95003-36xxx-1x	95003-36001-10M <95003-36003-10M> <95003-36008-10M>	11.0	13.0	1 3 8
95003-36xxx-20	95003-36001-10M <95003-36003-10M> <95003-36008-10M>	11.0	13.0	1 3 8
95003-37xxx-3x	95003-37001-60M <95003-37003-60M>	11.0	15.0	1 3
95003-37xxx-60	95003-37001-60M <95003-37003-60M>	11.0	15.0	1 3
95003-38xxx-1x	95003-38001-10M <95003-38003-10M>	12.0	13.0	1 3
95003-38xxx-20	95003-38001-10M <95003-38003-10M>	12.0	13.0	1 3
95003-39xxx-1x	95003-39001-10M <95003-39003-10M>	12.0	14.0	1 3
95003-39xxx-20	95003-39001-10M <95003-39003-10M>	12.0	14.0	1 3
95003-40xxx-20	95003-40001-10M <95003-40003-10M>	12.0	16.0	1 3
95003-40xxx-3x	95003-40001-60M <95003-40003-60M>	12.0	16.0	1 3
95003-40xxx-60	95003-40001-60M <95003-40003-60M>	12.0	16.0	1 3
95003-43xxx-1x	95003-43001-10M <95003-43003-10M> <95003-43008-10M>	13.0	15.0	1 3 8
95003-43xxx-20	95003-43001-10M <95003-43003-10M> <95003-43008-10M>	13.0	15.0	1 3 8
95003-45xxx-1x	95003-45001-10M <95003-45003-10M> <95003-45008-10M>	14.0	18.0	1 3 8
95003-45xxx-20	95003-45001-10M <95003-45003-10M> <95003-45008-10M>	14.0	18.0	1 3 8
95003-50xxx-1x	95003-50001-10M <95003-50003-10M>	16.0	19.0	1 3
95003-50xxx-20	95003-50001-10M <95003-50003-10M>	16.0	19.0	1 3
95003-50xxx-3x	95003-50001-60M <95003-50003-60M>	16.0	19.0	1 3
95003-55xxx-1x	95003-55001-10M <95003-55003-10M>	17.5	20.5	1 3
95003-55xxx-20	95003-55001-10M <95003-55003-10M>	17.5	20.5	1 3
95003-60xxx-1x	95003-60001-10M <95003-60003-10M>	22.0	27.0	1 3
95003-60xxx-20	95003-60001-10M <95003-60003-10M>	22.0	27.0	1 3
95003-60xxx-3x	95003-60001-60M <95003-60003-60M>	22.0	27.0	1 3
95003-60xxx-60	95003-60001-60M <95003-60003-60M>	22.0	27.0	1 3

General purpose hoses			
Standard part No.	Bulk part No.	Bulk part	
		Inner diameter (mm)	Length (m)
95005-11xxx-3x	95005-11001-30M	11.0	1
95005-11xxx-5x	95005-11001-50M	11.0	1
95005-12xxx-1x	95005-12001-10M <95005-12003-10M>	12.0	1 3
95005-12xxx-2x	95005-12001-20M	12.0	1
95005-12xxx-3x	95005-12001-30M	12.0	1
95005-12xxx-5x	95005-12001-50M	12.0	1
95005-14xxx-1x	95005-14001-10M	14.0	1
95005-14xxx-2x	95005-14001-20M <95005-14003-20M>	14.0	1 3
95005-14xxx-3x	95005-14001-30M	14.0	1
95005-14xxx-5x	95005-14001-50M	14.0	1
95005-17xxx-1x	95005-17001-10M	17.0	1
95005-17xxx-2x	95005-17001-20M	17.0	1
95005-17xxx-3x	95005-17001-30M	17.0	1
95005-17xxx-5x	95005-17001-50M	17.0	1
95005-30xxx-3x	95005-30001-30M	3.0	1
95005-30xxx-5x	95005-30001-50M	3.0	1
95005-35xxx-1x	95005-35001-10M <95005-35003-10M> <95005-35008-10M>	3.5	1 3 8
95005-35xxx-2x	95005-35001-20M	3.5	1
95005-35xxx-3x	95005-35001-30M	3.5	1
95005-35xxx-4x	95005-35001-10M <95005-35003-10M> <95005-35008-10M>	3.5	1 3 8
95005-35xxx-5x	95005-35001-50M	3.5	1
95005-45xxx-1x	95005-45001-10M <95005-45003-10M> <95005-45008-10M>	4.5	1 3 8
95005-45xxx-2x	95005-45001-20M	4.5	1
95005-45xxx-3x	95005-45001-30M	4.5	1

General purpose hoses			
Standard part No.	Bulk part No.	Bulk part	
		Inner diameter (mm)	Length (m)
95005-45xxx-4x	95005-45001-10M <95005-45003-10M> <95005-45008-10M>	4.5	1 3 8
95005-45xxx-5x	95005-45001-50M	4.5	1
95005-50xxx-3x	95005-50001-30M <95005-50003-30M>	5.0	1 3
95005-50xxx-5x	95005-50001-50M	5.0	1
95005-55xxx-1x	95005-55001-10M <95005-55003-10M> <95005-55008-10M>	5.3	1 3 8
95005-55xxx-2x	95005-55001-20M <95005-55003-20M>	5.3	1 3
95005-55xxx-4x	95005-55001-10M <95005-55003-10M> <95005-55008-10M>	5.3	1 3 8
95005-65xxx-1x	95005-65001-10M <95005-65003-10M>	6.5	1 3
95005-65xxx-2x	95005-65001-20M	6.5	1
95005-70xxx-3x	95005-70001-30M <95005-70003-30M>	7.0	1 3
95005-70xxx-5x	95005-70001-50M	7.0	1
95005-75xxx-1x	95005-75001-10M <95005-75003-10M>	7.3	1 3
95005-75xxx-2x	95005-75001-20M	7.3	1
95005-80xxx-1x	95005-80001-10M <95005-80003-10M>	8.0	1 3
95005-80xxx-2x	95005-80001-20M	8.0	1
95005-80xxx-3x	95005-80001-30M	8.0	1
95005-80xxx-5x	95005-80001-50M	8.0	1
95005-91xxx-3x	95005-91001-30M	12.0	1
95005-91xxx-5x	95005-91001-50M	12.0	1
95005-92xxx-3x	95005-92001-30M	12.0	1
95005-92xxx-5x	95005-92001-50M	12.0	1

NOTE: X is displayed to represent the omitted numerals and letters of the roman alphabet.

⊙ **CAUTION: It is DANGEROUS to confuse the fuel hose with the general purpose hose or vinyl hose.**

Never use a general purpose hose or vinyl hose in place of a fuel hose or vice versa. Always use the correct bulk part in the parts catalogue, according to the service manual or the instructions issued with the bulk part.

• Bulk part number of fuel hose, general purpose hose and vinyl hose.

(Example)

9 5 0 0 1 - 7 5 0 0 1 - 5 0 M

**Bulk part number:** Refers to the bulk part.

**Marking code (hose type):** (fuel hose and general purpose hose)

**Change code (for added hose):** (Vinyl hose)

- Indicates number mark or change sequence, however, the code for the bulk part must be strictly 0 (zero).

**Types of code:**

- Fuel hose
  - 2: Red outside braid (3 mm inside dia. only)
  - 5: Black inside braid
  - 3: Red (3 mm inside dia. only)
  - 4: Ash gray with red stripe (3 mm inside dia. only)
  - 6: Black

- Vinyl hose
  - 1: Clear
  - 2: Black
  - 3: Light red
  - 6: Light red
  - 7: Pale black

- General hose
  - 1: Ash gray
  - 2: Ash gray
  - 3: Black
  - 5: Black

**Lengths:** 001: 1 m (standard)  
003: 3 m  
008: 8 m

**I.D code:** (fuel hose and general purpose hose)

- 30: 3.0 mm
- 35: 3.5 mm
- 45: 4.5 mm
- 50: 5.0 mm
- 55: 5.3 mm, 5.5 mm
- 65: 6.5 mm
- 70: 7.0 mm
- 75: 7.3 mm, 7.5 mm
- 80: 8.0 mm
- 11: 11 mm
- 91: 12 mm (outside dia. 15) mm
- 92: 12 mm (outside dia. 16) mm
- 12: 12 mm (outside dia. 17) mm
- 14: 14 mm
- 17: 17 mm

**ID./OD. code:** (vinyl hose)

- 01: ID. 2.9, OD. 6.8 mm
- 03: ID. 3.0, OD. 6.0 mm
- 05: ID. 3.5, OD. 6.5 mm
- 07: ID. 4.0, OD. 7.0 mm
- 08: ID. 4.5, OD. 6.5 mm
- 09: ID. 4.5, OD. 8.0 mm
- 12: ID. 5.0, OD. 7.0 mm
- 10: ID. 5.0, OD. 8.0 mm
- 11: ID. 5.0, OD. 9.0 mm
- 14: ID. 6.0, OD. 9.0 mm
- 17: ID. 7.0, OD. 9.0 mm
- 19: ID. 7.0, OD. 11.0 mm
- 21: ID. 8.0, OD. 9.0 mm
- 23: ID. 8.0, OD. 12.0 mm
- 25: ID. 9.0, OD. 11.0 mm
- 27: ID. 9.0, OD. 13.0 mm
- 33: ID. 10.0, OD. 14.0 mm
- 36: ID. 11.0, OD. 13.0 mm
- 37: ID. 11.0, OD. 15.0 mm
- 38: ID. 12.0, OD. 13.0 mm
- 39: ID. 12.0, OD. 14.0 mm
- 40: ID. 12.0, OD. 16.0 mm
- 43: ID. 13.0, OD. 15.0 mm
- 45: ID. 14.0, OD. 18.0 mm
- 50: ID. 16.0, OD. 19.0 mm
- 55: ID. 17.5, OD. 20.5 mm
- 60: ID. 22.0, OD. 27.0 mm

**Hose type:** 1: Fuel hose  
3: Vinyl hose  
5: General hose

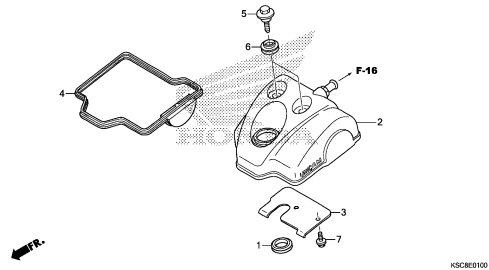
# ENGINE GROUP

**B11**

**E-1**

CYLINDER HEAD COVER

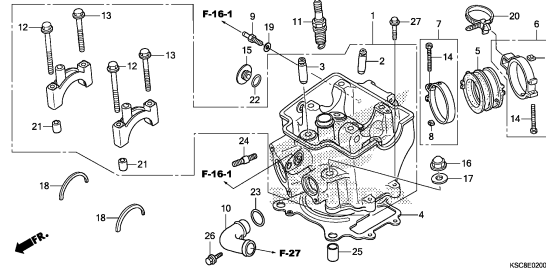
**D 1**



**E-2**

CYLINDER HEAD

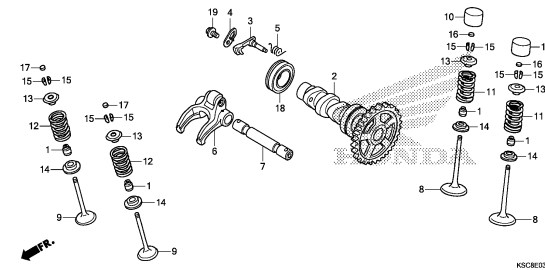
**D 2**



**E-3**

CAMSHAFT/VALVE

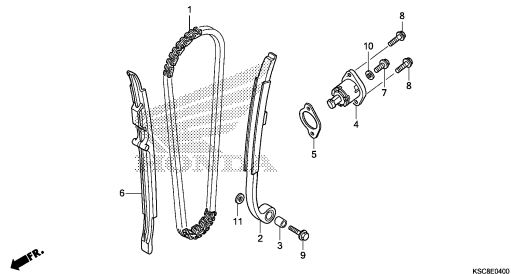
**D 4**



**E-4**

CAM CHAIN/TENSIONER

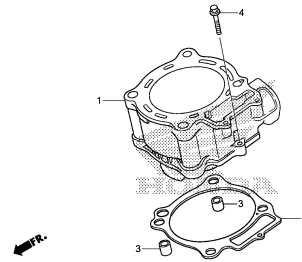
**D 8**



**E-5**

CYLINDER

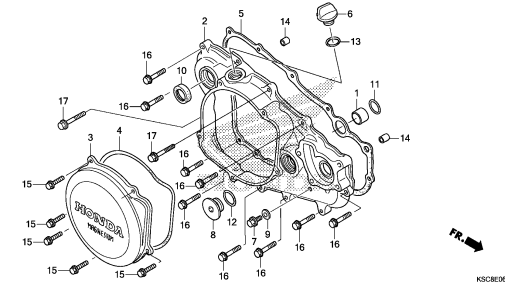
**D 9**



**E-6**

R. CRANKCASE COVER

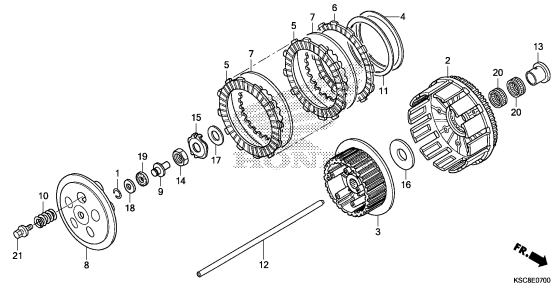
**D10**



**E-7**

CLUTCH

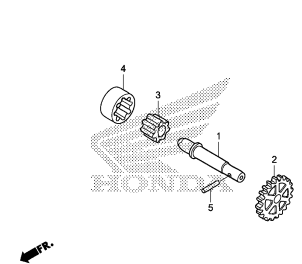
**D11**



**E-8**

OIL PUMP

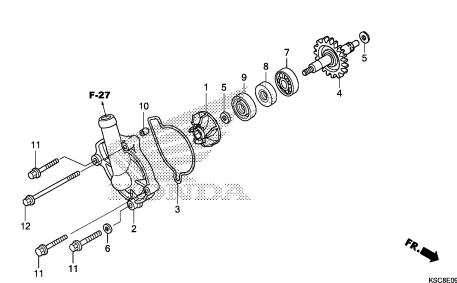
**D12**



**E-9**

WATER PUMP

**D13**



**2**

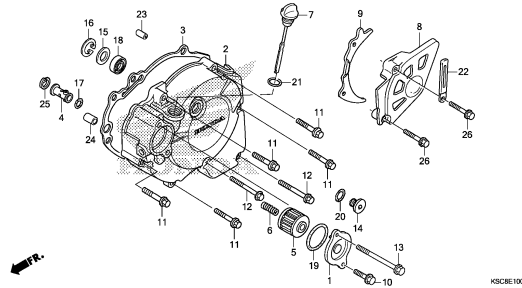
# ENGINE GROUP

**B12**

**E-10**

L. CRANKCASE COVER

**D14**

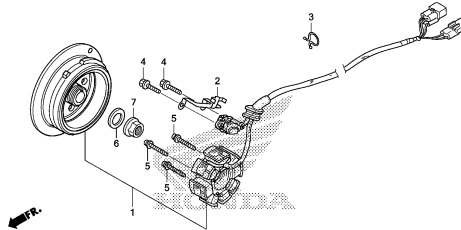


K5CBE1000

**E-11**

GENERATOR

**D16**

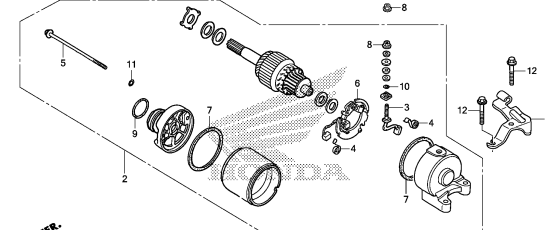


K5CBE1100

**E-12**

STARTING MOTOR

**E 1**

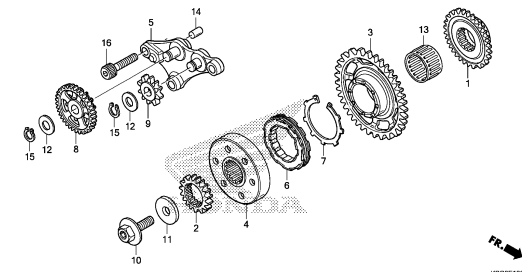


K5CBE1200

**E-13**

STARTING CLUTCH

**E 2**

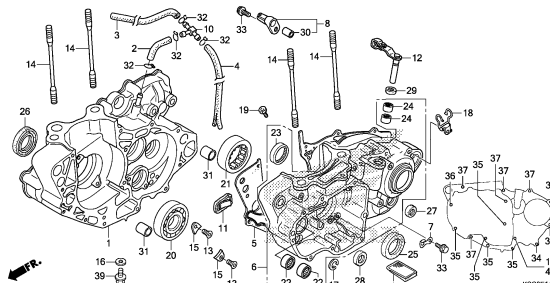


K5CBE1300

**E-14**

CRANKCASE

**E 3**

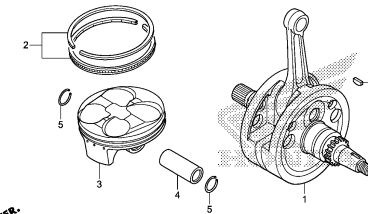


K5CBE1400

**E-15**

CRANKSHAFT/PISTON

**E 5**

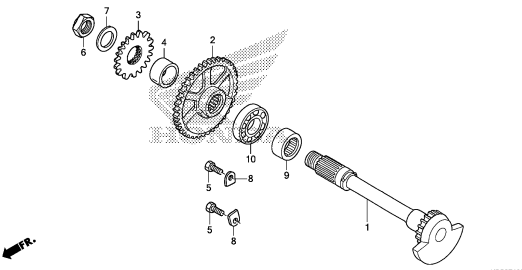


K5CBE1500

**E-16**

BALANCER

**E 6**

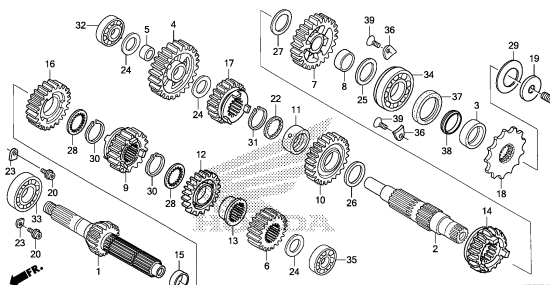


K5CBE1600

**E-17**

TRANSMISSION

**E 7**

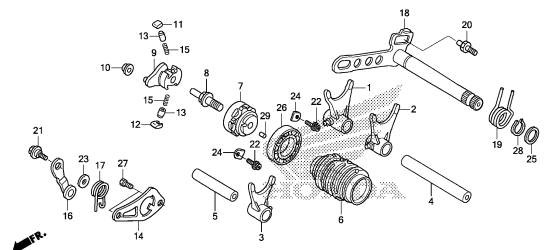


K5CBE1700

**E-18**

GEARSHIFT DRUM

**E 9**



K5CBE1800

**2**

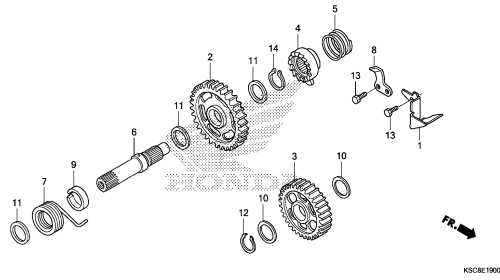
# ENGINE GROUP

**B13**

**E-19**

**E11**

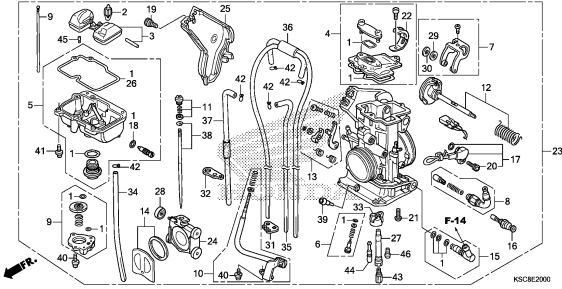
KICK STARTER SPINDLE



**E-20**

**E12**

CARBURETOR



**2**



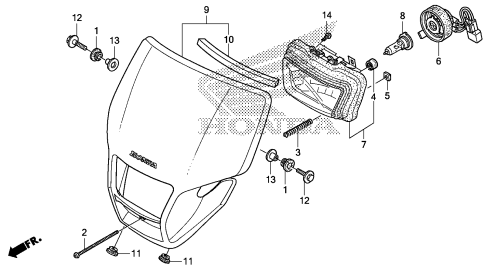
# FRAME GROUP

**B14**

**F-1**

**HEADLIGHT**

**F 1**

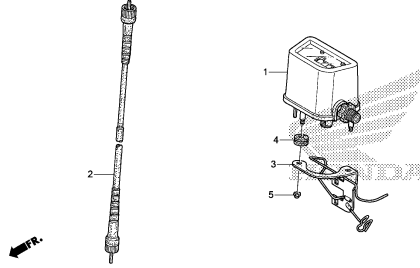


KSCBF0100

**F-2**

**METER**

**F 2**

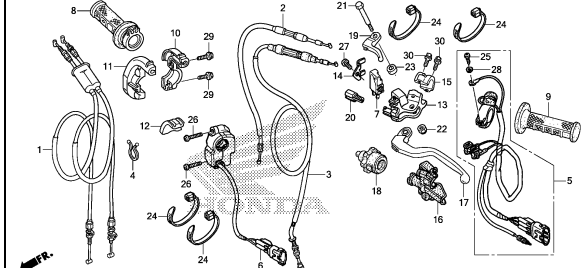


KSCBF0200

**F-3**

**HANDLE LEVER/SWITCH/CABLE**

**F 3**

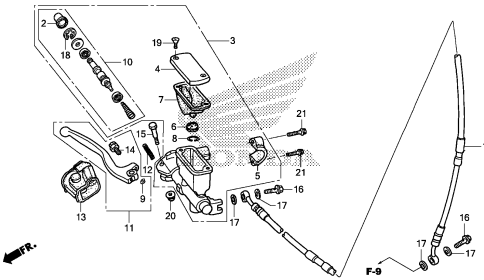


KSCBF0300

**F-4**

**FR. BRAKE MASTER CYLINDER**

**F 5**

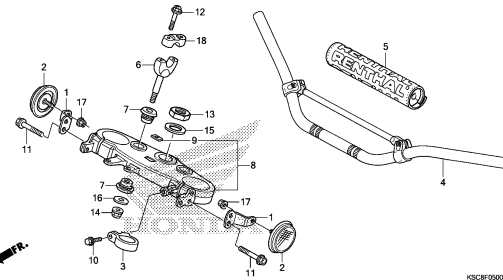


KSCBF0400

**F-5**

**HANDLE PIPE/TOP BRIDGE**

**F 6**

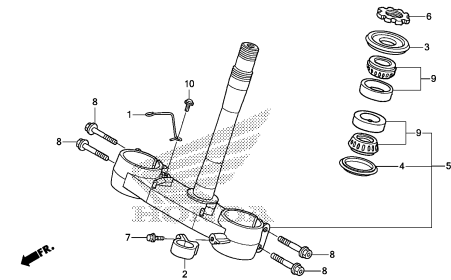


KSCBF0500

**F-6**

**STEERING STEM**

**F 7**

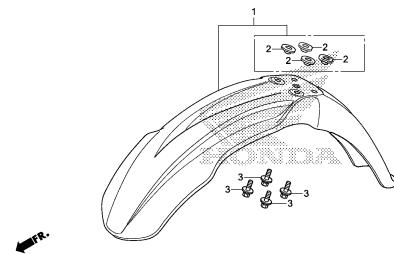


KSCBF0600

**F-7**

**FRONT FENDER**

**F 8**

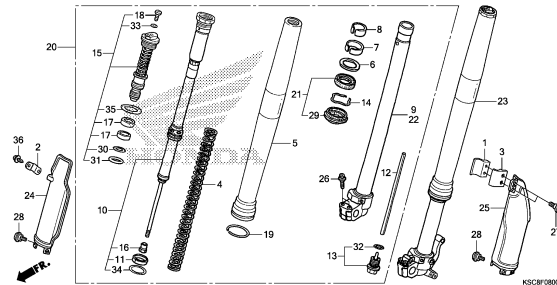


KSCBF0700

**F-8**

**FRONT FORK**

**F 9**

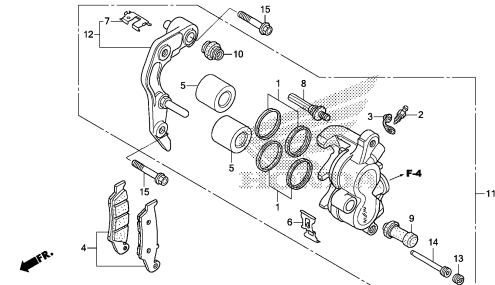


KSCBF0800

**F-9**

**FRONT BRAKE CALIPER**

**F 11**



KSCBF0900

**3**

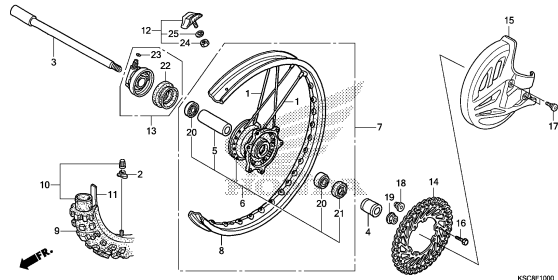
# FRAME GROUP

**B15**

**F-10**

FRONT WHEEL

**F12**

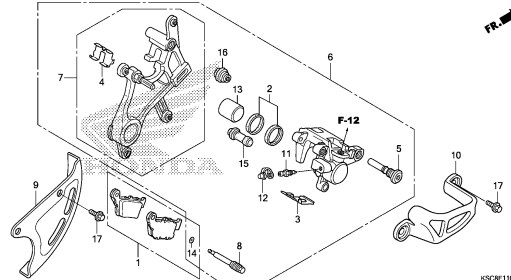


K5C8F1000

**F-11**

REAR BRAKE CALIPER

**F14**

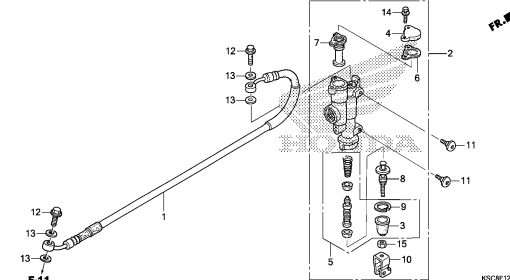


K5C8F1100

**F-12**

RR. BRAKE MASTER CYLINDER

**F15**

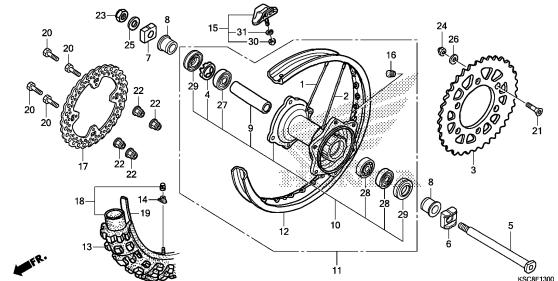


K5C8F1200

**F-13**

REAR WHEEL

**F16**

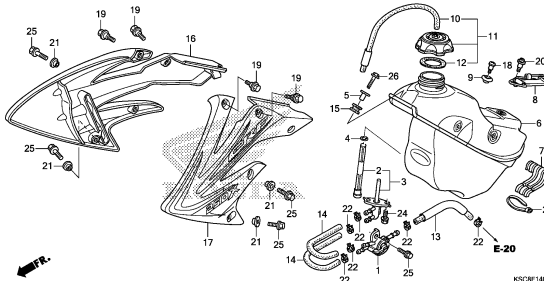


K5C8F1300

**F-14**

FUEL TANK

**G 2**

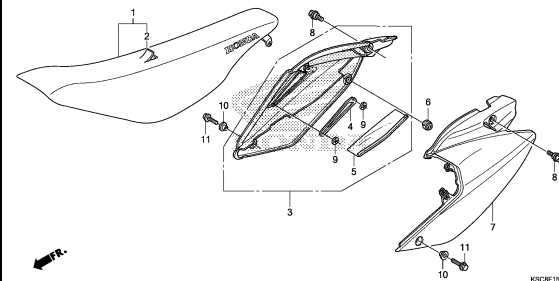


K5C8F1400

**F-15**

SEAT/SIDE COVER

**G 4**

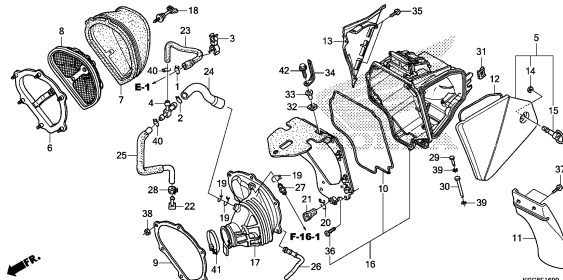


K5C8F1500

**F-16**

AIR CLEANER

**G 5**

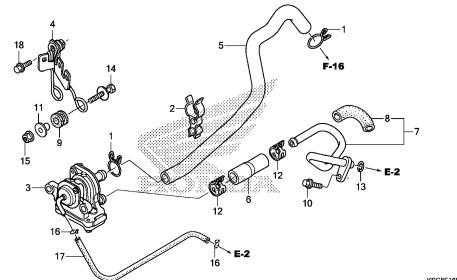


K5C8F1600

**F-16-1**

AIR SUCTION VALVE

**G 7**

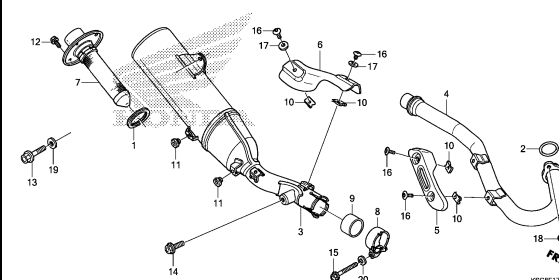


K5C8F1601

**F-17**

EXHAUST MUFFLER

**G 8**



K5C8F1700

**3**

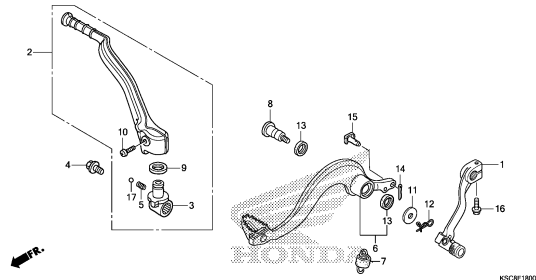
# FRAME GROUP

**B16**

**F-18**

PEDAL/KICK STARTER ARM

**G 9**

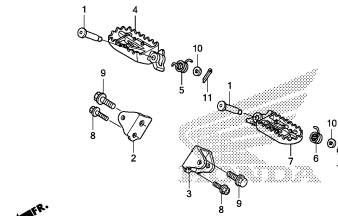


KSCBF1800

**F-19**

STEP

**G10**

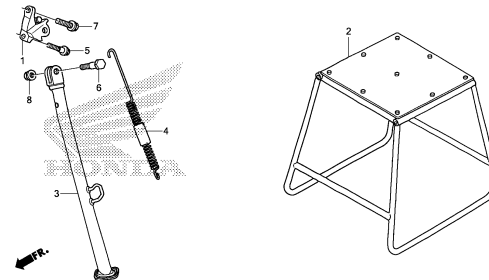


KSCBF1900

**F-20**

STAND

**G11**

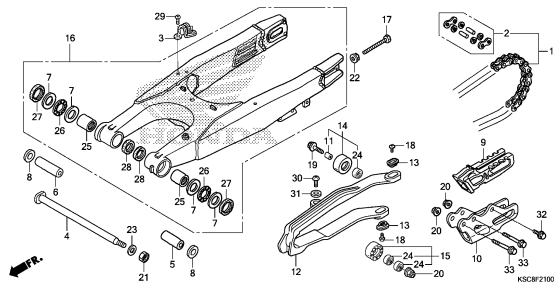


KSCBF2000

**F-21**

SWINGARM

**G12**

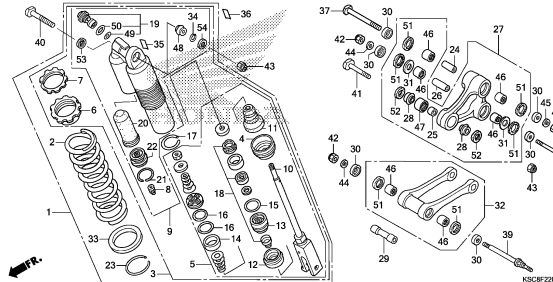


KSCBF2100

**F-22**

REAR CUSHION

**G14**

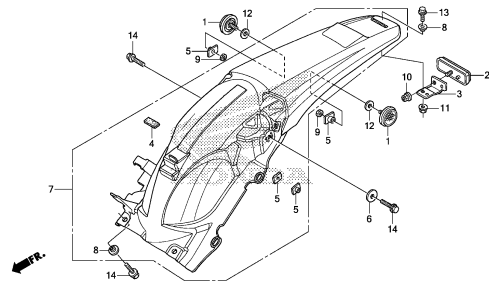


KSCBF2200

**F-23**

REAR FENDER

**G16**

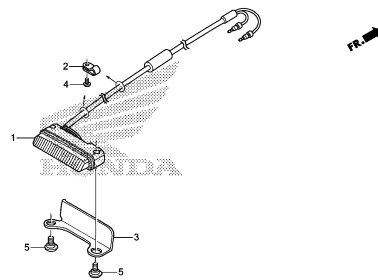


KSCBF2300

**F-24**

TAILLIGHT

**H 1**

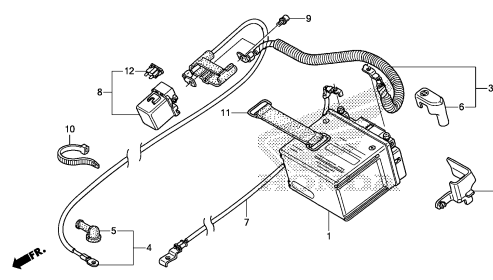


KSCBF2400

**F-25**

BATTERY

**H 2**

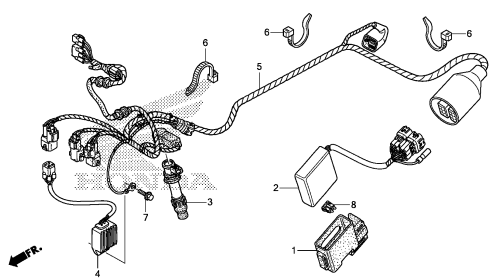


KSCBF2500

**F-26**

WIRE HARNESS

**H 3**



KSCBF2600

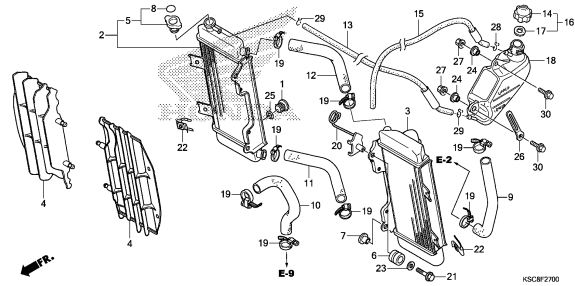
# FRAME GROUP

C 1

F-27

RADIATOR

H 4

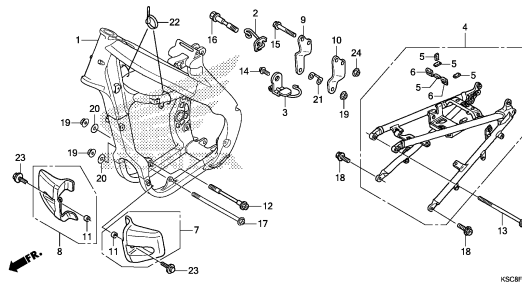


KSCBF2700

F-28

FRAME BODY

H 6

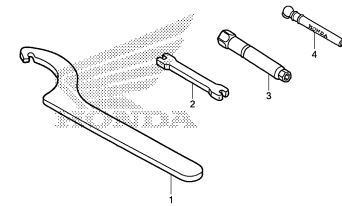


KSCBF2800

F-29

TOOLS

H 7

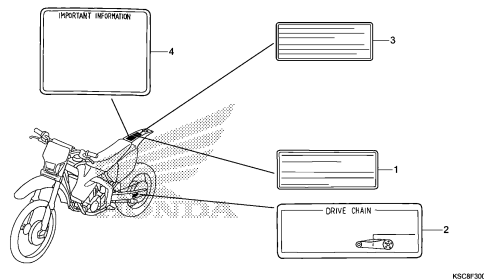


KSCBF2900

F-30

CAUTION LABEL

H 8

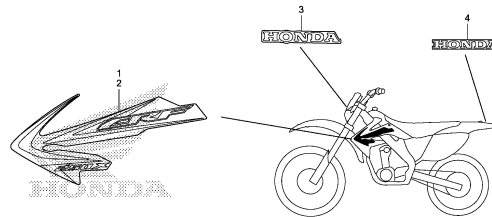


KSCBF3000

F-31

MARK

H 9



KSCBF3100

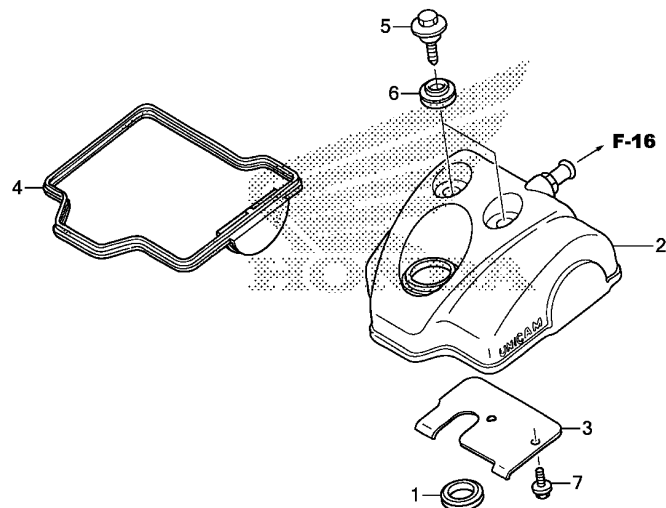
3

E-1

CYLINDER HEAD COVER

**D 1**

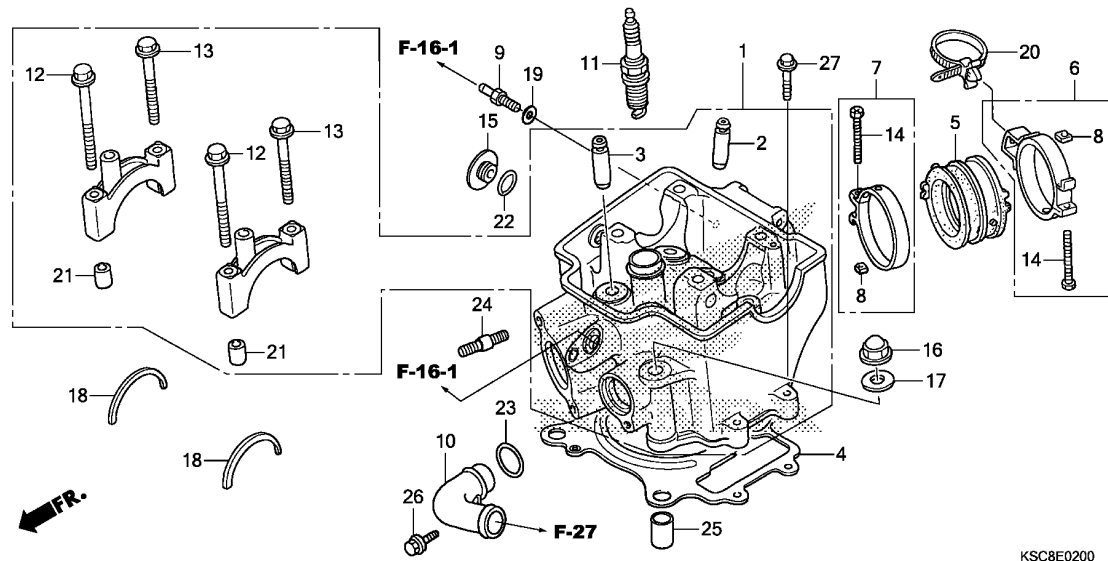
Service item F.R.T.



KSC8E0100

Ref. No.	Part No.	Description	Reqd. QTY CRF250X '13	Serial No.	Parts catalogue code
1	12226-MEB-670	SEAL, RING .....	1		
2	12310-KSC-A30	COVER COMP., CYLINDER HEAD ..	1		
3	12316-KRN-670	PLATE, BREATHER .....	1		
4	12391-KRN-670	GASKET, HEAD COVER .....	1		
5	90017-MY9-790	BOLT, HEAD COVER .....	2		
6	90543-MV9-670	RUBBER, MOUNTING .....	2		
7	96300-06012-00	BOLT, FLANGE, 6X12 .....	2		

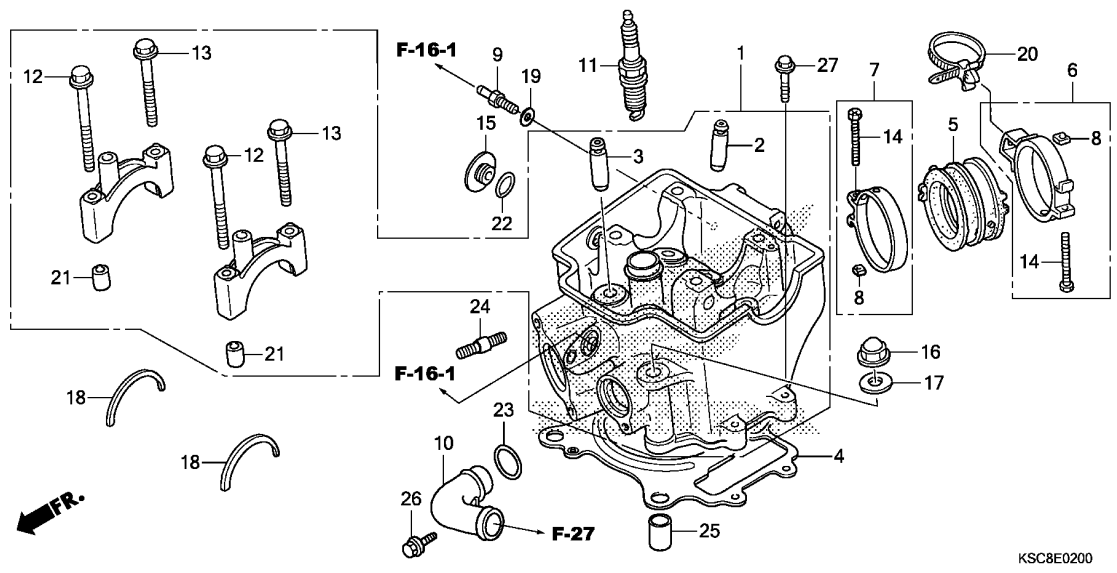
**2**



Service item	F.R.T.
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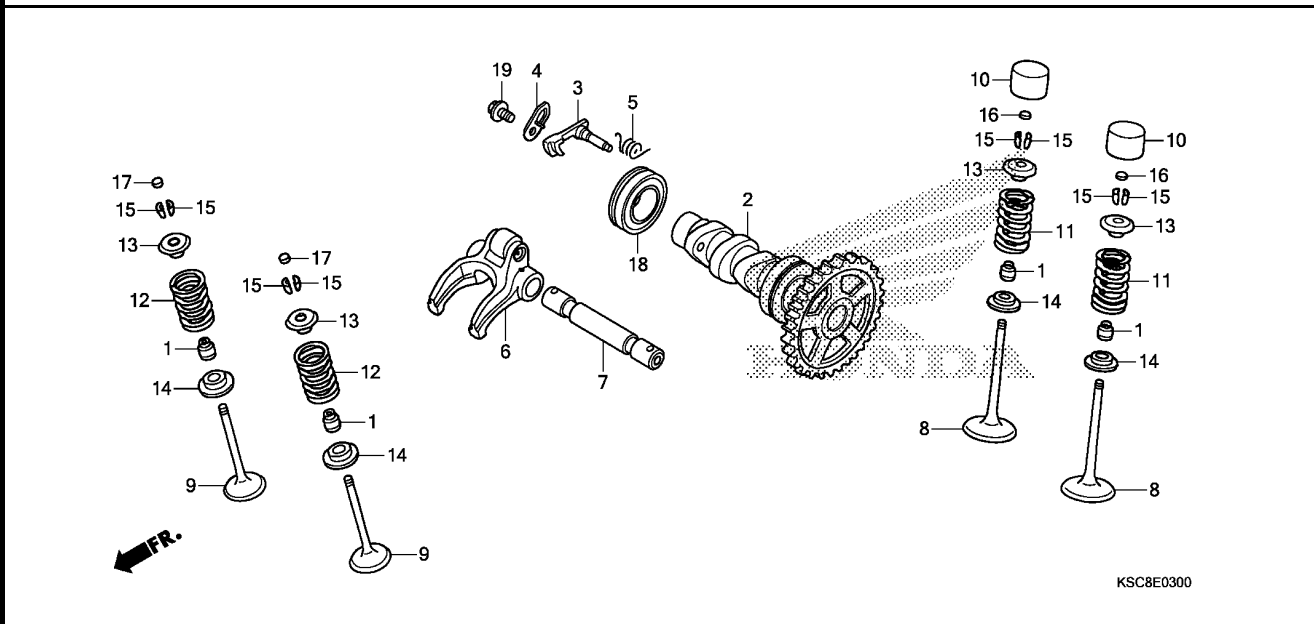


Ref. No.	Part No.	Description	Reqd. QTY	Serial No.	Parts catalogue code
			CRF250X 13		
1	12010-KSC-A10	HEAD ASSY., CYLINDER .....	1		
2	12204-KRN-P00	GUIDE, IN. VALVE(O.S.) .....	2		
3	12205-KRN-P00	GUIDE, EX. VALVE(O.S.) .....	2		
4	12251-KRN-731	GASKET, CYLINDER HEAD .....	1		
5	16211-KRN-670	INSULATOR, CARBURETOR .....	1		
6	16218-KSC-670	BAND, INSULATOR .....	1		
7	16218-MCJ-000	BAND B, INSULATOR .....	1		
8	16222-MV4-300	NUT, SQUARE, 5MM .....	2		
9	17113-KSC-670	JOINT, BOOST .....	1		
10	19523-KRN-730	JOINT, WATER .....	1		
11	31911-MBW-E11	PLUG, SPARK(IMR8C-9H)(NGK) ..	1		
	31912-MBW-E11	PLUG, SPARK(IMR9C-9H)(NGK) ..	(1)		
	31921-MBW-E12	PLUG, SPARK(VUH24D)(DENSO) ..	1		
	31922-MBW-E12	PLUG, SPARK(VUH27D)(DENSO) ..	(1)		
12	90001-KRN-670	BOLT, FLANGE, 7X60 .....	2		
13	90002-KRN-670	BOLT, FLANGE, 7X50 .....	2		
14	90005-MCJ-000	BOLT, RECESSED, 5X28 .....	2		
15	90084-MEN-670	CAP, 14MM .....	1		
16	90232-MB6-680	NUT, CAP, 9MM .....	4		
17	90401-KRN-670	WASHER, PLAIN, 9MM .....	4		
18	90446-KRN-670	WASHER, CAMSHAFT THRUST .....	2		
19	90452-323-000	WASHER, SEALING, 5MM .....	1		
20	90672-SAO-003	STRAP, CABLE, 118MM(BLACK) ..	1		
21	90701-MR7-000	DOWEL PIN, 9X14 .....	4		
22	91303-377-000	O-RING, 13.8X2.5 .....	1		



KSC8E0200

Ref. No.	Part No.	Description	Reqd. QTY	Serial No.	Parts catalogue code
			CRF250X *13		
23	91312-KE7-003	O-RING, 19X3(NOK)	1		
24	92900-08022-0B	BOLT, STUD, 8X22	2		
25	94301-12200	DOWEL PIN, 12X20	2		
26	96001-06020-00	BOLT, FLANGE, 6X20	1		
27	96001-06028-00	BOLT, FLANGE, 6X28	2		

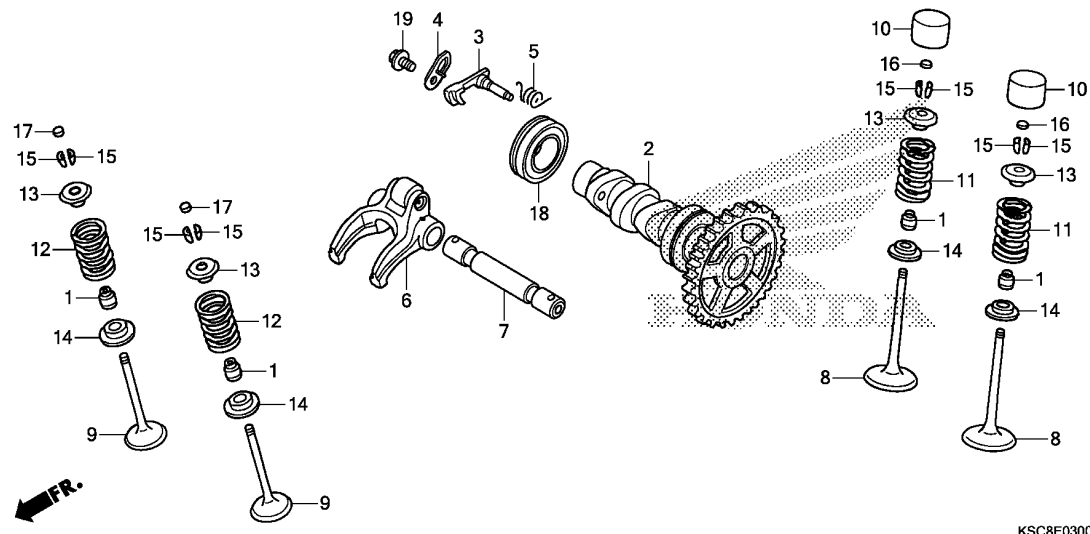


Service item	F.R.T.

Ref. No.	Part No.	Description	Reqd. QTY	Serial No.	Parts catalogue code
			CRF250X 13		
1	12209-GB4-681	SEAL, VALVE STEM(NOK)	4		
2	14100-KSC-670	CAMSHAFT COMP.	1	----- A,CM	
	14100-KSC-770		1	----- AC	
3	14102-KRN-670	WEIGHT, DECOMPRESSION	1		
4	14105-KRN-670	PLATE, WEIGHT SETTING	1		
5	14106-KRN-A00	SPRING, DECOMPRESSION	1		
6	14440-KRN-670	ARM COMP., EX. ROCKER	1		
7	14451-KSC-671	SHAFT, EX. ROCKER ARM	1		
8	14711-KRN-670	VALVE, IN.	2		
9	14721-KRN-670	VALVE, EX.	2		
10	14731-KRN-A00	LIFTER, VALVE	2		
11	14751-KRN-670	SPRING, IN. VALVE	2		
12	14761-KRN-671	SPRING, EX. VALVE	2		
13	14771-KRN-A00	RETAINER, VALVE SPRING	4		
14	14775-KRN-670	SEAT, VALVE SPRING	4		
15	14781-MAT-000	COTTER, VALVE	8		
16	14901-KT7-013	SHIM, TAPPET(1.200)	2		
	14902-KT7-013	SHIM, TAPPET(1.225)	2		
	14903-KT7-013	SHIM, TAPPET(1.250)	2		
	14904-KT7-013	SHIM, TAPPET(1.275)	2		
	14905-KT7-013	SHIM, TAPPET(1.300)	2		
	14906-KT7-013	SHIM, TAPPET(1.325)	2		
	14907-KT7-013	SHIM, TAPPET(1.350)	2		
	14908-KT7-013	SHIM, TAPPET(1.375)	2		
	14909-KT7-013	SHIM, TAPPET(1.400)	2		
	14910-KT7-013	SHIM, TAPPET(1.425)	2		



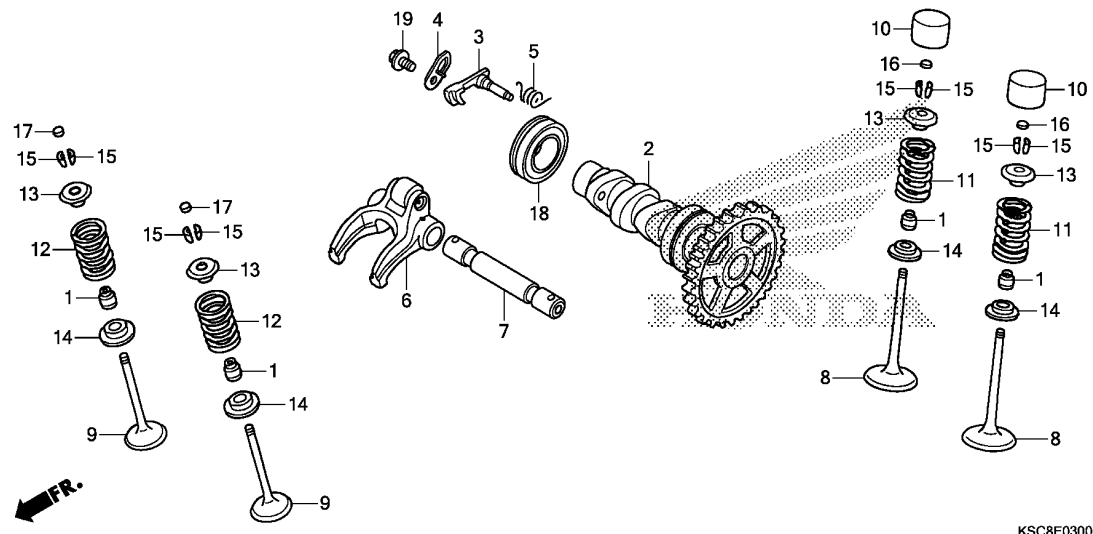




KSC8E0300

Ref. No.	Part No.	Description	Reqd. QTY	Serial No.	Parts catalogue code
			CRF250X 13		
16)	14911-KT7-013	SHIM, TAPPET (1.450)	2		
	14912-KT7-013	SHIM, TAPPET (1.475)	2		
	14913-KT7-013	SHIM, TAPPET (1.500)	2		
	14914-KT7-013	SHIM, TAPPET (1.525)	2		
	14915-KT7-013	SHIM, TAPPET (1.550)	2		
	14916-KT7-013	SHIM, TAPPET (1.575)	2		
	14917-KT7-013	SHIM, TAPPET (1.600)	2		
	14918-KT7-013	SHIM, TAPPET (1.625)	2		
	14919-KT7-013	SHIM, TAPPET (1.650)	2		
	14920-KT7-013	SHIM, TAPPET (1.675)	2		
	14921-KT7-013	SHIM, TAPPET (1.700)	2		
	14922-KT7-013	SHIM, TAPPET (1.725)	2		
	14923-KT7-013	SHIM, TAPPET (1.750)	2		
	14924-KT7-013	SHIM, TAPPET (1.775)	2		
	14925-KT7-013	SHIM, TAPPET (1.800)	2		
	14926-KT7-013	SHIM, TAPPET (1.825)	2		
	14927-KT7-013	SHIM, TAPPET (1.850)	2		
	14928-KT7-013	SHIM, TAPPET (1.875)	2		
	14929-KT7-013	SHIM, TAPPET (1.900)	2		
	14930-KT7-013	SHIM, TAPPET (1.925)	2		
	14931-KT7-013	SHIM, TAPPET (1.950)	2		
	14932-KT7-013	SHIM, TAPPET (1.975)	2		
	14933-KT7-013	SHIM, TAPPET (2.000)	2		
	14934-KT7-013	SHIM, TAPPET (2.025)	2		
	14935-KT7-013	SHIM, TAPPET (2.050)	2		
	14936-KT7-013	SHIM, TAPPET (2.075)	2		
	14937-KT7-013	SHIM, TAPPET (2.100)	2		
	14938-KT7-013	SHIM, TAPPET (2.125)	2		
	14939-KT7-013	SHIM, TAPPET (2.150)	2		

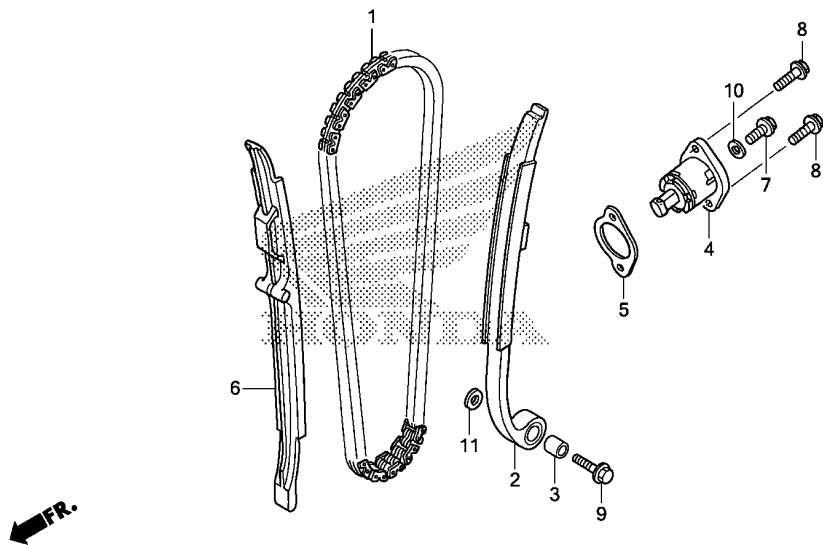
Ref. No.	Part No.	Description	Reqd. QTY		Serial No.	Parts catalogue code
			CRF250X 13			
16)	14940-KT7-013	SHIM, TAPPET(2.175)	.....	2		
	14941-KT7-013	SHIM, TAPPET(2.200)	.....	2		
	14942-KT7-013	SHIM, TAPPET(2.225)	.....	2		
	14943-KT7-013	SHIM, TAPPET(2.250)	.....	2		
	14944-KT7-013	SHIM, TAPPET(2.275)	.....	2		
	14945-KT7-013	SHIM, TAPPET(2.300)	.....	2		
	14946-KT7-013	SHIM, TAPPET(2.325)	.....	2		
	14947-KT7-013	SHIM, TAPPET(2.350)	.....	2		
	14948-KT7-013	SHIM, TAPPET(2.375)	.....	2		
	14949-KT7-013	SHIM, TAPPET(2.400)	.....	2		
	14950-KT7-013	SHIM, TAPPET(2.425)	.....	2		
	14951-KT7-013	SHIM, TAPPET(2.450)	.....	2		
17	14901-KT7-013	SHIM, TAPPET(1.200)	.....	2		
	14902-KT7-013	SHIM, TAPPET(1.225)	.....	2		
	14903-KT7-013	SHIM, TAPPET(1.250)	.....	2		
	14904-KT7-013	SHIM, TAPPET(1.275)	.....	2		
	14905-KT7-013	SHIM, TAPPET(1.300)	.....	2		
	14906-KT7-013	SHIM, TAPPET(1.325)	.....	2		
	14907-KT7-013	SHIM, TAPPET(1.350)	.....	2		
	14908-KT7-013	SHIM, TAPPET(1.375)	.....	2		
	14909-KT7-013	SHIM, TAPPET(1.400)	.....	2		
	14910-KT7-013	SHIM, TAPPET(1.425)	.....	2		
	14911-KT7-013	SHIM, TAPPET(1.450)	.....	2		
	14912-KT7-013	SHIM, TAPPET(1.475)	.....	2		
	14913-KT7-013	SHIM, TAPPET(1.500)	.....	2		
	14914-KT7-013	SHIM, TAPPET(1.525)	.....	2		
	14915-KT7-013	SHIM, TAPPET(1.550)	.....	2		
	14916-KT7-013	SHIM, TAPPET(1.575)	.....	2		
	14917-KT7-013	SHIM, TAPPET(1.600)	.....	2		
	14918-KT7-013	SHIM, TAPPET(1.625)	.....	2		
	14919-KT7-013	SHIM, TAPPET(1.650)	.....	2		
	14920-KT7-013	SHIM, TAPPET(1.675)	.....	2		
	14921-KT7-013	SHIM, TAPPET(1.700)	.....	2		
	14922-KT7-013	SHIM, TAPPET(1.725)	.....	2		
	14923-KT7-013	SHIM, TAPPET(1.750)	.....	2		
	14924-KT7-013	SHIM, TAPPET(1.775)	.....	2		
	14925-KT7-013	SHIM, TAPPET(1.800)	.....	2		
	14926-KT7-013	SHIM, TAPPET(1.825)	.....	2		
	14927-KT7-013	SHIM, TAPPET(1.850)	.....	2		
	14928-KT7-013	SHIM, TAPPET(1.875)	.....	2		
	14929-KT7-013	SHIM, TAPPET(1.900)	.....	2		
	14930-KT7-013	SHIM, TAPPET(1.925)	.....	2		
	14931-KT7-013	SHIM, TAPPET(1.950)	.....	2		
	14932-KT7-013	SHIM, TAPPET(1.975)	.....	2		
	14933-KT7-013	SHIM, TAPPET(2.000)	.....	2		
	14934-KT7-013	SHIM, TAPPET(2.025)	.....	2		
	14935-KT7-013	SHIM, TAPPET(2.050)	.....	2		
	14936-KT7-013	SHIM, TAPPET(2.075)	.....	2		
	14937-KT7-013	SHIM, TAPPET(2.100)	.....	2		
	14938-KT7-013	SHIM, TAPPET(2.125)	.....	2		
	14939-KT7-013	SHIM, TAPPET(2.150)	.....	2		
	14940-KT7-013	SHIM, TAPPET(2.175)	.....	2		
	14941-KT7-013	SHIM, TAPPET(2.200)	.....	2		
	14942-KT7-013	SHIM, TAPPET(2.225)	.....	2		
	14943-KT7-013	SHIM, TAPPET(2.250)	.....	2		
	14944-KT7-013	SHIM, TAPPET(2.275)	.....	2		
	14945-KT7-013	SHIM, TAPPET(2.300)	.....	2		
	14946-KT7-013	SHIM, TAPPET(2.325)	.....	2		



Ref. No.	Part No.	Description	Reqd. QTY	Serial No.	Parts catalogue code
			CRF250X 13		
17)	14947-KT7-013	SHIM, TAPPET(2.350)	2		
	14948-KT7-013	SHIM, TAPPET(2.375)	2		
	14949-KT7-013	SHIM, TAPPET(2.400)	2		
	14950-KT7-013	SHIM, TAPPET(2.425)	2		
	14951-KT7-013	SHIM, TAPPET(2.450)	2		
	14952-KT7-013	SHIM, TAPPET(2.475)	2		
	14953-KT7-013	SHIM, TAPPET(2.500)	2		
	14954-KT7-013	SHIM, TAPPET(2.525)	2		
	14955-KT7-013	SHIM, TAPPET(2.550)	2		
	14956-KT7-013	SHIM, TAPPET(2.575)	2		
	14957-KT7-013	SHIM, TAPPET(2.600)	2		
	14958-KT7-013	SHIM, TAPPET(2.625)	2		
	14959-KT7-013	SHIM, TAPPET(2.650)	2		
	14960-KT7-013	SHIM, TAPPET(2.675)	2		
	14961-KT7-013	SHIM, TAPPET(2.700)	2		
	14962-KT7-013	SHIM, TAPPET(2.725)	2		
	14963-KT7-013	SHIM, TAPPET(2.750)	2		
	14964-KT7-013	SHIM, TAPPET(2.775)	2		
	14965-KT7-013	SHIM, TAPPET(2.800)	2		
	14966-KT7-013	SHIM, TAPPET(2.825)	2		
	14967-KT7-013	SHIM, TAPPET(2.850)	2		
	14968-KT7-013	SHIM, TAPPET(2.875)	2		
	14969-KT7-013	SHIM, TAPPET(2.900)	2		
18	91007-KRN-671	BEARING, BALL RADIAL, 6905	1		
19	96001-06012-00	BOLT, FLANGE, 6X12	1		

Service item

F.R.T.



KSC8E0400

Ref. No.	Part No.	Description	Reqd. QTY	Serial No.	Parts catalogue code
			CRF250X *13		
1	14401-KRN-671	CHAIN, CAM(104L)(BORG WARNER)	1		
2	14510-KRN-670	TENSIONER COMP., CAM CHAIN ..	1		
3	14515-KFO-000	COLLAR, TENSIONER, 6X9 .....	1		
4	14520-KRN-671	LIFTER ASSY., TENSIONER .....	1		
5	14560-MEN-671	GASKET, TENSIONER LIFTER .....	1		
6	14620-KRN-670	GUIDE, CAM CHAIN .....	1		
7	90004-GHB-600	BOLT, FLANGE, 6X10(NSHF) .....	1		
8	90004-GHB-630	BOLT, FLANGE, 6X16(NSHF) .....	2		
9	90088-MEB-670	BOLT, FLANGE, 6X25 .....	1		
10	90442-397-000	WASHER, SEALING, 6MM .....	1		
11	90482-567-000	WASHER, SPECIAL, 6MM .....	1		

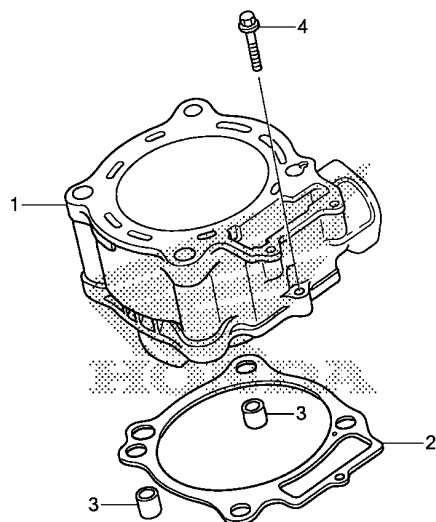


E-5

CYLINDER

**D 9**

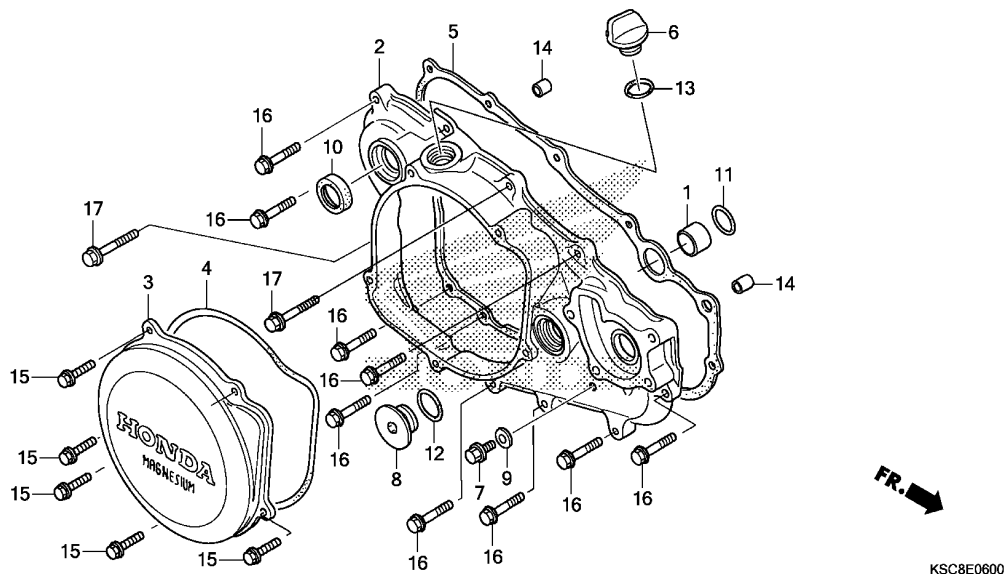
Service item F.R.T.



KSC8E0500

Ref. No.	Part No.	Description	Reqd. QTY	Serial No.	Parts catalogue code
			CRF250X *13		
1	12100-KRN-732	CYLINDER .....	1		
2	12191-KRN-731	GASKET, CYLINDER .....	1		
3	94301-12200	DOWEL PIN, 12X20 .....	2		
4	96001-06028-00	BOLT, FLANGE, 6X28 .....	1		

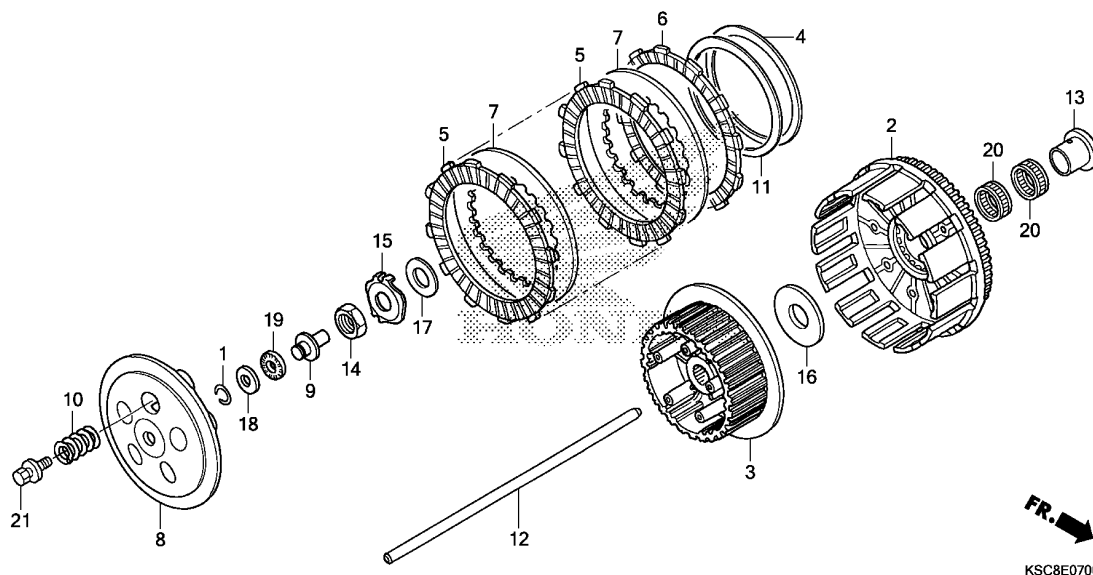
**2**



Service item F.R.T.

Ref. No.	Part No.	Description	Reqd. QTY	Serial No.	Parts catalogue code
			CRF250X *13		
1	11102-KRN-670	COLLAR, WATER PASS, 16MM	1		
2	11331-KSC-670	COVER, R. CRANKCASE	1		
3	11351-KSC-A30	COVER, CLUTCH	1		
4	11352-KRN-671	GASKET, CLUTCH COVER	1		
5	11394-KRN-A01	GASKET, R. COVER	1		
6	15611-KA3-710	CAP, OIL FILLER	1		
7	90004-GHB-600	BOLT, FLANGE, 6X10(NSHF)	1		
8	90087-KW3-000	CAP, 30MM	1		
9	90463-ML7-000	WASHER, SEALING, 6.5MM	1		
10	91205-KA3-712	OIL SEAL, 16.5X25X5(NOK)	1		
11	91304-MJ0-003	O-RING, 15.8X2.4(SHOWA)	1		
12	91305-KF0-003	O-RING, 27X2(ARAI)	1		
13	91370-461-000	O-RING, 11.9X2.2	1		
14	94301-08140	DOWEL PIN, 8X14	2		
15	96001-06020-00	BOLT, FLANGE, 6X20	5		
16	96001-06028-00	BOLT, FLANGE, 6X28	9		
17	96001-06035-00	BOLT, FLANGE, 6X35	2		

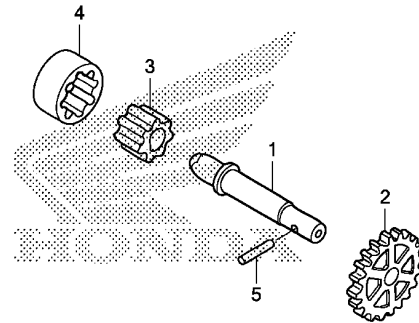
Service item F.R.T.



Ref. No.	Part No.	Description	Reqd. QTY	Serial No.	Parts catalogue code
			CRF250X 13		
1	13115-147-000	CLIP, PISTON PIN, 10MM	1		
2	22100-KSC-A10	OUTER COMP., CLUTCH	1		
3	22120-KRN-A00	CENTER, CLUTCH	1		
4	22125-435-000	SEAT, JUDDER SPRING	1		
5	22201-KSC-670	DISK A, CLUTCH FRICTION	7		
6	22202-KSC-670	DISK B, CLUTCH FRICTION	1		
7	22321-KF0-770	PLATE, CLUTCH	7		
8	22351-KRN-A10	PLATE, CLUTCH PRESSURE	1		
9	22352-KZ4-A90	PIECE, CLUTCH LIFTER	1		
10	22401-KSC-670	SPRING, CLUTCH	5		
11	22402-435-000	SPRING, JUDDER	1		
12	22851-KZ3-J20	ROD, CLUTCH LIFTER	1		
13	28237-KSC-670	COLLAR, CLUTCH OUTER	1		
14	90235-KA4-000	NUT, 18MM	1		
15	90441-KSC-670	WASHER, LOCK, 18MM	1		
16	90456-KS6-000	WASHER, THRUST, 20MM	1		
17	90501-ML3-910	WASHER, 18X32X2	1		
18	90608-072-000	WASHER, 12MM	1		
19	91001-147-003	BEARING, NEEDLE, 12MM(NTN)	1		
20	91012-P68-003	BEARING, NEEDLE, 27X31X16.8	2		
21	93404-06020-08	BOLT-WASHER, 6X20	5		

Service item

F.R.T.



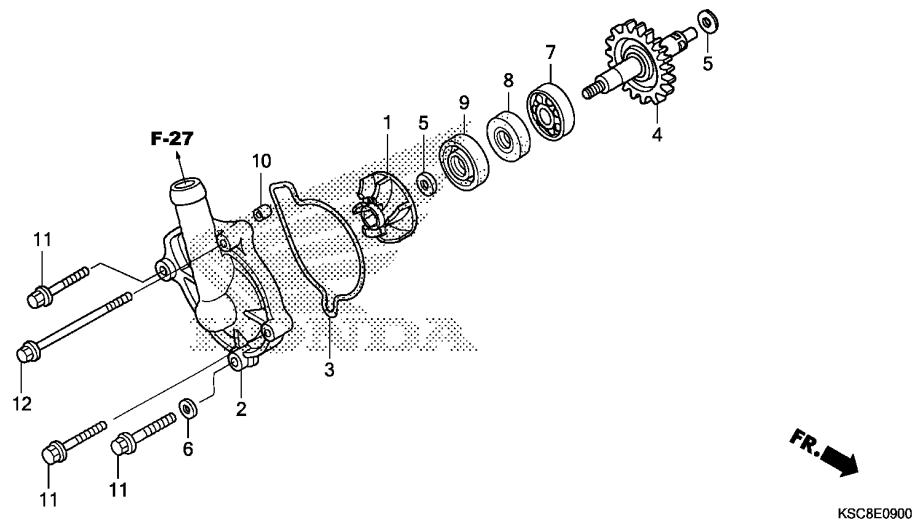
KSC8E0800

Ref. No.	Part No.	Description	Reqd. QTY CRF250X *13	Serial No.	Parts catalogue code
1	15111-KRN-670	SHAFT, OIL PUMP .....	1		
2	15133-KRN-670	GEAR, OIL PUMP DRIVEN(18T) ..	1		
3	15331-324-000	ROTOR, OIL PUMP INNER .....	1		
4	15332-324-000	ROTOR, OIL PUMP OUTER .....	1		
5	96220-30178	ROLLER, 3X17.8 .....	1		

2

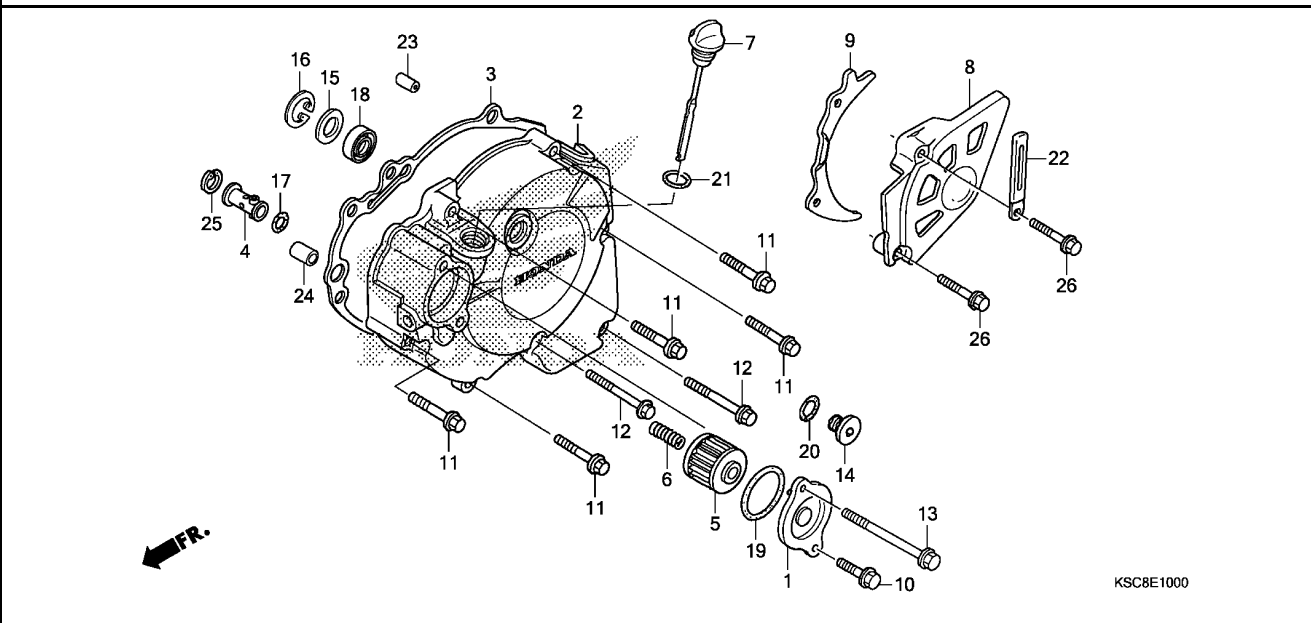


Service item F.R.T.



KSC8E0900

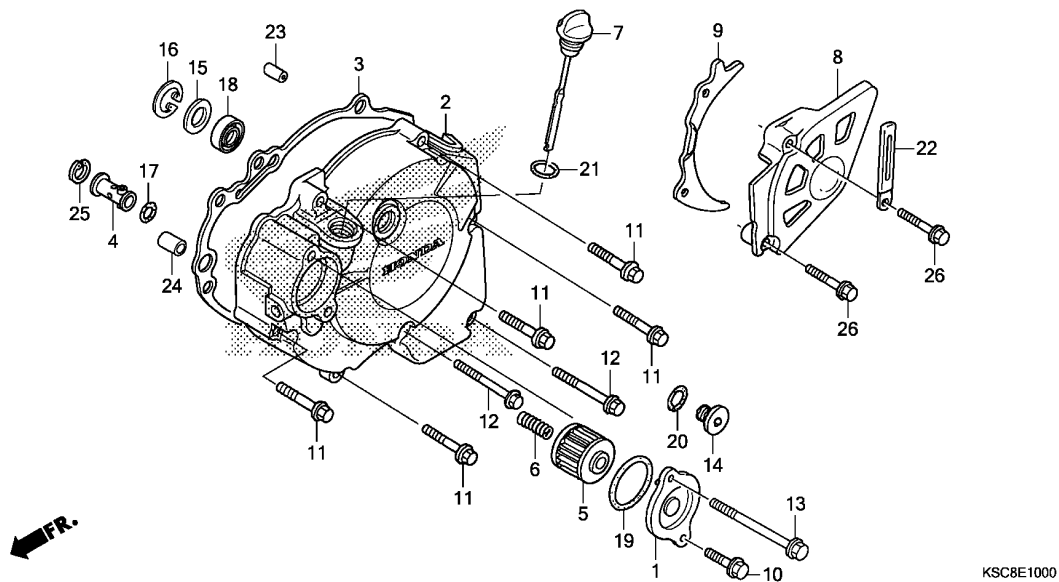
Ref. No.	Part No.	Description	Reqd. QTY	Serial No.	Parts catalogue code
			CRF250X *13		
1	19215-KRN-A00	IMPELLER, WATER PUMP .....	1		
2	19221-KRN-A00	COVER, WATER PUMP .....	1		
3	19226-KRN-670	GASKET, WATER PUMP .....	1		
4	19240-KSC-670	GEAR COMP., WATER PUMP(22T) -	1		
5	90447-KE1-000	WASHER, SEALING, 7MM .....	2		
6	90463-ML7-000	WASHER, SEALING, 6.5MM .....	1		
7	91001-KA4-003	BEARING, RADIAL BALL, 12X28X7 (NTN)	1		
8	91201-148-003	OIL SEAL, 12X22X5 (ARAI) .....	1		
9	91211-KSE-671	SEAL, WATER PUMP .....	1		
10	94301-08100	DOWEL PIN, 8X10 .....	1		
11	96001-06028-00	BOLT, FLANGE, 6X28 .....	3		
12	96001-06085-00	BOLT, FLANGE, 6X85 .....	1		



Service item	F.R.T.
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Ref. No.	Part No.	Description	Reqd. QTY	Serial No.	Parts catalogue code
			CRF250X 13		
1	11333-KRN-670	COVER, OIL FILTER .....	1		
2	11340-KSC-A30	COVER COMP., L. CRANKCASE ...	1		
3	11395-KRN-671	GASKET, L. COVER .....	1		
4	15220-MEB-770	VALVE ASSY., RELIEF .....	1		
5	15412-MEN-671	FILTER COMP., ENGINE OIL ....	1		
6	15414-MEB-670	SPRING, OIL FILTER .....	1		
7	15650-KRN-670	GAUGE, OIL LEVEL .....	1		
8	23810-KSC-A30	COVER COMP., DRIVE SPROCKET -	1		
9	23812-KSC-670	GUIDE, DRIVE CHAIN .....	1		
10	90004-GHB-630	BOLT, FLANGE, 6X16(NSHF) ....	1		
11	90004-GHB-690	BOLT, FLANGE, 6X32(NSHF) ....	5		
12	90004-GHB-710	BOLT, FLANGE, 6X40(NSHF) ....	2		
13	90004-GHB-780	BOLT, FLANGE, 6X75(NSHF) ....	1		
14	90084-MEN-670	CAP, 14MM .....	1		
15	90451-459-770	WASHER, THRUST, 13MM .....	1		
16	90602-MEB-670	CIRCLIP, SPECIAL INTERNAL, 24MM	1		
17	90751-GK1-003	O-RING, 8.5X1.7 .....	1		
18	91204-HP1-601	OIL SEAL, 10X21X5 .....	1		
19	91302-PA9-003	O-RING, 39.8X2.2(ARAI) .....	1		
20	91303-377-000	O-RING, 13.8X2.5 .....	1		
21	91307-035-000	O-RING, 18X3 .....	1		
22	91410-679-000	CLIP, 2X60 .....	1		
23	94301-08140	DOWEL PIN, 8X14 .....	1		
24	94301-10160	DOWEL PIN, 10X16 .....	1		

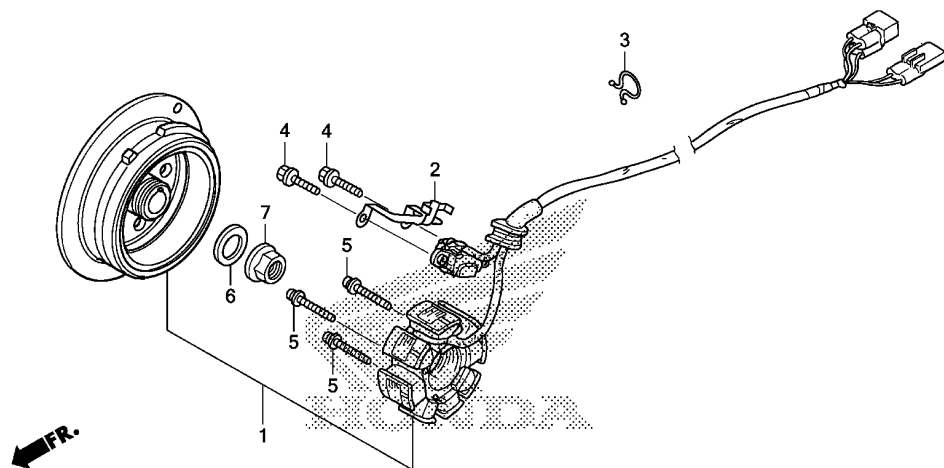




Ref. No.	Part No.	Description	Reqd. QTY	Serial No.	Parts catalogue code
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25	94520-14000	CIRCLIP, INTERNAL, 14MM	1		
26	96001-06030-07	BOLT, FLANGE, 6X30	2		

Service item F.R.T.

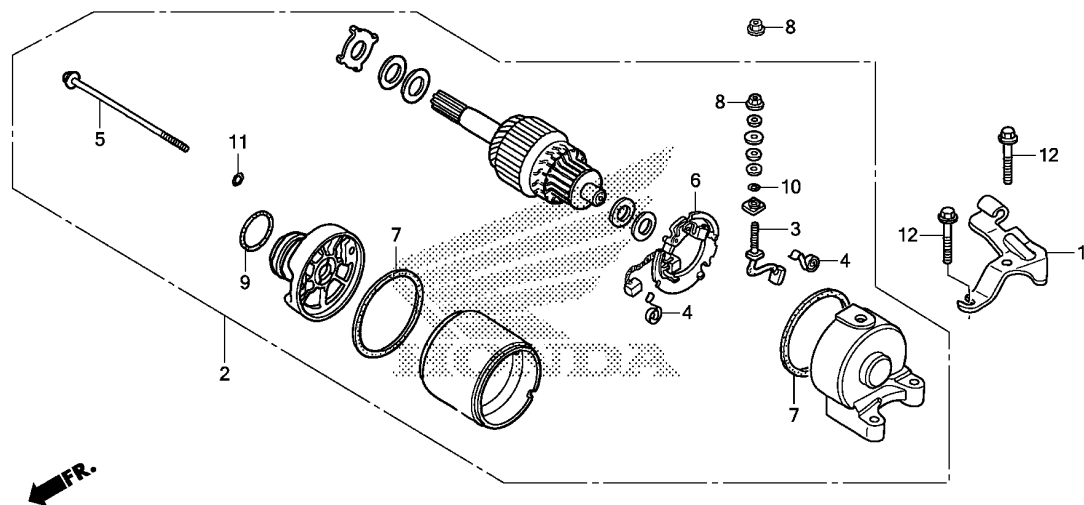


KSC8E1100

Ref. No.	Part No.	Description	Reqd. QTY	Serial No.	Parts catalogue code
			CRF250X *13		
1	31100-KSC-A11	GENERATOR ASSY., FLYWHEEL (TYPEA.C.)	1		
2	32112-KRN-670	CLAMPER, CORD .....	1		
3	32171-GF9-621	LOCK, PURSE .....	1		
4	90005-896-000	BOLT, FLANGE, 5X16 .....	2		
5	90010-MEB-670	SCREW-WASHER, 4X24 .....	3		
6	90437-611-000	WASHER, PLAIN, 12MM .....	1		
7	94050-12000	NUT, FLANGE, 12MM .....	1		

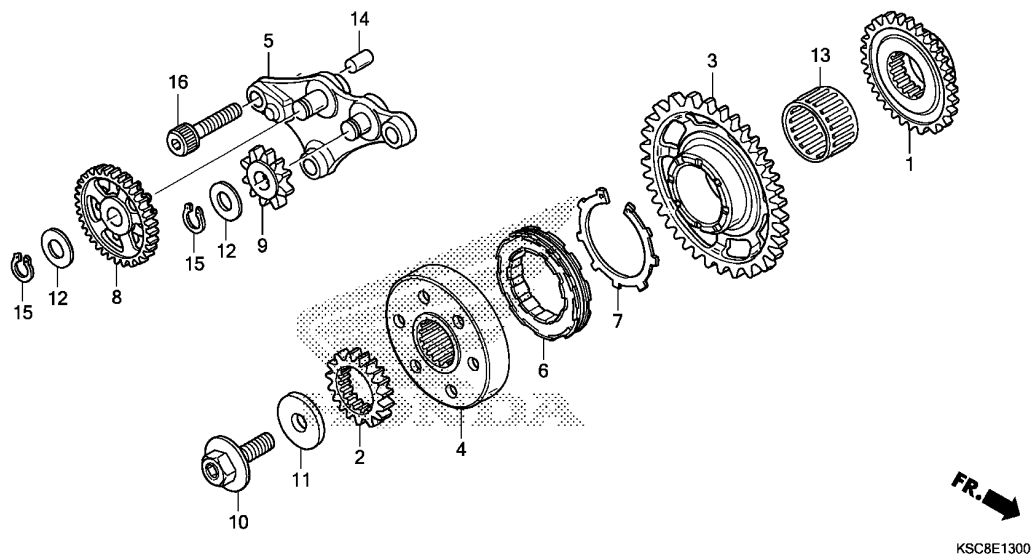


Service item F.R.T.



KSC8E1200

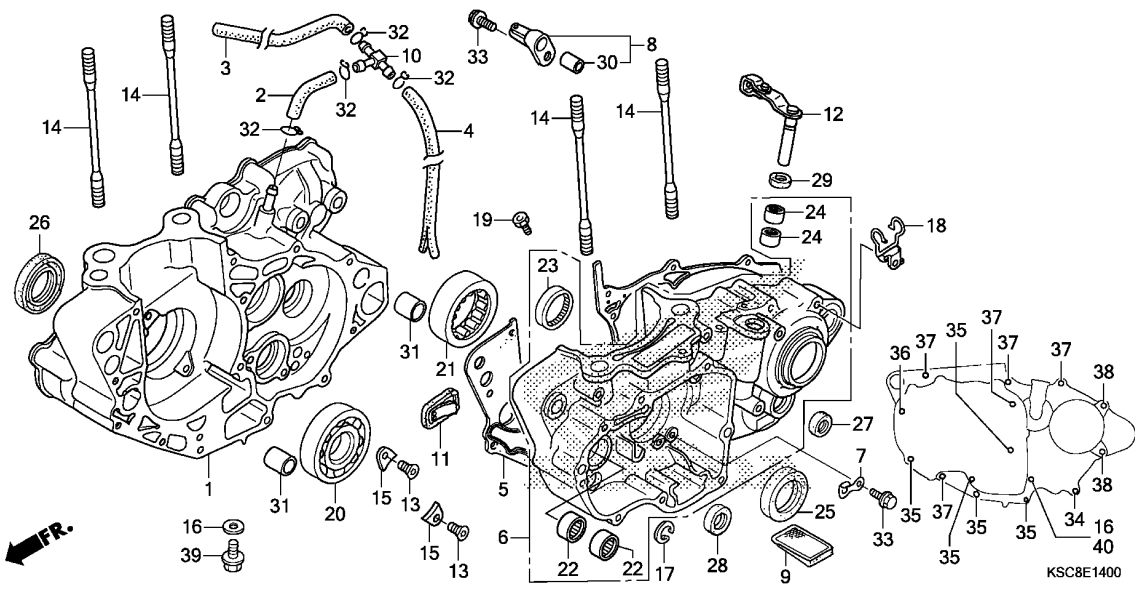
Ref. No.	Part No.	Description	Reqd. QTY	Serial No.	Parts catalogue code
			CRF250X *13		
1	22838-KSC-670	RECEIVER, CLUTCH CABLE .....	1		
2	31200-KSC-671	MOTOR ASSY., STARTING .....	1		
3	31201-MBE-008	TERMINAL SET, BRUSH .....	1		
4	31204-KS5-901	SPRING, CARBON BRUSH .....	2		
5	31205-MBE-008	BOLT, SETTING .....	2		
6	31206-MBE-008	HOLDER SET, BRUSH .....	1		
7	31207-MBE-008	RING .....	2		
8	90071-MB0-000	NUT-WASHER, 6MM .....	2		
9	91309-425-003	O-RING, 24.4X3.1(ARAI) .....	1		
10	91320-MB0-000	O-RING, 4X2 .....	1		
11	91320-MBE-008	O-RING .....	2		
12	96001-06028-00	BOLT, FLANGE, 6X28 .....	2		



Service item F.R.T.

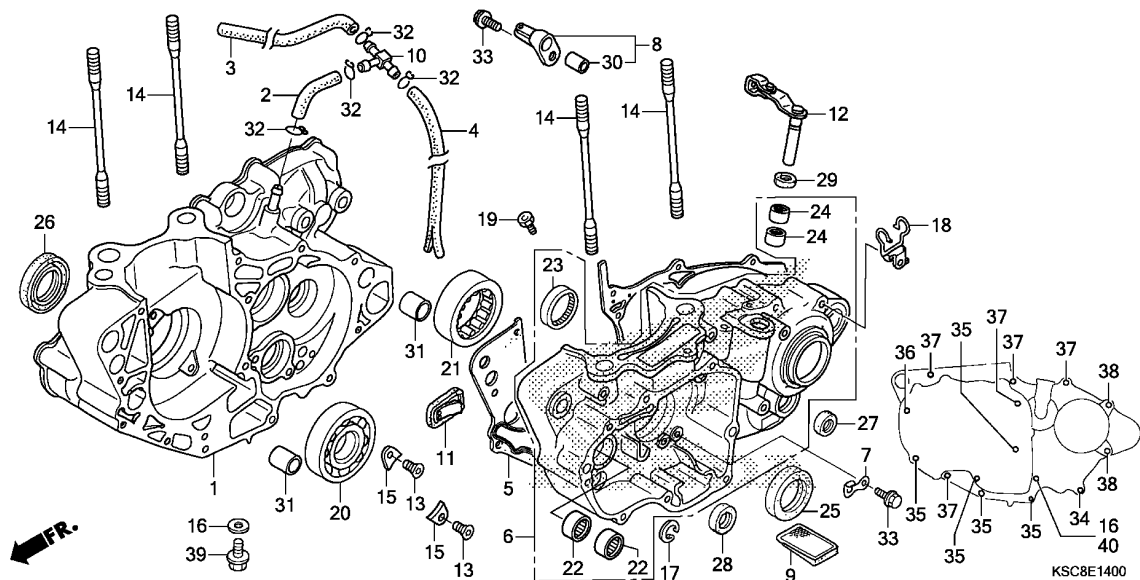
Ref. No.	Part No.	Description	Reqd. QTY	Serial No.	Parts catalogue code
1	13415-KRN-670	GEAR, BALANCER DRIVE(32T) ...	1		
2	23121-KSC-670	GEAR, PRIMARY DRIVE(18T) ....	1		
3	28110-KSC-670	GEAR COMP., STARTING DRIVEN (38T)	1		
4	28115-KSC-670	OUTER, STARTING CLUTCH .....	1		
5	28120-KSC-670	HOLDER COMP., STARTER GEAR ..	1		
6	28125-MT7-004	CLUTCH, ONE WAY .....	1		
7	28127-MS2-612	RING, FRICTION .....	1		
8	28131-KSC-670	GEAR, STARTING REDUCTION (53T/10T)	1		
9	28141-KSC-670	GEAR, STARTING IDLE(10T) ....	1		
10	90013-MEB-670	BOLT, SPECIAL, 12X28 .....	1		
11	90402-KW6-960	WASHER, PLAIN, 12MM .....	1		
12	90452-166-600	WASHER, THRUST, 12MM .....	2		
13	91025-KT7-003	BEARING, NEEDLE, 30X35X20 ...	1		
14	94303-08140	DOWEL PIN, 8X14 .....	1		
15	94510-12000	CIRCLIP, EXTERNAL, 12MM .....	2		
16	96600-08028-00	BOLT, SOCKET, 8X28 .....	3		





Service item	F.R.T.
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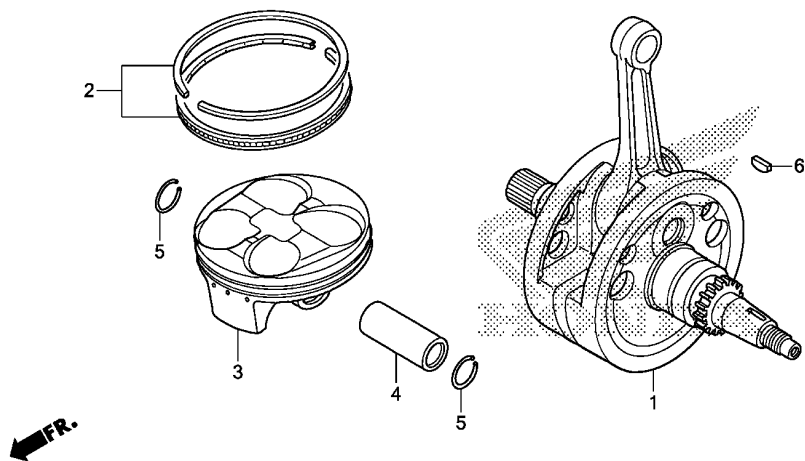
Ref. No.	Part No.	Description	Reqd. QTY	Serial No.	Parts catalogue code
			CRF250X 13		
1	11100-KSC-A20	CRANKCASE COMP., R. ....	1		
2	11105-KSC-670	TUBE A, BREATHER .....	1		
3	11107-KSC-670	TUBE B, BREATHER .....	1		
4	11108-KSC-670	TUBE C, BREATHER .....	1		
5	11191-KRN-A11	GASKET, CRANKCASE .....	1		
6	11200-KSC-A20	CRANKCASE COMP., L. ....	1		
7	11206-KRN-670	PLATE, CAM CHAIN GUIDE .....	1		
8	11210-KRN-730	JET COMP., PISTON, #80 .....	1		
9	15421-KK0-000	SCREEN, OIL FILTER .....	1		
10	16961-MCT-010	JOINT, THREE WAY .....	1		
11	18601-MBW-003	VALVE COMP., REED .....	1		
12	22810-KSC-A10	LEVER COMP., CLUTCH LIFTER ..	1		
13	90001-MEN-850	SCREW, SPECIAL FLAT, 6X17 ...	2		
14	90031-KRN-670	BOLT, STUD, 10X135 .....	4		
15	90441-KRN-670	PLATE, BEARING HOLDER .....	2		
16	90474-333-000	WASHER, SEALING, 8MM .....	2		
17	90604-MEB-670	CIRCLIP, SPECIAL, 33MM .....	1		
18	90610-MEB-670	GUIDE COMP., TUBE .....	1		
19	90901-KSC-A20	ORIFICE, #170 .....	1		
20	91001-KRN-671	BEARING, RADIAL BALL, 30X72X16	1		
21	91002-KRN-A11	BEARING, SPECIAL ROLLER .....	1		
22	91006-HA0-003	BEARING, NEEDLE, 9MM(NTN) ...	2		
23	91022-KA4-740	BEARING, SHELL, 33X38X8(NTN)	1		
24	91053-719-005	BEARING, NEEDLE, 12X16X10(NTN)	2		
25	91201-MEB-671	OIL SEAL, 38X52X7(ARAI) .....	1		



Ref. No.	Part No.	Description	Reqd. QTY		Parts catalogue code
			CRF250X *13	Serial No.	
26	91202-MEY-671	OIL SEAL, 39X56X7.5 (ARAI) ...	1		
27	91203-KA4-771	OIL SEAL, 14X22X5 (NOK) .....	1		
28	91203-MEB-671	OIL SEAL, 20X33X5 (ARAI) .....	1		
29	91205-MEB-671	OIL SEAL, 12X18X3 (ARAI) .....	1		
30	94301-08100	DOWEL PIN, 8X10 .....	1		
31	94301-14200	DOWEL PIN, 14X20 .....	2		
32	95002-02100	CLIP, TUBE (B10) .....	4		
33	96001-06012-00	BOLT, FLANGE, 6X12 .....	2		
34	96001-06040-00	BOLT, FLANGE, 6X40 .....	1		
35	96001-06045-00	BOLT, FLANGE, 6X45 .....	5		
36	96001-06060-00	BOLT, FLANGE, 6X60 .....	1		
37	96001-06070-00	BOLT, FLANGE, 6X70 .....	5		
38	96001-06075-00	BOLT, FLANGE, 6X75 .....	2		
39	96300-08025-00	BOLT, FLANGE, 8X25 .....	1		
40	96300-08070-00	BOLT, FLANGE, 8X70 .....	1		



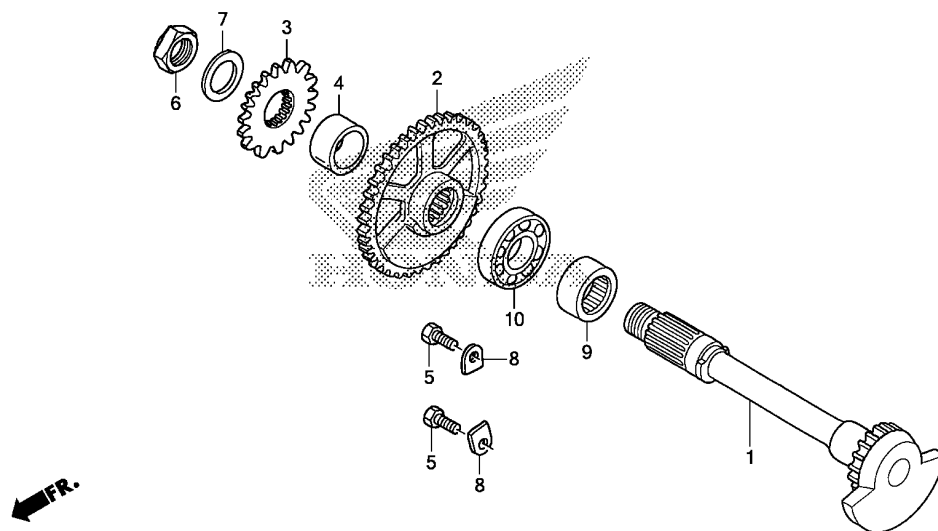
Service item F.R.T.



KSC8E1500

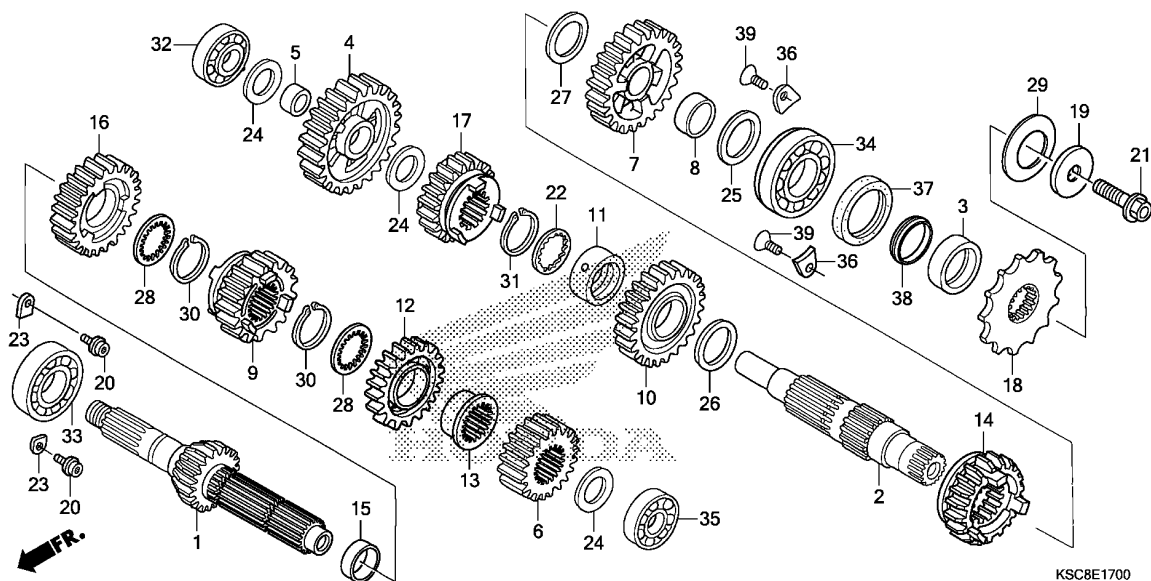
Ref. No.	Part No.	Description	Reqd. QTY CRF250X '13	Serial No.	Parts catalogue code
1	13000-KSC-A10	CRANKSHAFT COMP. ....	1		
2	13011-KRN-850	RING SET, PISTON(STD.) ....	1		
3	13101-KRN-850	PISTON .....	1		
4	13111-KRN-850	PIN, PISTON .....	1		
5	13115-KM7-700	CLIP, PISTON PIN, 16MM .....	2		
6	13331-360-000	KEY, SPECIAL WOODRUFF, 25X14	1		

Service item F.R.T.



KSC8E1600

Ref. No.	Part No.	Description	Reqd. QTY	Serial No.	Parts catalogue code
			CRF250X 13		
1	13420-KSC-A10	SHAFT COMP., BALANCER	1		
2	13422-KRN-A00	GEAR, BALANCER DRIVEN(32T)	1		
3	19245-KRN-671	GEAR, WATER PUMP DRIVE(19T)	1		
4	19246-KSC-670	COLLAR, WATER PUMP GEAR	1		
5	90038-KY4-900	BOLT, HEX., 6X16	2		
6	90204-MN5-000	NUT, HEX., 14MM	1		
7	90433-KE1-000	WASHER, 14MM	1		
8	90441-KRM-840	PLATE, BEARING HOLDER	2		
9	91004-MEB-671	BEARING, SPECIAL ROLLER,			
		20X32X14	1		
10	91005-MEB-671	BEARING, RADIAL BALL, 6003	1		

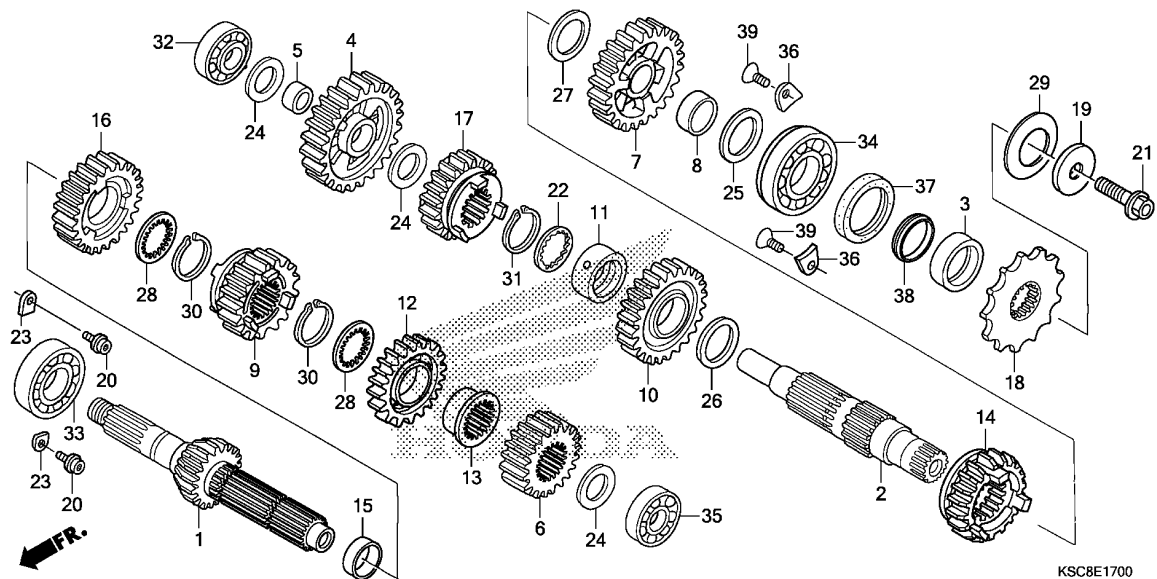


Service item

F.R.T.

KSC8E1700

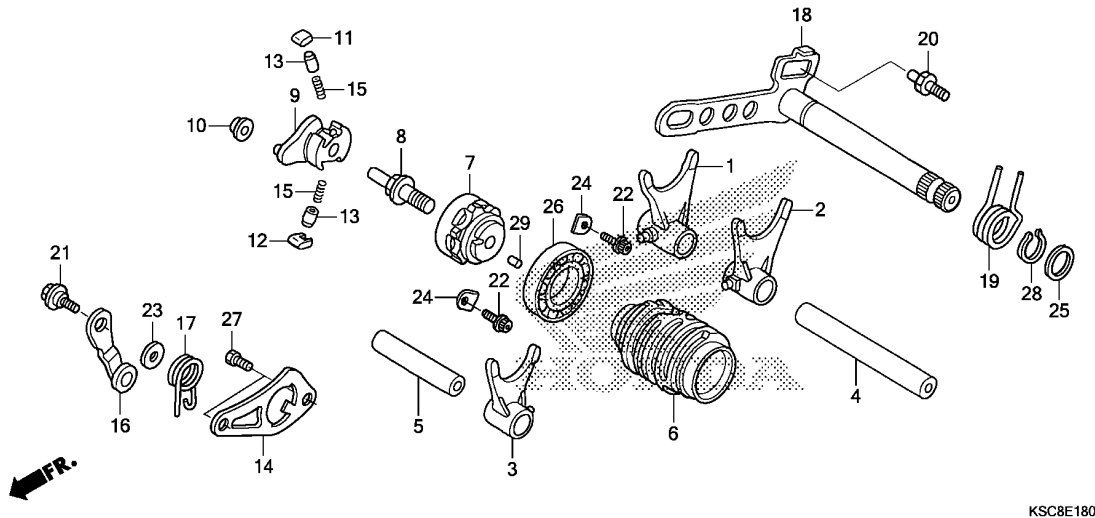
Ref. No.	Part No.	Description	Reqd. QTY	Serial No.	Parts catalogue code
			CRF250X 13		
1	23210-KSC-A10	SHAFT COMP., MAIN(13T) .....	1		
2	23221-KSC-A10	COUNTERSHAFT .....	1		
3	23225-KSC-670	COLLAR, COUNTERSHAFT .....	1		
4	23411-KSC-670	GEAR, COUNTERSHAFT LOW(31T) -	1		
5	23413-KSC-670	COLLAR, 17MM .....	1		
6	23421-KSC-670	GEAR, MAINSHAFT SECOND(16T) -	1		
7	23431-KSC-670	GEAR, COUNTERSHAFT SECOND(28T)	1		
8	23432-KSC-670	COLLAR, 24MM .....	1		
9	23441-KSC-670	GEAR, MAINSHAFT THIRD(21T) ..	1		
10	23451-KSC-670	GEAR, COUNTERSHAFT THIRD(28T)	1		
11	23452-KSC-670	COLLAR, COUNTERSHAFT THIRD			
		GEAR	1		
12	23461-KSC-670	GEAR, MAINSHAFT FOURTH(24T) -	1		
13	23462-KSC-670	COLLAR, MAINSHAFT FOURTH GEAR	1		
14	23471-KSC-670	GEAR, COUNTERSHAFT FOURTH(25T)	1		
15	23472-KZ4-000	COLLAR, 20MM .....	1		
16	23481-KSC-670	GEAR, MAINSHAFT FIFTH(27T) ..	1		
17	23491-KSC-670	GEAR, COUNTERSHAFT FIFTH(22T)	1		
18	23801-KSC-670	SPROCKET, DRIVE(14T) .....	1		
19	23802-KSC-670	COLLAR, DRIVE SPROCKET .....	1		
20	90071-MF5-000	BOLT, FLANGE SOCKET, 6X14 ...	2		
21	90112-413-000	BOLT, UBS, 8X33 .....	1		
22	90404-KW3-000	WASHER, THRUST INVOLUTE,			
		22X21X1	1		
23	90441-KRM-840	PLATE, BEARING HOLDER .....	2		



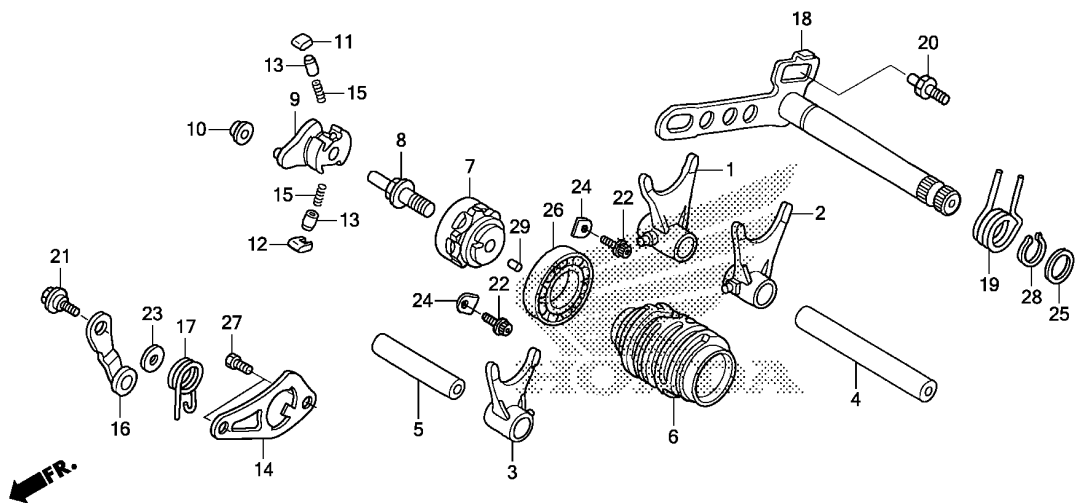
Ref. No.	Part No.	Description	Reqd. QTY		Parts catalogue code
			CRF250X *13	Serial No.	
24	90446-357-000	WASHER, THRUST, 17.2MM	3		
25	90452-KSR-A00	WASHER, 24X32X1	1		
26	90452-KZ4-000	WASHER, THRUST, 22X30X1	1		
27	90453-KSR-A00	WASHER, 22X32X1.5	1		
28	90455-HM8-A40	WASHER, SPLINE, 20MM	2		
29	90501-KSC-670	WASHER, SPRING, 24MM	1		
30	90601-360-000	SET RING, 20MM	2		
31	90602-360-000	SET RING, 22MM	1		
32	91001-KZ4-J11	BEARING, RADIAL BALL, 17X35X10	1		
33	91004-KSC-671	BEARING, RADIAL BALL, 22X47X14	1		
34	91005-KRN-A01	BEARING, RADIAL BALL, 22X52X14	1		
35	91006-KRN-A01	BEARING, RADIAL BALL, 17X38X10	1		
36	91012-KA3-710	PLATE, COUNTERSHAFT BEARING	2		
37	91201-KSR-A01	OIL SEAL, 28X37X7	1		
38	91301-KSR-A01	D-RING, 22MM	1		
39	93600-06010-0H	SCREW, FLAT, 6X10	2		

Service item

F.R.T.



Ref. No.	Part No.	Description	Reqd. QTY	Serial No.	Parts catalogue code
			CRF250X 13		
1	24211-KSC-670	FORK, R. GEARSHIFT .....	1		
2	24221-KSC-670	FORK, L. GEARSHIFT .....	1		
3	24231-KSC-670	FORK, CENTER GEARSHIFT .....	1		
4	24241-KSC-670	SHAFT A, SHIFT FORK .....	1		
5	24242-KSC-670	SHAFT B, SHIFT FORK .....	1		
6	24311-KRN-A00	DRUM, GEARSHIFT .....	1		
7	24312-KA3-741	CENTER, GEARSHIFT DRUM .....	1		
8	24315-HA0-000	PIN, SHIFTER .....	1		
9	24321-KZ4-620	SHIFTER, DRUM .....	1		
10	24322-MM4-000	COLLAR, SHIFTER .....	1		
11	24324-KA3-711	PAWL A, RATCHET .....	1		
12	24325-KA3-711	PAWL B, RATCHET .....	1		
13	24326-KBH-901	PLUNGER, PAWL .....	2		
14	24328-KRN-670	PLATE, GUIDE .....	1		
15	24329-KA3-740	SPRING, PAWL PLUNGER .....	2		
16	24430-KA3-740	STOPPER COMP., DRUM .....	1		
17	24435-KZ4-690	SPRING, DRUM STOPPER .....	1		
18	24610-KRN-730	SPINDLE COMP., GEARSHIFT .....	1		
19	24651-MEB-670	SPRING, GEARSHIFT RETURN .....	1		
20	24652-HA0-000	PIN, GEARSHIFT RETURN SPRING .....	1		
21	90022-MG8-000	PIVOT, SHIFT DRUM STOPPER ARM .....	1		
22	90071-MF5-000	BOLT, FLANGE SOCKET, 6X14 .....	2		
23	90435-HB3-000	WASHER, 6.1MM .....	1		
24	90441-KRM-840	PLATE, BEARING HOLDER .....	2		
25	90451-155-000	WASHER, 14MM .....	1		



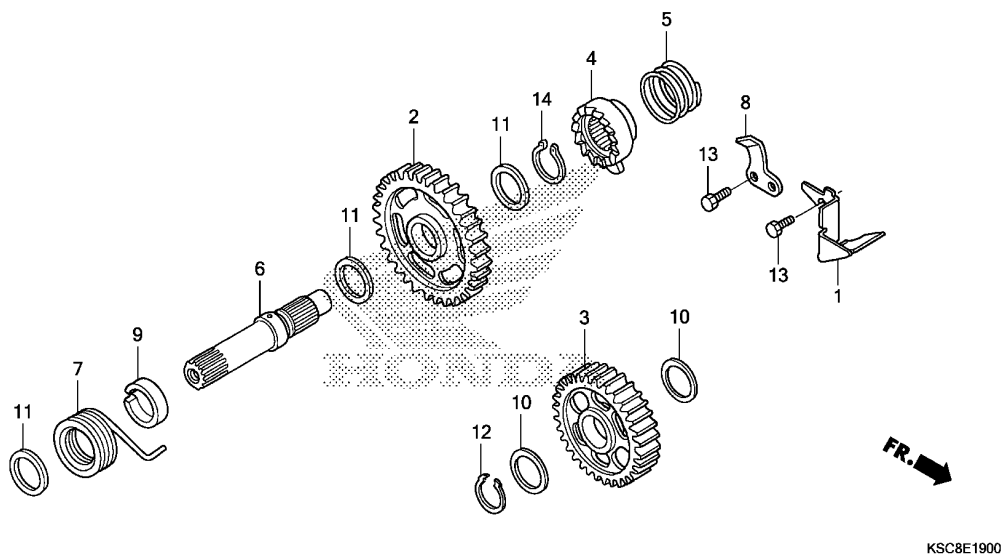
KSC8E1800

Ref. No.	Part No.	Description	Reqd. QTY		Serial No.	Parts catalogue code
				CRF250X '13		

26	91004-KY4-900	BEARING, RADIAL BALL, 6905U	1			
27	93301-06016-0A	BOLT, HEX., 6X16	2			
28	94510-14000	CIRCLIP, EXTERNAL, 14MM	1			
29	96220-40080	ROLLER, 4X8	1			

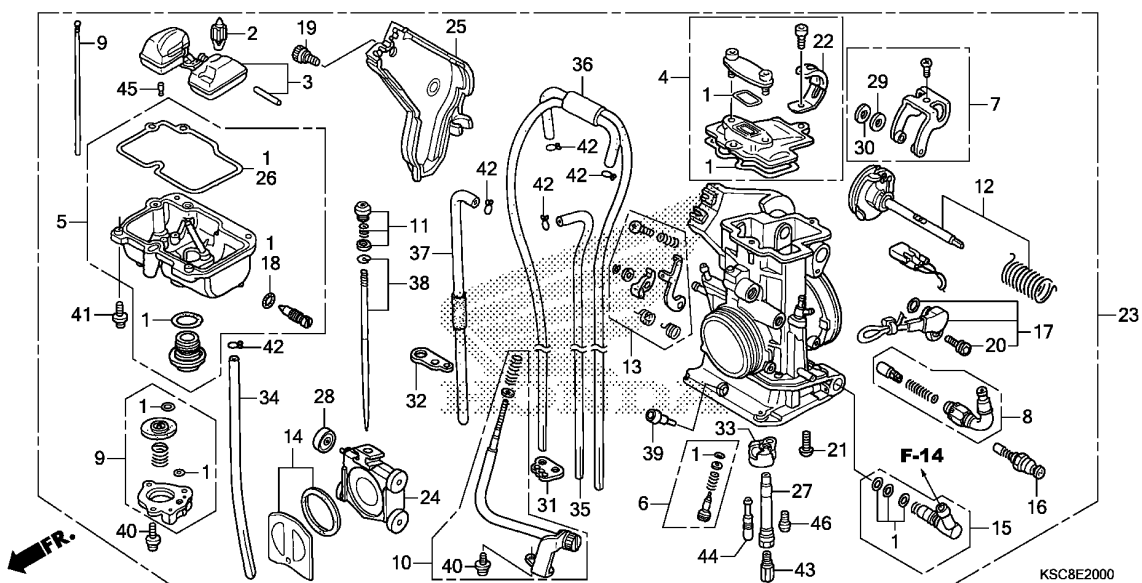


Service item F.R.T.



KSC8E1900

Ref. No.	Part No.	Description	Reqd. QTY	Serial No.	Parts catalogue code
			CRF250X *13		
1	15201-KSC-670	PLATE, OIL GUIDE .....	1		
2	28210-KSC-670	PINION COMP., KICK STARTER (32T)	1		
3	28230-KRN-670	GEAR COMP., STARTER IDLE(30T)	1		
4	28241-KA3-710	RATCHET, STARTER .....	1		
5	28242-KA3-710	SPRING, RATCHET .....	1		
6	28251-KZ4-000	SPINDLE, KICK STARTER .....	1		
7	28261-KA3-710	SPRING, STARTER RETURN .....	1		
8	28262-KS6-701	PLATE, RATCHET SLIDER .....	1		
9	28282-KZ4-B00	COLLAR, KICK SPINDLE .....	1		
10	90452-178-000	WASHER, THRUST, 17MM .....	2		
11	90501-444-000	WASHER, 16.8X24 .....	3		
12	90601-001-000	CIRCLIP, EXTERNAL, 17MM .....	1		
13	93301-06016-0A	BOLT, HEX., 6X16 .....	2		
14	94510-16000	CIRCLIP, EXTERNAL, 16MM .....	1		

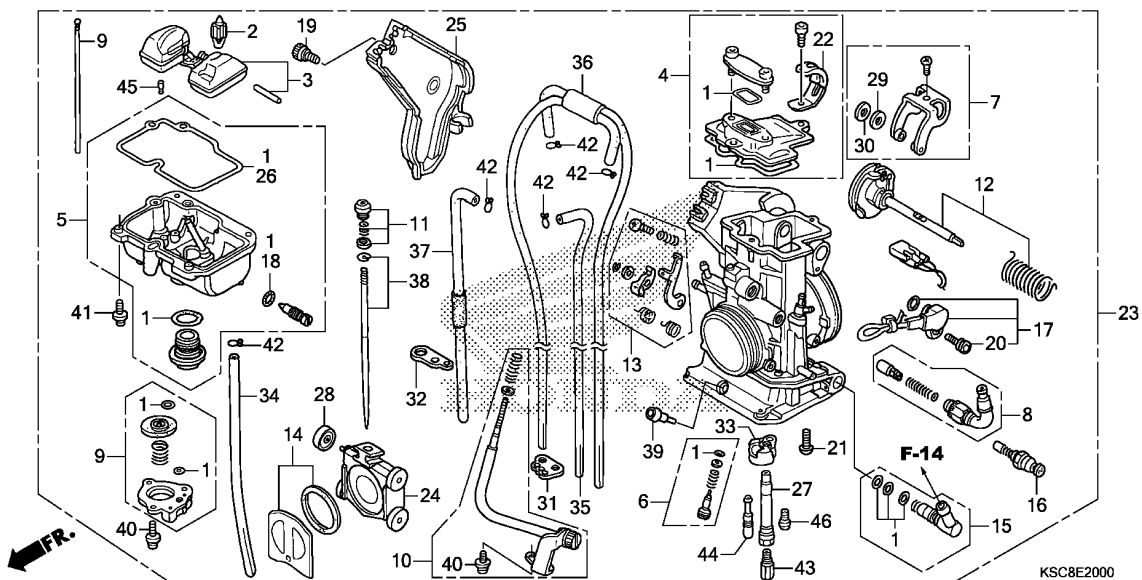


Service item F.R.T.

Ref. No.	Part No.	Description	Reqd. QTY	Serial No.	Parts catalogue code
			CRF250X 13		
1	16010-KSC-671	GASKET SET .....	1		
2	16011-MEN-851	VALVE SET, FLOAT .....	1		
3	16013-MEB-671	FLOAT SET .....	1		
4	16014-KRN-731	TOP SET .....	1		
5	16015-KSC-A11	CHAMBER SET, FLOAT .....	1		
6	16016-HP1-B01	SCREW SET A .....	1		
7	16018-MEY-A11	ARM SET, LINK .....	1		
8	16019-MEB-671	START SET, HOT .....	1		
9	16021-MEN-A01	DIAPHRAGM SET, PUMP .....	1		
10	16028-MEN-A01	SCREW SET B .....	1		
11	16029-MEY-A11	SCREW SET, JET NEEDLE .....	1		
12	16032-KSC-A21	SHAFT SET, THROTTLE .....	1		
13	16033-KSC-A11	LEVER SET, PUMP .....	1		
14	16037-MEB-671	VALVE SET, FLOATING .....	1		
15	16038-KRN-671	JOINT SET, FUEL .....	1		
16	16046-MEB-671	VALVE SET, STARTER .....	1		
17	16060-KSC-A11	SENSOR ASSY., THROTTLE .....	1		
18	16076-ND5-004	O-RING, 1.3X4.3 .....	1		
19	16080-HP1-601	BOLT, COVER .....	1		
20	16083-HP0-A01	BOLT, BREAK HEAD .....	1		
21	16083-MEB-671	SCREW, PAN .....	1		
22	16088-KRN-A01	CLIP .....	1		
23	16100-KSC-A71	CARBURETOR ASSY (FCR02D A) ..	1	-----	A,CM
	16100-KSC-L71	CARBURETOR ASSY (FCR03D A) ..	1	-----	AC
24	16112-HP1-A01	VALVE, THROTTLE .....	1		







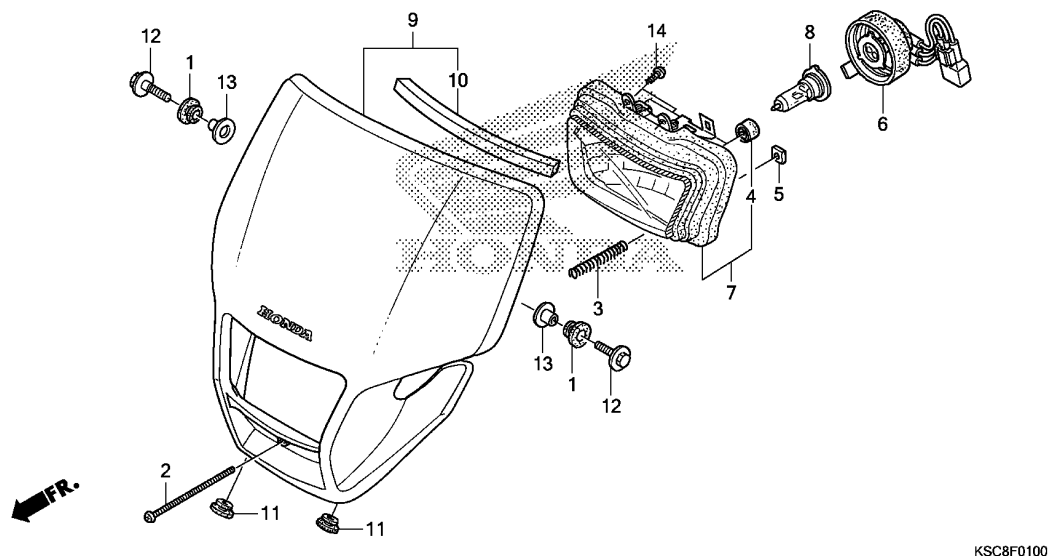
Ref. No.	Part No.	Description	Reqd. QTY	Serial No.	Parts catalogue code
			CRF250X 13		
25	16157-MEN-A01	COVER, THROTTLE .....	1		
26	16163-MEB-671	GASKET, FLOAT CHAMBER .....	1		
27	16165-MEY-A11	HOLDER, NEEDLE JET .....	1		
28	16172-MEB-671	ROLLER .....	1		
29	16177-MEB-671	WASHER, PLAIN(PO) .....	1		
30	16178-MEB-671	WASHER, PLAIN(SUS) .....	1		
31	16178-MEN-851	BINDER .....	1		
32	16179-KSC-671	BINDER .....	1		
33	16185-MEN-671	PLATE, BUFFER .....	1		
34	16196-MEN-851	TUBE, OVERFLOW .....	1		
35	16197-MEB-671	TUBE, AIR VENT .....	1		
36	16198-MEB-671	TUBE COMP., AIR VENT .....	1		
37	16199-KSC-671	TUBE COMP., AIR VENT .....	1		
38	16203-KSC-A12	NEEDLE SET, JET(NJNT) .....	1	-----	A,CM
	16203-KSC-L12	NEEDLE SET, JET(NJPU) .....	1	-----	AC
39	16312-HP1-B01	PIN, ADJUST SCREW .....	1		
40	93892-04008-18	SCREW-WASHER, 4X8 .....	4		
41	93892-04014-18	SCREW-WASHER, 4X14 .....	4		
42	95002-02079	CLIP, TUBE(B7) .....	5		
43	99101-357-1300	JET, MAIN, #130 .....	1	-----	A,CM
			(1)	-----	AC
	99101-357-1320	JET, MAIN, #132 .....	1	-----	AC
44	99103-440-0420	JET, SLOW, #42 .....	1		
45	99108-KSE-0600	JET, LEAK, #60 .....	1	-----	A,CM
	99108-MEB-0550	JET, LEAK, #55 .....	1	-----	AC
46	99112-KRN-0680	JET, BY-STARTER, #68 .....	1		



F-1

HEADLIGHT

F 1



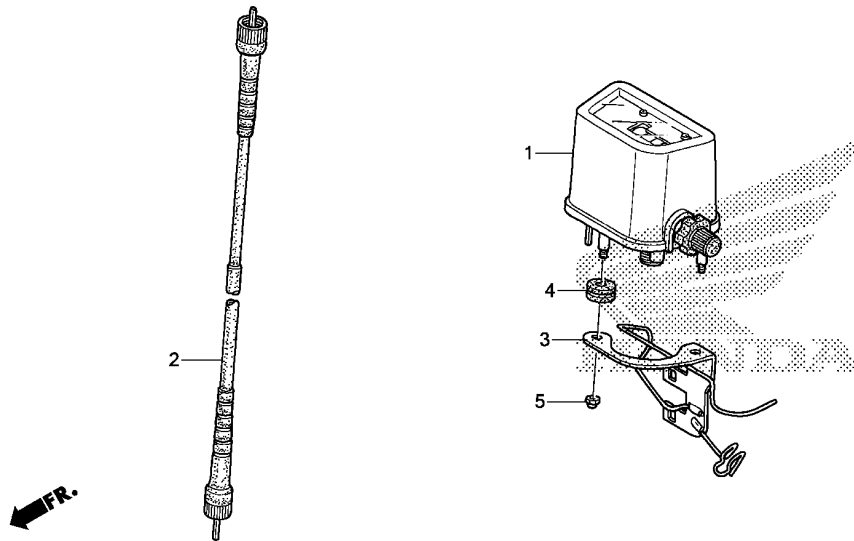
Service item F.R.T.

Ref. No.	Part No.	Description	Reqd. QTY	Serial No.	Parts catalogue code
			CRF250X *13		
1	18293-GZ5-000	RUBBER, PROTECTOR PACKING	2		
2	33103-KSC-670	SCREW, PAN, 4X55	1		
3	33107-KAE-771	SPRING, BEAM ADJUSTING	1		
4	33113-MBW-D21	PIPE, CP	2		
5	33117-KBR-730	NUT, BEAM ADJUSTING	1		
6	33130-KSC-A21	SOCKET COMP., HEADLIGHT	1		
7	33150-KSC-305	HEADLIGHT UNIT COMP.(COO)	1	----- A,AC	
	33150-KSC-A21	HEADLIGHT UNIT COMP.	1	----- CM	
8	34901-GJ1-003	BULB, HEADLIGHT(12V 35/36.5W)	1		
9	61300-KSC-A30ZA	VISOR SET, FR.(WL)	1		
	*NH196*	.....ROSS WHITE	1		
10	61302-KSC-A20	RUBBER, LIGHT FOAM	1		
11	83501-MG7-000	GROMMET, SIDE COVER	2		
12	90147-KPB-J10	BOLT, FLANGE, 6X16	2		
13	90501-124-000	WASHER, FR. COVER SETTING	2		
14	93911-25120	SCREW, TAPPING, 5X10(P0)	2		

3

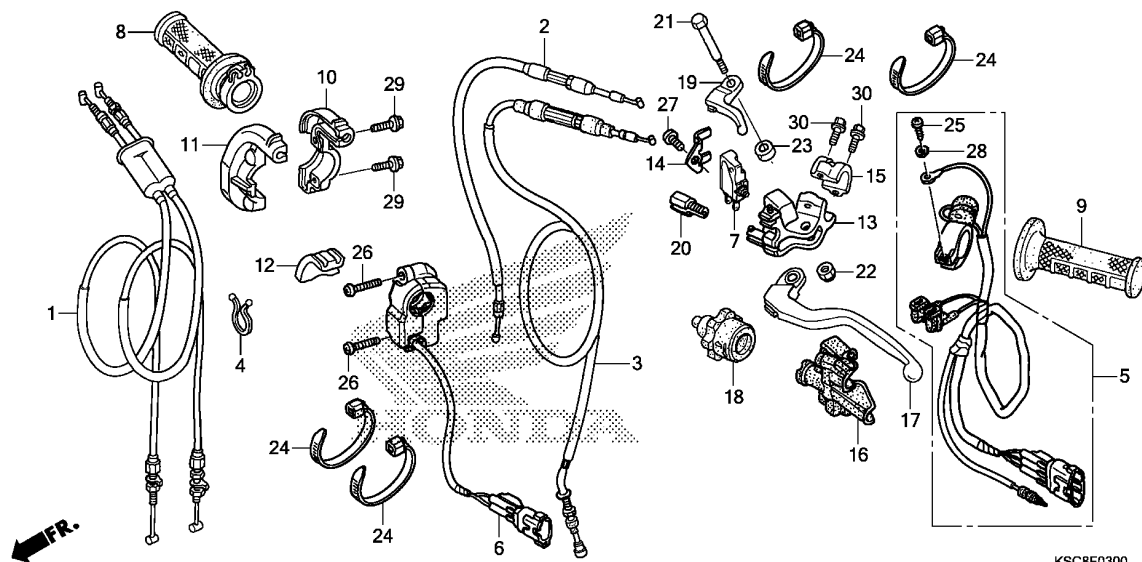
Service item

F.R.T.



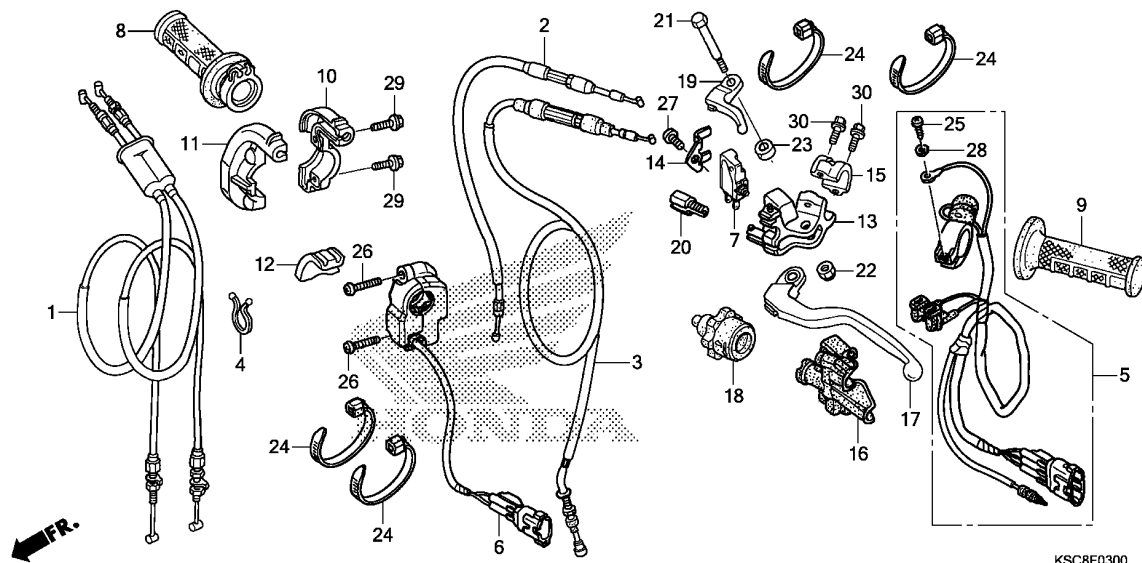
KSC8F0200

Ref. No.	Part No.	Description	Reqd. QTY CRF250X *13	Serial No.	Parts catalogue code
1	37200-KSC-305	METER ASSY., TRIP(MILE)(COO)	1	-----	A,AC
	37200-MN1-731	METER ASSY., TRIP(KM) .....	1	-----	CM
2	44830-KSC-000	CABLE ASSY., SPEEDOMETER ....	1		
3	50130-KSC-010	STAY, COUPLER .....	1		
4	80103-GJ5-000	GROMMET, ENGINE COVER .....	2		
5	94021-05000-0S	NUT, CAP, 5MM .....	2		

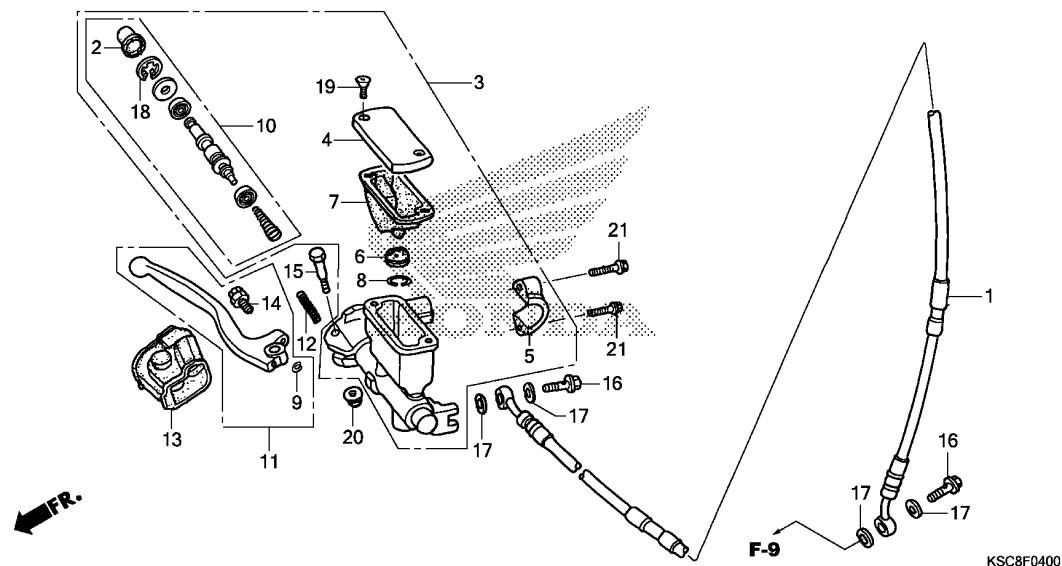


Service item F.R.T.

Ref. No.	Part No.	Description	Reqd. QTY	Serial No.	Parts catalogue code
			CRF250X 13		
1	17900-KSC-A10	CABLE ASSY., THROTTLE .....	1		
2	17950-KSC-010	CABLE COMP., HOT STARTER .....	1		
3	22870-KSC-000	CABLE COMP., CLUTCH .....	1		
4	32171-GF9-621	LOCK, PURSE .....	1		
5	35130-KSC-A10	SWITCH ASSY., ENGINE STOP ...	1		
6	35150-KSC-671	SWITCH ASSY., STARTER .....	1		
7	35340-ML4-005	SWITCH ASSY., FR. STOP (TATEISHI)	1		
8	53140-KSC-305	GRIP COMP., THROTTLE(COO) ...	1	-----	A,AC
	53140-MEB-671	GRIP COMP., THROTTLE .....	1	-----	CM
9	53166-GBF-J60	GRIP, L. HANDLE .....	1		
10	53167-MEB-672	HOUSING, UPPER THROTTLE .....	1		
11	53168-KSC-010	HOUSING, UNDER THROTTLE .....	1		
12	53169-MEB-670	SLIDER, THROTTLE CABLE .....	1		
13	53172-KSC-000	BRACKET, L. HANDLE LEVER ....	1		
14	53173-KSC-000	PLATE, CLUTCH SWITCH .....	1		
15	53174-KCE-670	HOLDER, L. LEVER BRACKET ....	1		
16	53177-KSC-000	COVER, L. HANDLE LEVER .....	1		
17	53178-KSC-305	LEVER, L. STEERING HANDLE(COO)	1	-----	A,AC
	53178-KSC-000	LEVER, L. STEERING HANDLE ...	1	-----	CM
18	53179-MEN-671	DIAL, CLUTCH CABLE ADJUSTING	1		
19	53190-MEN-670	LEVER, HOT STARTER .....	1		
20	53192-MEN-670	BOLT, WIRE ADJUSTING .....	1		
21	90113-MEY-A10	BOLT, HANDLE LEVER PIVOT ....	1		
22	90301-782-000	NUT, U, 6MM .....	1		

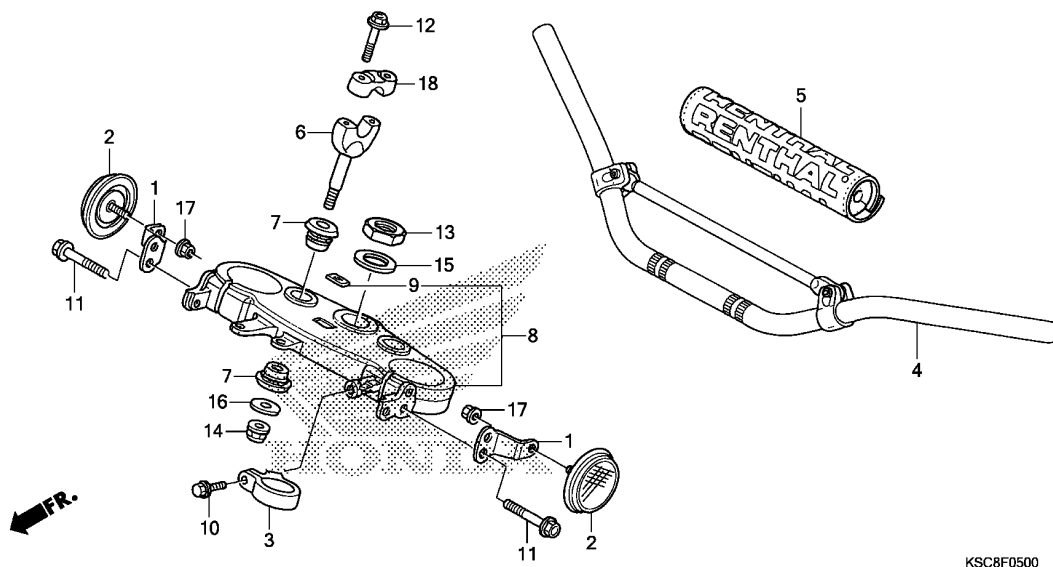


Ref. No.	Part No.	Description	Reqd. QTY	Serial No.	Parts catalogue code
			CRF250X *13		
23	90501-MEN-670	COLLAR, PIVOT .....	1		
24	90650-KV6-003	BAND, WIRE, 95MM .....	4		
25	93500-04012-1A	SCREW, PAN, 4X12 .....	1		
26	93500-04014-0G	SCREW, PAN, 4X14 .....	2		
27	93500-05010-0A	SCREW, PAN, 5X10 .....	1		
28	94111-04000	WASHER, SPRING, 4MM .....	1		
29	96001-06020-07	BOLT, FLANGE, 6X20 .....	2		
30	96001-06022-00	BOLT, FLANGE, 6X22 .....	2		



Service item F.R.T.

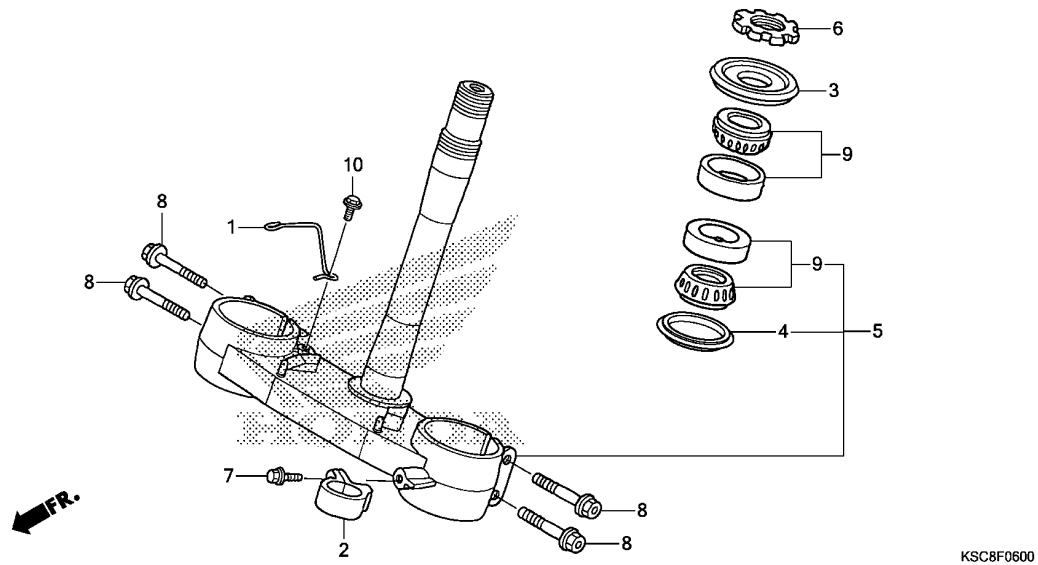
Ref. No.	Part No.	Description	Reqd. QTY	Serial No.	Parts catalogue code
			CRF250X 13		
1	45125-KSC-A11	HOSE COMP., FR. BRAKE	1		
2	45504-KN5-006	BOOT COMP.	1		
3	45510-MEY-305	CYLINDER SUB ASSY., FR. BRAKE MASTER(NISSIN)(COO)	1	-----	A,AC
	45510-KCE-671	CYLINDER SUB ASSY., FR. BRAKE MASTER(NISSIN)	1	-----	CM
4	45513-KCE-671	CAP, MASTER CYLINDER	1		
5	45517-GW0-751	HOLDER, MASTER CYLINDER	1		
6	45518-KA3-731	SEPARATOR COMP.	1		
7	45520-KA3-731	DIAPHRAGM	1		
8	45523-KA3-731	RING	1		
9	45523-MEB-003	RING	1		
10	45530-KCE-671	PISTON SET, MASTER CYLINDER	1		
11	53170-MEY-305	LEVER SET, R. HANDLE(COO)	1	-----	A,AC
	53170-MEB-003	LEVER SET, R. HANDLE	1	-----	CM
12	53174-KN5-006	SPRING, BRAKE LEVER	1		
13	53176-ML3-791	COVER, R. HANDLE LEVER	1		
14	90111-MEB-003	BOLT SET, ADJUSTING	1		
15	90114-166-006	BOLT, HANDLE LEVER PIVOT	1		
16	90145-MS9-612	BOLT, OIL, 10X22	2		
17	90545-300-000	WASHER, OIL BOLT	4		
18	90651-MA5-671	CIRCLIP	1		
19	93600-04012-1G	SCREW, FLAT, 4X12	2		
20	94050-06000	NUT, FLANGE, 6MM	1		
21	96001-06022-00	BOLT, FLANGE, 6X22	2		



KSC8F0500

Service item F.R.T.

Ref. No.	Part No.	Description	Reqd. QTY	Serial No.	Parts catalogue code
			CRF250X *13		
1	33741-KSC-720	STAY, FR. REFLECTOR .....	2	-----	CM
2	33742-HB9-641	REFLECTOR, FR. REFLEX(AMBER) .....	2	-----	CM
3	45468-KS7-830	GUIDE, FR. BRAKE HOSE .....	1		
4	53100-MEN-670	PIPE, STEERING HANDLE .....	1		
5	53121-MEN-671	PROTECTOR, HANDLE .....	1		
6	53132-KA3-831	HOLDER, HANDLE UNDER .....	(2)		
	53132-KZ4-J20	.....	2		
7	53133-KA3-832	CUSHION, HANDLE PIPE .....	4		
8	53300-KSC-000	BRIDGE COMP., FORK TOP .....	1		
9	86150-KPG-901	EMBLEM, PRODUCT(MARUI) .....	1		
10	90106-MJO-000	BOLT, FLANGE, 6X16 .....	1		
11	90107-KZ4-J40	BOLT, FLANGE, 8X45 .....	4		
12	90124-KZ4-J40	BOLT, FLANGE, 8X35 .....	4		
13	90304-KZ4-J30	NUT, STEERING STEM .....	1		
14	90306-KZ4-711	NUT, U, 10MM .....	2		
15	90503-KZ4-J40	WASHER, STEERING STEM .....	1		
16	90507-KA3-830	WASHER, PLAIN, 10MM .....	2		
17	94050-06000	NUT, FLANGE, 6MM .....	2	-----	CM
18	95014-22100	HOLDER B1, HANDLE PIPE UPPER	2		



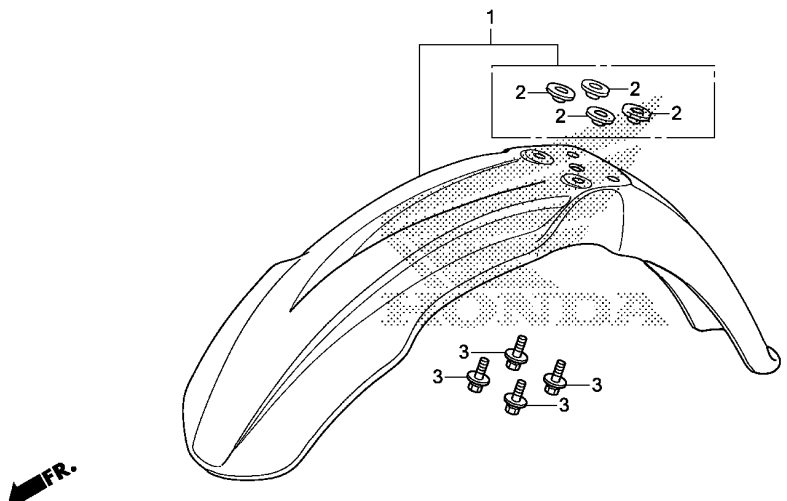
Service item	F.R.T.
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Ref. No.	Part No.	Description	Reqd. QTY	Serial No.	Parts catalogue code
			CRF250X *13		
1	44832-KSC-A00	GUIDE, SPEEDOMETER CABLE ....	1		
2	45468-KS7-830	GUIDE, FR. BRAKE HOSE .....	1		
3	53214-KZ3-861	DUST SEAL, STEERING HEAD(ARAI)	1		
4	53214-KZ4-701	DUST SEAL, STEERING HEAD(ARAI)	1		
5	53219-KSC-000	STEM SUB ASSY., STEERING ....	1		
6	53229-KZ4-J30	THREAD, STEERING HEAD TOP ...	1		
7	90106-MJ0-000	BOLT, FLANGE, 6X16 .....	1		
8	90107-KZ4-J40	BOLT, FLANGE, 8X45 .....	4		
9	91015-KZ4-701	BEARING, HEAD PIPE(NTN) .....	2		
10	95701-06010-00	BOLT, FLANGE, 6X10 .....	1		



Service item

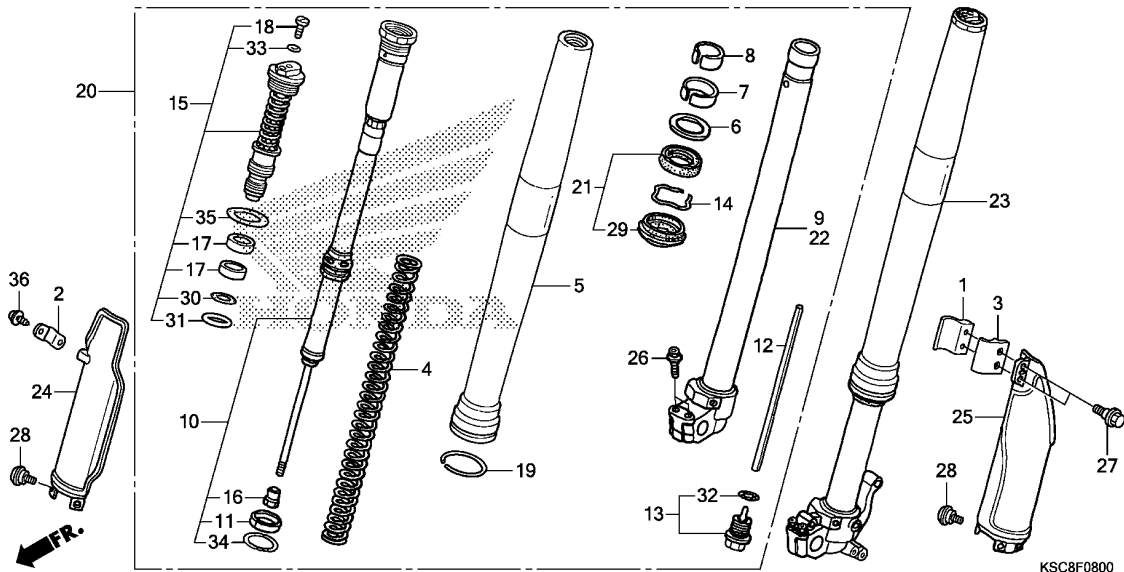
F.R.T.



KSC8F0700

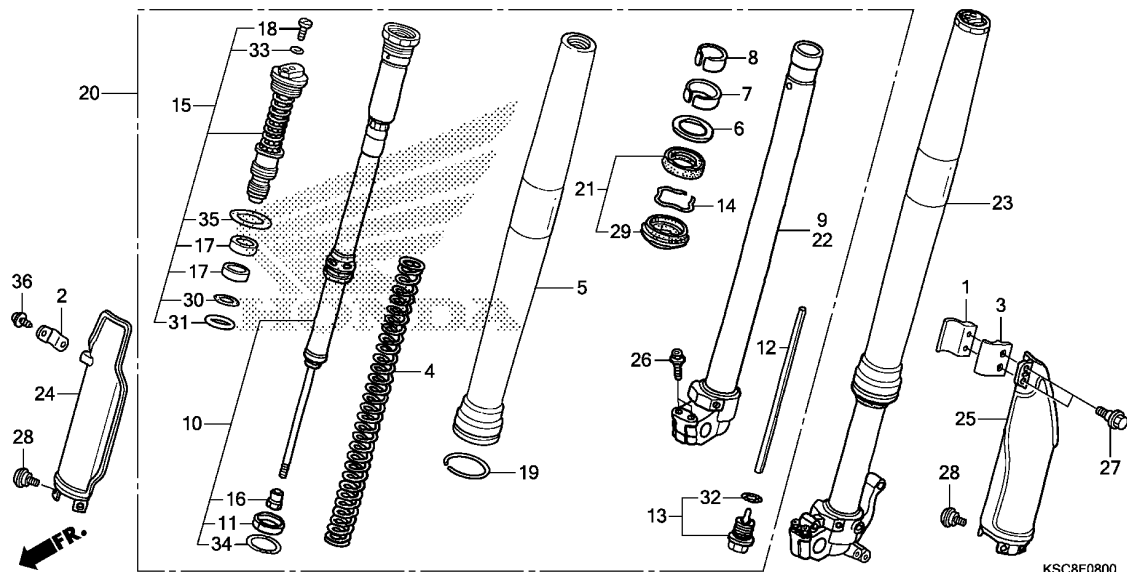
Ref. No.	Part No.	Description	Reqd. QTY	Serial No.	Parts catalogue code
1	61110-MEN-670	FENDER SUB ASSY., FR. ....	1		
2	90512-KZ4-J20	COLLAR, FR. FENDER .....	4		
3	93404-06016-08	BOLT-WASHER, 6X16 .....	4		

3



Service item F.R.T.

Ref. No.	Part No.	Description	Reqd. QTY	Serial No.	Parts catalogue code
			CRF250X 13		
1	45461-MEN-000	CLAMPER A, FR. BRAKE HOSE ...	1		
2	45461-MEY-670	GUIDE, SPEEDOMETER CABLE ...	1		
3	45462-MEN-000	CLAMPER B, FR. BRAKE HOSE ...	1		
4	51401-KSC-003	SPRING, FR. FORK(SHOWA) (4.12N/MM,0.42KGF/MM)	2		
	51402-KSC-003	SPRING, FR. FORK(SHOWA) (3.92N/MM,0.40KGF/MM)	(2)		
	51403-KSC-003	SPRING, FR. FORK(SHOWA) (4.31N/MM,0.44KGF/MM)	(2)		
5	51410-MEY-305	TUBE, OUTER(COO) .....	2	----- A,AC	
	51410-MEY-003	TUBE, OUTER .....	2	----- CM	
6	51412-KZ3-B01	RING, BACK UP .....	2		
7	51414-KZ3-B01	BUSH, GUIDE .....	2		
8	51415-KZ3-B01	BUSH, SLIDER .....	2		
9	51420-KSC-A01	PIPE COMP., R. SLIDE .....	1		
10	51430-KSC-A01	DAMPER COMP., FR. ....	2		
11	51431-KZ3-B01	BUSH B, SLIDER .....	2		
12	51437-KZ3-J41	COLLAR, REBOUND NEEDLE .....	2		
13	51440-KSC-003	BOLT COMP., CENTER .....	2		
14	51447-KZ3-003	RING, OIL SEAL STOPPER .....	2		
15	51450-KSC-A01	BOLT ASSY., FR. FORK .....	2		
16	51451-KZ3-B01	NUT, LOCK .....	2		
17	51453-KZ3-B01	BUSH C, SLIDER .....	4		
18	51456-KZ3-J41	BOLT, PLUG .....	2		
19	51476-MEY-003	RING, WEAR .....	2		
20	51480-KSC-305	FORK SUB ASSY., R. FR.(COO) -	1	----- A,AC	

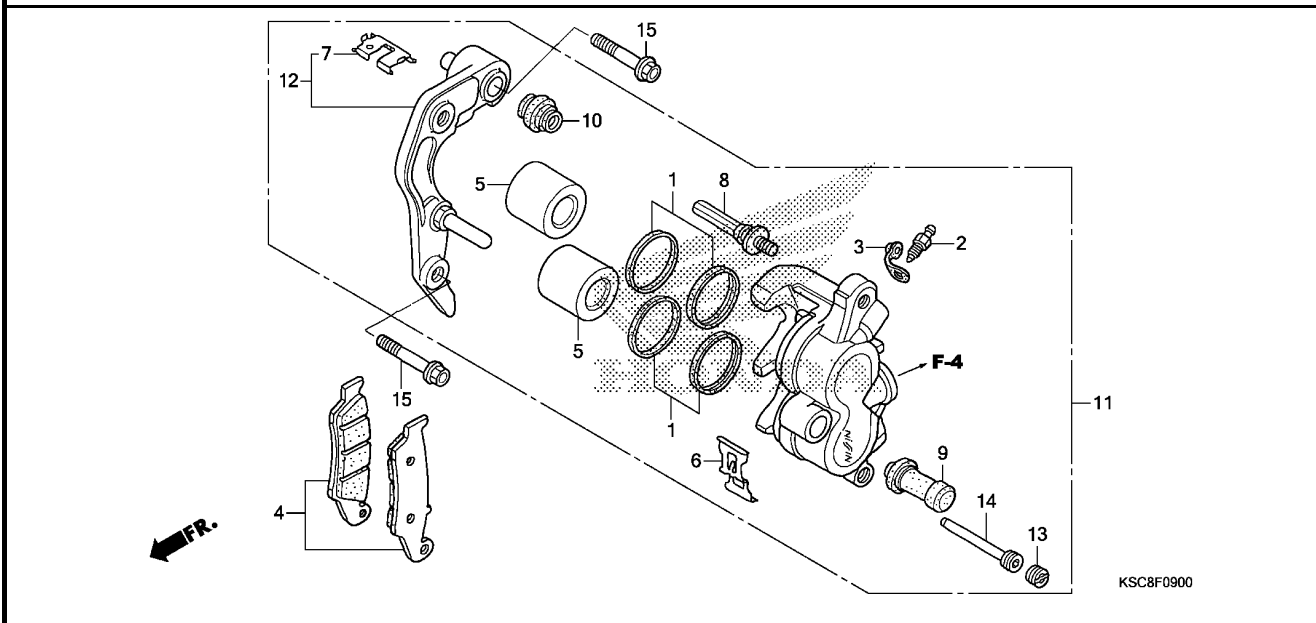


Ref. No.	Part No.	Description	Reqd. QTY	Serial No.	Parts catalogue code
			CRF250X 13		
20)	51480-KSC-A21	FORK SUB ASSY., R. FR.	1	-----	CM
21	51490-KSC-003	SEAL SET, FR. FORK	2		
22	51520-KSC-A01	PIPE COMP., L. SLIDE	1		
23	51580-KSC-305	FORK SUB ASSY., L. FR. (COO)	1	-----	A, AC
	51580-KSC-A21	FORK SUB ASSY., L. FR.	1	-----	CM
24	51610-MEY-000ZA	PROTECTOR, R. FR. FORK	1		
		*TNATURAL*	1		
25	51620-MEN-000ZA	PROTECTOR, L. FR. FORK	1		
		*TNATURAL*	1		
26	90108-KZ4-J40	BOLT, FLANGE, 8X40	4		
27	90113-KZ3-000	BOLT, FLANGE, 6MM	2		
28	90113-MAC-780	BOLT, PROTECTOR	6		
29	91254-KSC-003	SEAL, DUST	2		
30	91256-KZ3-A71	O-RING, 26.7X3.5	2		
31	91257-MEB-751	O-RING, 27.7X1.9	2		
32	91258-KZ3-B01	O-RING, 18.8X1.9	2		
33	91301-KZ3-711	O-RING, 3.5X1.5	2		
34	91356-KZ3-003	O-RING, 44.7X2.4	2		
35	91356-MW0-003	O-RING, 37.2X2.4 (SHOWA)	2		
36	93913-14110	SCREW, TAPPING, 4X10	2		

F-9

FRONT BRAKE CALIPER

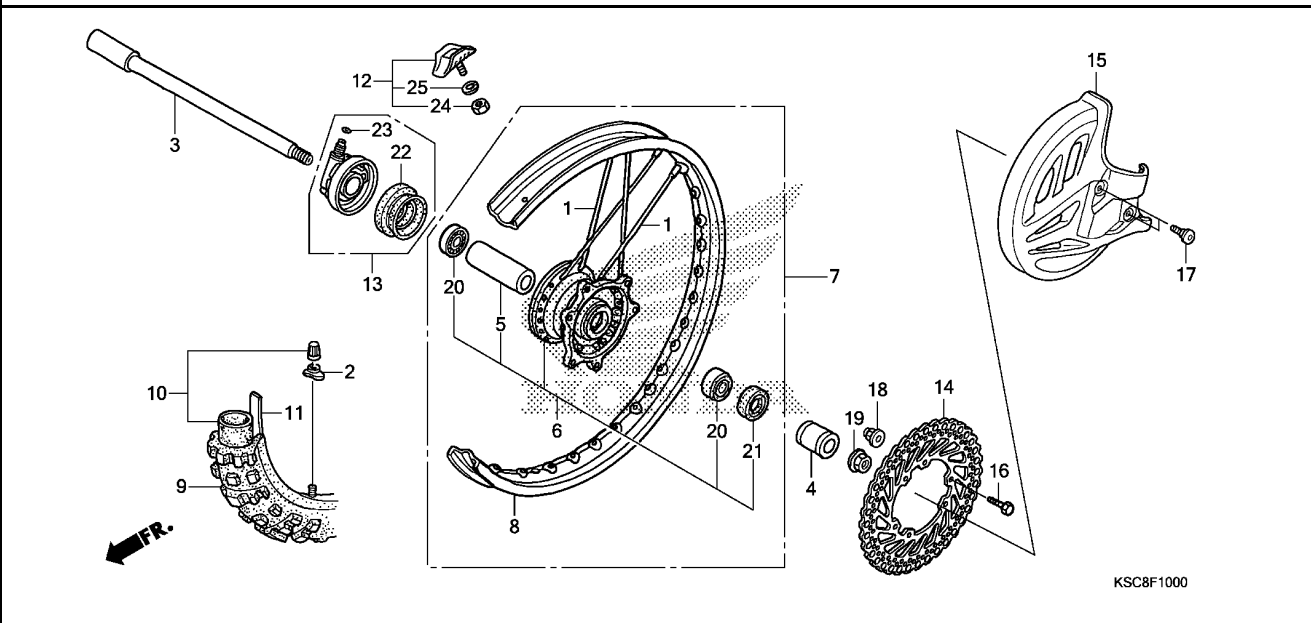
F11



Service item	F.R.T.
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Ref. No.	Part No.	Description	Reqd. QTY	Serial No.	Parts catalogue code
			CRF250X *13		
1	06431-MA3-405	SEAL SET, PISTON .....	2		
2	43352-568-003	SCREW, BLEEDER(NISSIN) .....	1		
3	43353-461-771	CAP, BLEEDER .....	1		
4	45105-MY6-415	PAD SET, FR. ....	1		
5	45107-KZ4-J31	PISTON .....	2		
6	45108-MY1-006	SPRING, PAD .....	1		
7	45112-KS6-701	RETAINER .....	1		
8	45131-HA5-672	BOLT A, PIN .....	1		
9	45132-166-016	BOOT, PIN BUSH(NISSIN) .....	1		
10	45133-MA3-006	BOOT B .....	1		
11	45150-MEN-006	CALIPER SUB ASSY., L. FR. BRAKE(NISSIN)	1		
12	45190-MEN-006	BRACKET SUB ASSY., L. FR. CALIPER	1		
13	45203-MG3-016	PLUG, PIN .....	1		
14	45215-HA5-672	PIN, HANGER .....	1		
15	90110-KZ4-J40	BOLT, FLANGE, 8X40 .....	2		

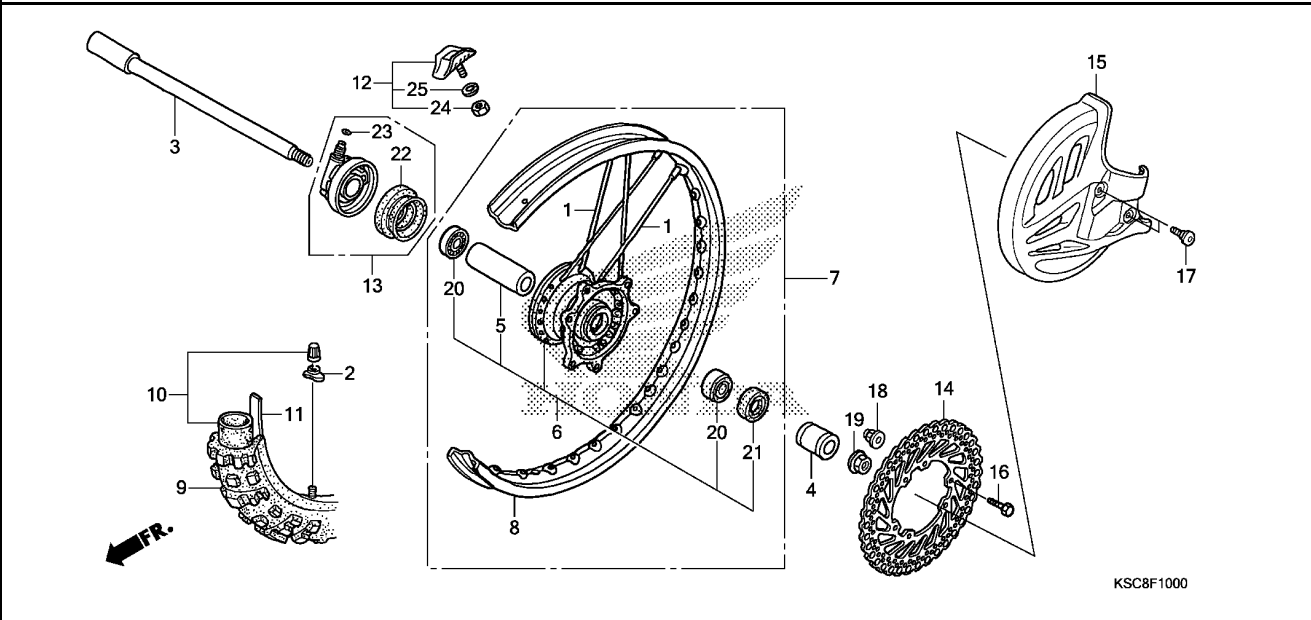
3



Service item	F.R.T.

Ref. No.	Part No.	Description	Reqd. QTY	Serial No.	Parts catalogue code
1	06440-KZ4-J40	SPOKE SET, FR.(240MM)	36		
2	42714-KA3-710	CAP, VALVE	1		
3	44301-KSC-000	AXLE, FR. WHEEL	1		
4	44311-KZ4-J40	COLLAR, L. FR. WHEEL	1		
5	44620-MAC-680	COLLAR, FR. DISTANCE	1		
6	44635-KSC-000	HUB SUB ASSY., FR.	1		
7	44650-KSC-A20	WHEEL SUB ASSY., FR.	1		
8	44701-MEN-A11	RIM, FR. WHEEL(21X1.60)	1		
9	44711-MEN-J01	TIRE, FR.(DUNLOP)	1		
10	44712-400-004	TUBE, TIRE(DUNLOP)(80/100-21)	1		
11	44713-KS6-641	FLAP, TIRE(DUNLOP)(80/100-21)	1		
12	44715-MA0-770	STOPPER, BEAD(1.60)	1		
13	44800-KSC-003	BOX ASSY., SPEEDOMETER GEAR	1		
14	45351-MEN-A10	DISK, FR. BRAKE	1		
15	51614-KZ4-J41ZA	COVER, FR. DISK	1		
		*TNATURAL*.....NATURAL	1		
16	90105-MAC-680	BOLT, DISK, 6X19	6		
17	90114-MAC-780	BOLT, FR. DISK COVER	2		
18	90301-473-003	NUT, U, 6MM(FUSERASHI)	6		
19	90301-KZ4-J40	NUT, FR. AXLE	1		
20	91062-MAC-681	BEARING, RADIAL BALL, 6904	2		
21	91201-KS6-004	OIL SEAL, 26X37X7(ARAI)	1		
22	91251-KSC-003	DUST SEAL, 46X58X7	1		
23	91319-ME5-003	O-RING, 5.5X1.4	1		





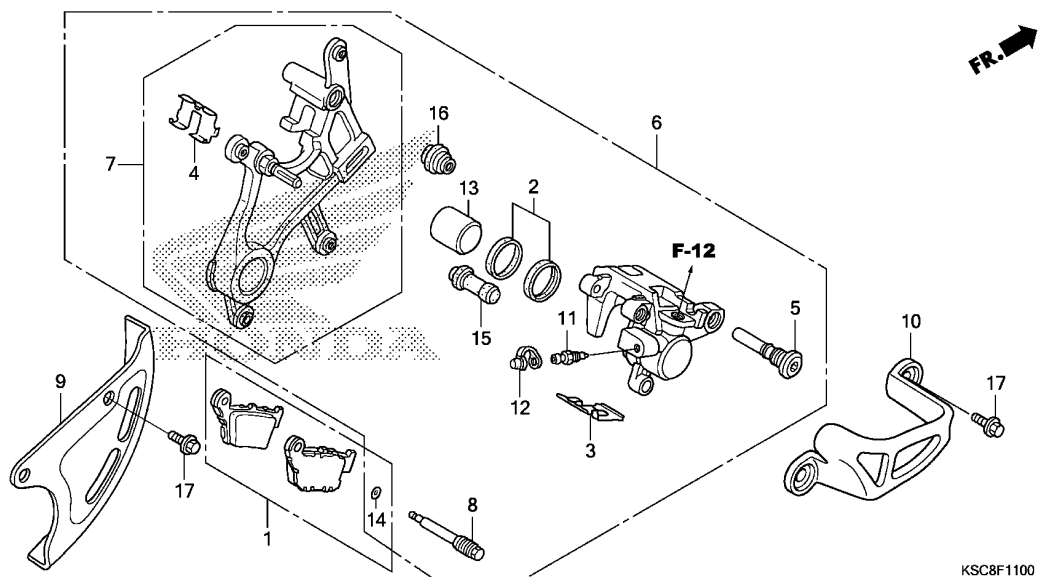
Ref. No.	Part No.	Description	Reqd. QTY CRF250X '13	Serial No.	Parts catalogue code
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24	94001-08000-0S	NUT, HEX., 8MM .....	1		
25	94111-08000	WASHER, SPRING, 8MM .....	1		

F-11

REAR BRAKE CALIPER

F14



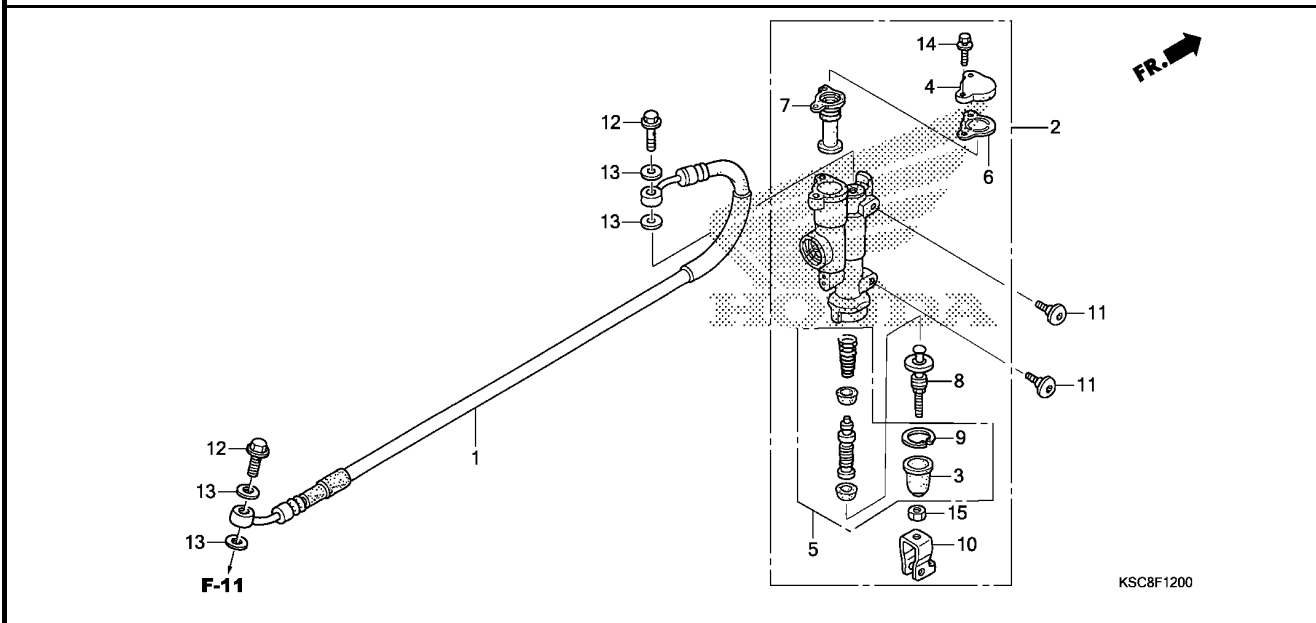
KSC8F1100

Service item

F.R.T.

3

Ref. No.	Part No.	Description	Reqd. QTY	Serial No.	Parts catalogue code
			CRF250X 13		
1	06435-KRN-712	PAD SET, RR. ....	1		
2	06451-MZ2-405	SEAL SET, PISTON .....	1		
3	43108-KZ4-J41	SPRING, PAD .....	1		
4	43112-KZ4-J41	RETAINER, BRACKET .....	1		
5	43131-KW3-006	BOLT, PIN .....	1		
6	43150-KRN-711	CALIPER SUB ASSY., RR. BRAKE (NISSIN) .....	1		
7	43190-KRN-711	BRACKET SUB ASSY., RR. ....	1		
8	43215-KZ4-J41	PIN, HANGER .....	1		
9	43330-KZ4-J40ZA	COVER, RR. DISK *TNATURAL*.....	NATURAL 1		
10	43340-MEY-000ZA	GUARD, RR. CALIPER *TNATURAL*.....	NATURAL 1		
11	43352-568-003	SCREW, BLEEDER(NISSIN) .....	1		
12	43353-461-771	CAP, BLEEDER .....	1		
13	45107-MCT-006	PISTON(22 A) .....	1		
14	45111-MAJ-G41	RING, STOPPER .....	1		
15	45132-166-016	BOOT, PIN BUSH(NISSIN) .....	1		
16	45133-MA3-006	BOOT B .....	1		
17	90004-GHB-600	BOLT, FLANGE, 6X10(NSHF) ....	4		

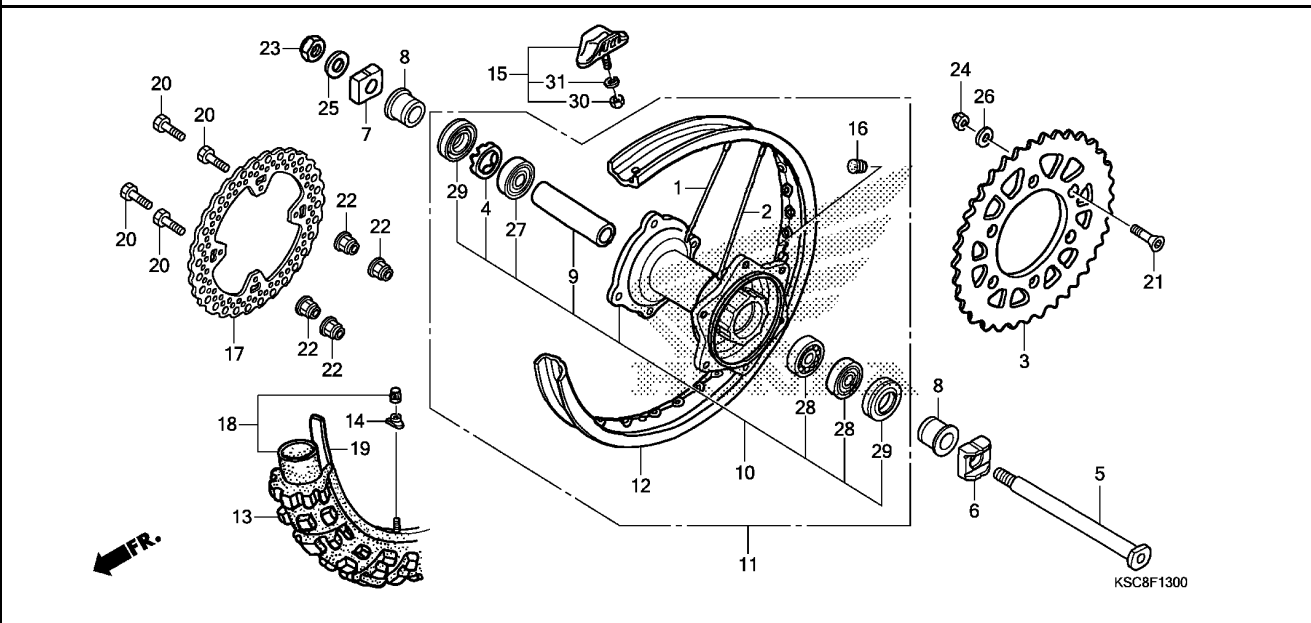


Service item	F.R.T.
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Ref. No.	Part No.	Description	Reqd. QTY	Serial No.	Parts catalogue code
			CRF250X *13		
1	43310-KZ4-J41	HOSE, RR. BRAKE .....	1		
2	43500-MEN-305	CYLINDER ASSY., RR. BRAKE MASTER(COO)	1	-----	A,AC
	43500-KZ4-J43	CYLINDER ASSY., RR. BRAKE MASTER(NISSIN)	1	-----	CM
3	43504-MB2-006	BOOT COMP. ....	1		
4	43513-KZ4-J41	CAP, MASTER CYLINDER .....	1		
5	43520-KZ4-J43	PISTON SET, MASTER CYLINDER -	1		
6	43521-KZ4-J41	PLATE, DIAPHRAGM .....	1		
7	43522-KZ4-J41	DIAPHRAGM .....	1		
8	43530-KZ4-J41	ROD COMP., PUSH .....	1		
9	46182-MEL-D21	CIRCLIP .....	1		
10	46504-KZ4-J41	JOINT, BRAKE ROD .....	1		
11	90114-MAC-780	BOLT, FR. DISK COVER .....	2		
12	90145-MS9-612	BOLT, OIL, 10X22 .....	2		
13	90545-300-000	WASHER, OIL BOLT .....	4		
14	93401-04016-00	BOLT-WASHER, 4X16 .....	2		
15	94002-06000-0S	NUT, HEX., 6MM .....	1		

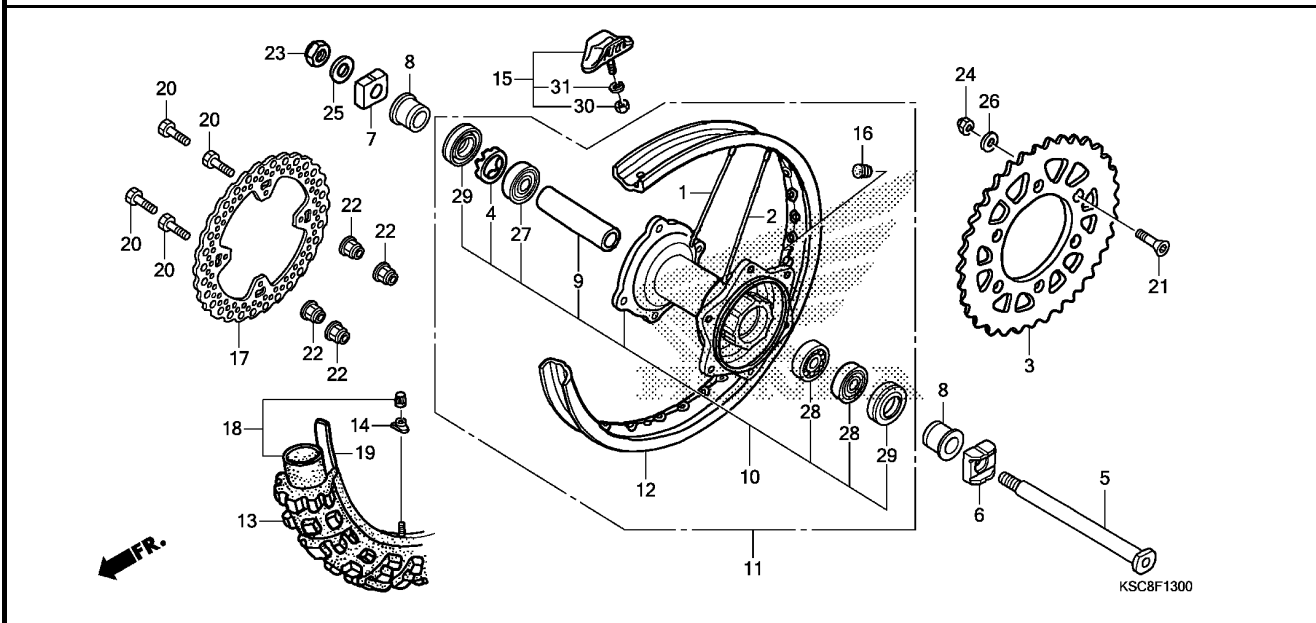




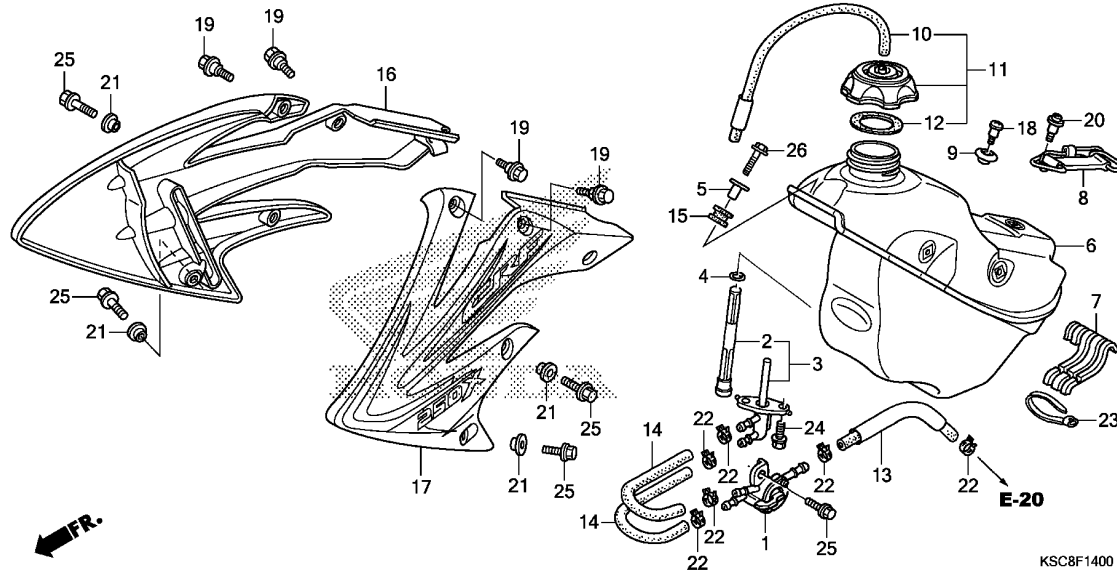


Service item	F.R.T.
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Ref. No.	Part No.	Description	Reqd. QTY	Serial No.	Parts catalogue code
			CRF250X 13		
1	06420-MEY-000	SPOKE SET, RR. (INSIDE)	16		
2	06421-MEY-000	SPOKE SET, RR. (OUTSIDE)	16		
3	41201-KSR-J00	SPROCKET, FINAL DRIVEN(54T)	(1)		
	41203-KZ4-J30	SPROCKET, FINAL DRIVEN(52T)	(1)		
	41204-KZ4-J30	SPROCKET, FINAL DRIVEN(53T)	1		
4	41231-KZ4-J20	RETAINER, RR. WHEEL BEARING	1		
5	42301-KZ4-J40	AXLE, RR. WHEEL	1		
6	42305-KZ4-J40	COLLAR, L. RR. AXLE	1		
7	42306-KZ4-J20	COLLAR, R. RR. AXLE	1		
8	42311-KZ4-J40	COLLAR, RR. WHEEL SIDE	2		
9	42620-KZ4-J20	COLLAR, RR. WHEEL DISTANCE	1		
10	42635-KRN-710	HUB SUB ASSY., RR.	1		
11	42650-KSC-A20	WHEEL SUB ASSY., RR.	1		
12	42701-KSC-A21	RIM, RR. WHEEL(18X2.15)	1		
13	42711-KSC-004	TIRE, RR. (DUNLOP) (100/100-18 59M D756)	1		
14	42714-KA3-710	CAP, VALVE	1		
15	42715-MA0-770	STOPPER, BEAD(2.15)	1		
16	42717-329-000	CAP, RIM HOLE	1		
17	43351-MEN-A10	DISK, RR. BRAKE	1		
18	44712-300-004	TUBE, TIRE(DUNLOP)(100/100-19)	1		
19	44713-300-004	FLAP, TIRE(DUNLOP)	1		
20	90105-MAC-680	BOLT, DISK, 6X19	4		

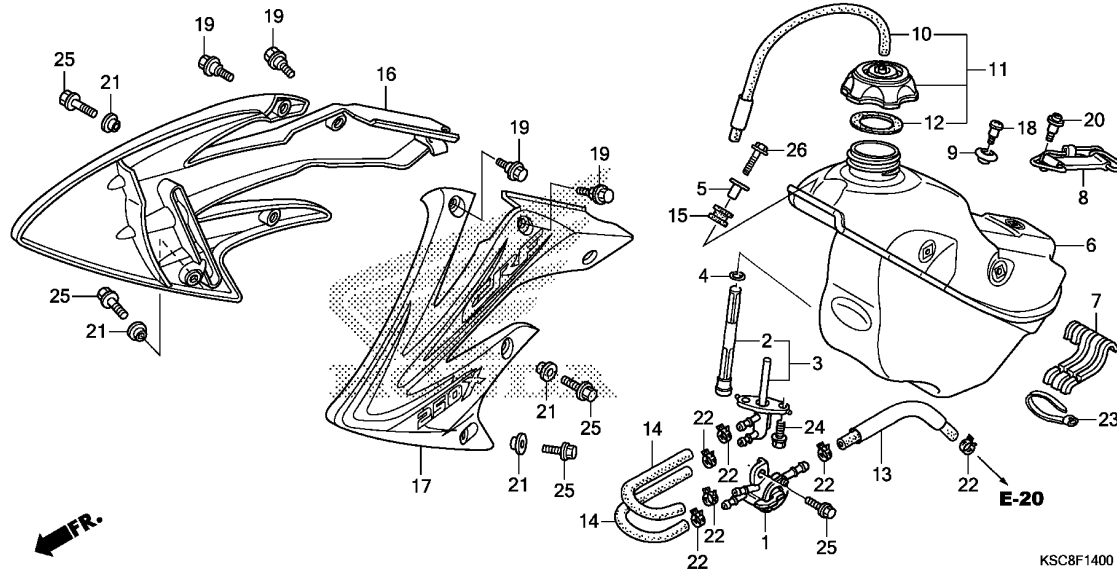


Ref. No.	Part No.	Description	Reqd. QTY	Serial No.	Parts catalogue code
			CRF250X *13		
21	90125-KA4-000	SCREW, FLAT, 8X31 .....	6		
22	90301-473-003	NUT, U, 6MM(FUSERASHI) .....	4		
23	90305-KZ4-J20	NUT, U, 22MM .....	1		
24	90309-ML3-791	NUT, U, 8MM(FUSE RASHI) .....	6		
25	90401-KZ4-J20	WASHER, 22X35X2 .....	1		
26	90465-MC4-000	WASHER, 8MM .....	6		
27	91051-KZ4-J21	BEARING, RADIAL BALL, 69052RS .....	1		
28	91052-KZ4-J21	BEARING, RADIAL BALL, 6905RS .....	2		
29	91251-KZ4-J21	DUST SEAL, 32X43X7 .....	2		
30	94001-08000-0S	NUT, HEX., 8MM .....	1		
31	94111-08000	WASHER, SPRING, 8MM .....	1		



Service item F.R.T.

Ref. No.	Part No.	Description	Reqd. QTY	Serial No.	Parts catalogue code
			CRF250X 13		
1	16950-KSC-A21	COCK ASSY., FUEL .....	1		
2	16952-KCY-671	SCREEN SET, FUEL STRAINER ...	1		
3	16955-KSC-A21	JOINT ASSY., FUEL .....	1		
4	16997-467-000	O-RING, 11.8X3.55 .....	1		
5	17509-KZ3-B00	COLLAR, TANK SETTING .....	1		
6	17510-KSC-A20	TANK COMP., FUEL .....	1		
7	17512-KSC-A20	RUBBER, FUEL TANK MOUNTING ..	1		
8	17516-KZ3-B00	BAND, TANK RR. ....	1		
9	17518-KZ4-710	COLLAR, SEAT FR. ....	1		
10	17521-KZ4-J20	TUBE COMP., FUEL CAP BREATHER	1		
11	17620-MEB-670	CAP ASSY., FUEL TANK .....	1		
12	17624-KT1-780	PACKING, FUEL CAP .....	1		
13	17681-KSC-A20	TUBE B, FUEL .....	1		
14	17684-KSC-A20	TUBE A, FUEL .....	2		
15	18334-ML3-680	RUBBER, SILENCER .....	1		
16	19071-KSC-U40ZA	SHROUD SET, R. RADIATOR(WL) *TYPE1*.....	1		
17	19072-KSC-U40ZA	SHROUD SET, L. RADIATOR(WL) *TYPE1*.....	1		
18	90018-ZA5-000	BOLT, STATOR COVER SETTING ..	1		
19	90101-KRN-730	BOLT, SPECIAL, 5X9 .....	4		
20	90105-MEN-730	SCREW, 5X12 .....	1		
21	90501-KZ4-J20	COLLAR A .....	4		
22	90651-HN6-A51	CLAMP, TUBE(12.0) .....	6		
23	91560-MS8-600	TY-RAP, CABLE .....	1		

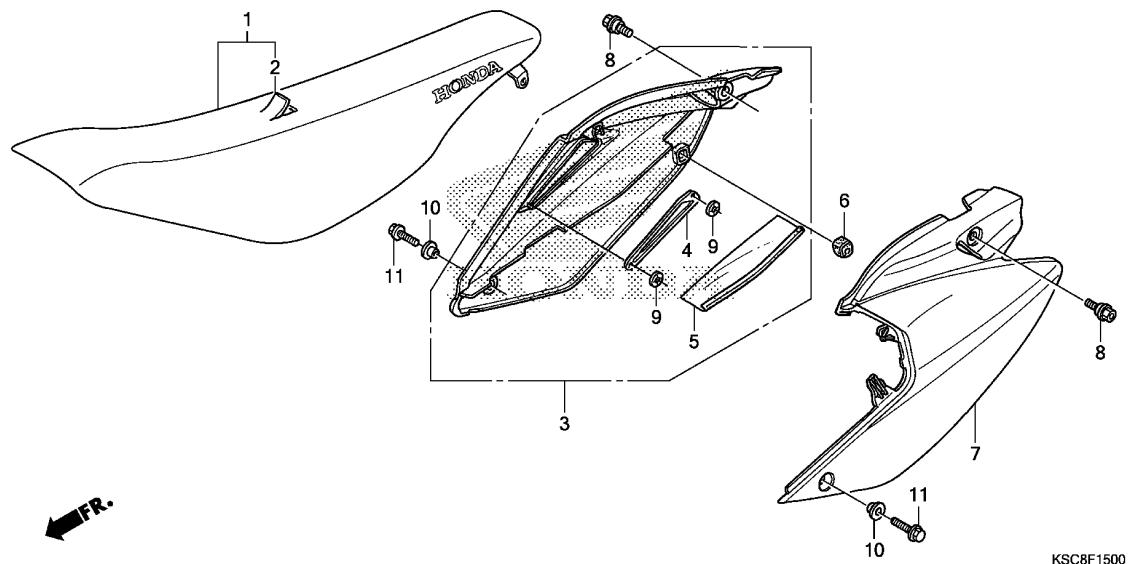


Ref. No.	Part No.	Description	Reqd. QTY	Serial No.	Parts catalogue code
			CRF250X 13		
24	96001-06014-00	BOLT, FLANGE, 6X14	2		
25	96001-06016-00	BOLT, FLANGE, 6X16	5		
26	96001-06030-00	BOLT, FLANGE, 6X30	1		

F-15

SEAT/SIDE COVER

G 4



Service item F.R.T.

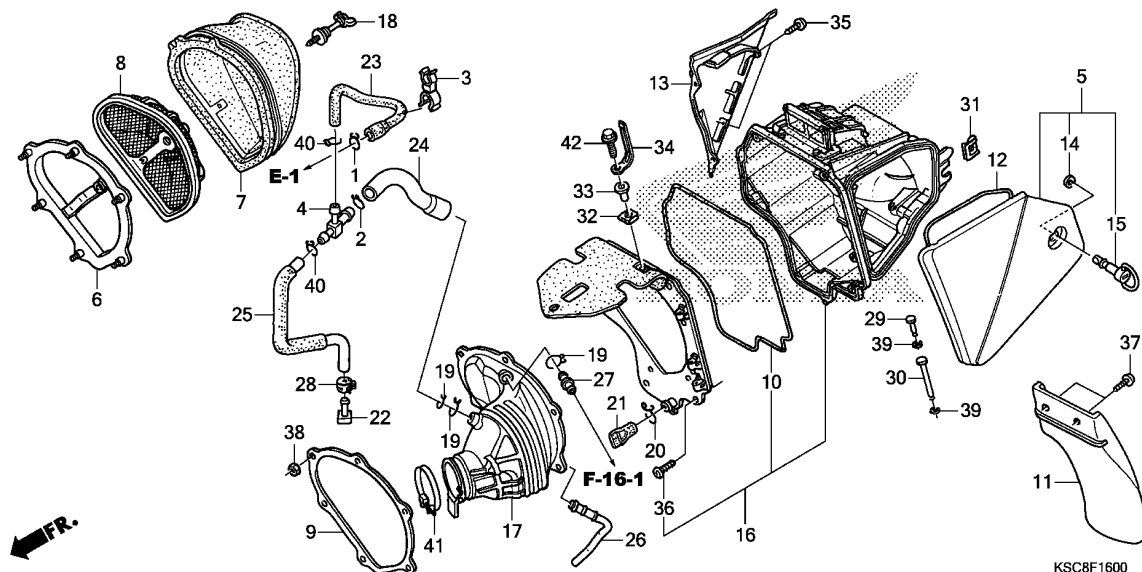
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Ref. No.	Part No.	Description	Reqd. QTY	Serial No.	Parts catalogue code
			CRF250X '13		
1	77100-KSC-U40	SEAT COMP. ....	1		
2	77101-KSC-U40	LEATHER COMP., SEAT (NO LETTERS PRINTED) ..	1		
3	83510-KSC-A30	COVER, R. SIDE .....	1		
4	83513-KSC-000	PLATE .....	1		
5	83514-KSC-000	HEAT GUARD .....	1		
6	83515-KS7-830	RUBBER, SIDE COVER STOPPER ..	1		
7	83610-KSC-A30	COVER, L. SIDE .....	1		
8	90102-MEN-710	BOLT, SPECIAL, 8MM .....	2		
9	90313-GAH-780	NUT, SPEED, 3MM .....	2		
10	90501-KZ4-J20	COLLAR A .....	2		
11	96001-06014-00	BOLT, FLANGE, 6X14 .....	2		

# F-16

# AIR CLEANER

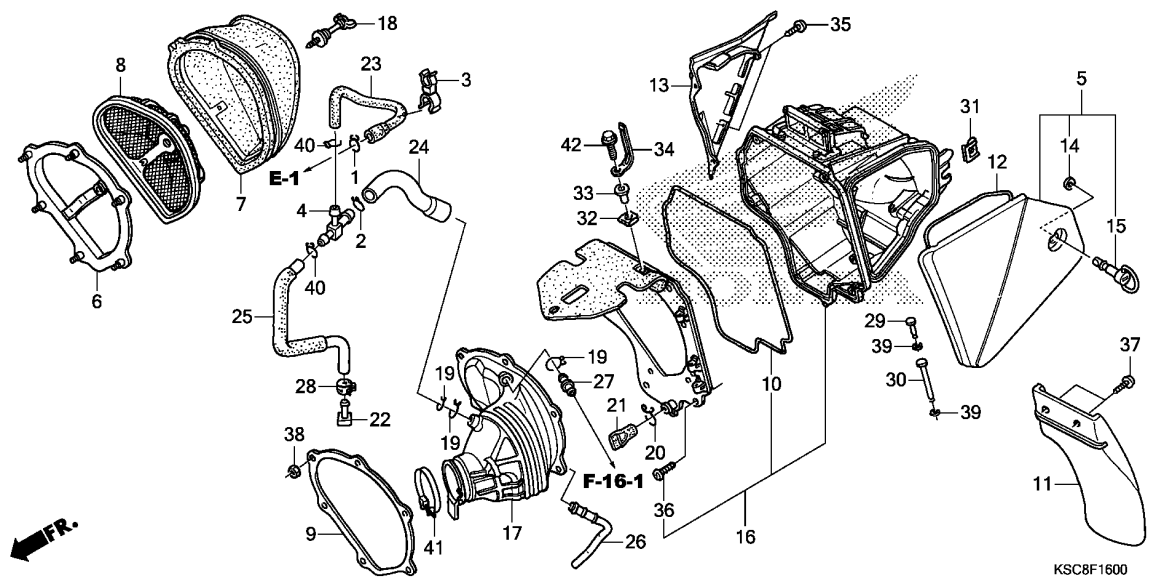
**G 5**



Service item F.R.T.

Ref. No.	Part No.	Description	Reqd. QTY	Serial No.	Parts catalogue code
			CRF250X 13		
1	15771-551-000	CLIP, OIL DRAIN TUBE .....	1		
2	15772-551-000	CLIP, BREATHER TUBE .....	1		
3	16965-VM0-771	CLAMP, HOSE .....	1		
4	17193-MN5-000	T-JOINT .....	1		
5	17211-KSC-A30	COVER ASSY., AIR CLEANER .....	1		
6	17212-MEN-670	STAY, AIR CLEANER ELEMENT ...	1		
7	17213-KSC-000	ELEMENT, AIR CLEANER .....	1		
8	17214-MEN-670	BASE ASSY., ELEMENT .....	1		
9	17217-MEB-770	PLATE, AIR CLEANER CASE FR. -	1		
10	17218-KSC-000	SEAL, AIR CLEANER CASE .....	1		
11	17218-KSC-A30	MUDGUARD, AIR CLEANER CASE ..	1		
12	17219-KSC-000	SEAL A, AIR CLEANER COVER ...	1		
13	17221-KSC-A30	COVER, R. SIDE .....	1		
14	17224-KN5-670	WASHER, AIR CLEANER COVER SETTING	1		
15	17225-KN5-670	STUD, 6X21 .....	1		
16	17250-KSC-010	CASE COMP., AIR CLEANER .....	1		
17	17253-KSC-770	TUBE, AIR CLEANER CONNECTING	1		
18	17291-KSC-000	BOLT, ELEMENT SETTING .....	1		
19	17316-611-000	CLIP, BREATHER TUBE .....	3		
20	17316-MN1-670	CLIP A, BREATHER TUBE .....	1		
21	17358-HA0-680	TUBE, DRAIN .....	1		
22	17370-419-700	PLUG, BREATHER TUBE .....	1		
23	17372-KRN-000	TUBE A, BREATHER .....	1		
24	17374-KSC-770	TUBE B, BREATHER .....	1		

**3**



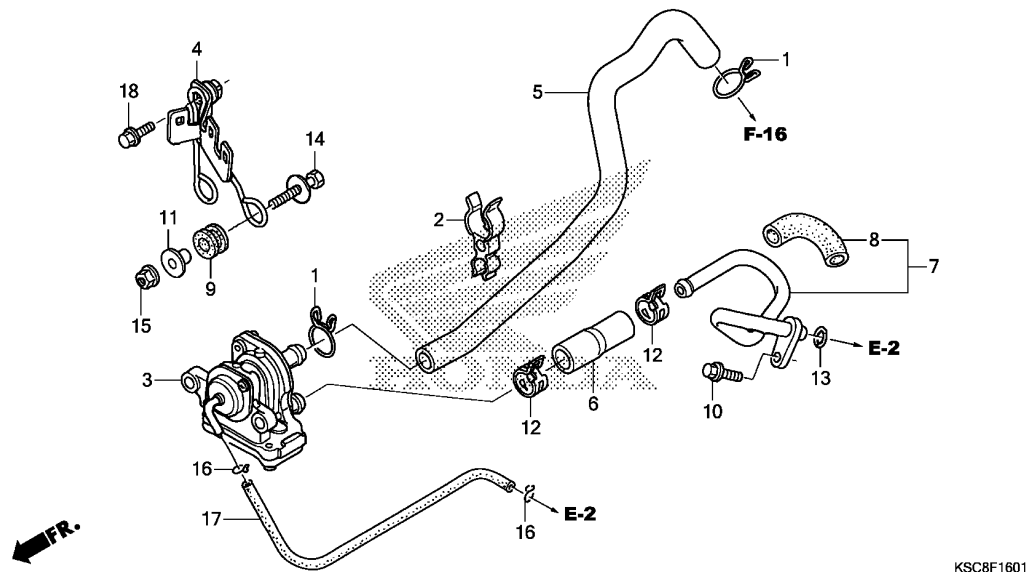
Ref. No.	Part No.	Description	Reqd. QTY	Serial No.	Parts catalogue code
			CRF250X 13		
25	17375-KSC-000	TUBE C, BREATHER .....	1		
26	17376-KSC-770	PIPE, BREATHER .....	1		
27	18631-MAH-710	JOINT, TWO WAY .....	1		
28	43514-KS6-701	CLAMP, MASTER CYLINDER OIL HOSE	1		
29	53189-GCS-000	PIN, BRAKE LOCK LEVER PIVOT	1		
30	64308-GG2-000	PIN, VISOR HINGE .....	1		
31	64508-KV3-000	PLATE, SPRING .....	1		
32	90305-GK8-000	NUT, CLIP, 6MM .....	1		
33	90501-KRN-000	COLLAR, AIR CLEANER .....	1		
34	91413-679-000	CLIP, 2X70 .....	1		
35	93903-24380	SCREW, TAPPING, 4X12 .....	2		
36	93903-25380	SCREW, TAPPING, 5X16 .....	7		
37	93913-25410	SCREW, TAPPING, 5X16(PO) ....	2		
38	94002-05070-0S	NUT, HEX., 5MM .....	6		
39	94540-03010	E-RING, 3MM .....	2		
40	95002-02120	CLIP, TUBE(B12) .....	2		
41	95018-60321	BAND, AIR CLEANER CONNECTING TUBE(60)	1		
42	96001-06016-00	BOLT, FLANGE, 6X16 .....	1		

# F-16-1

# AIR SUCTION VALVE

**G 7**

Service item F.R.T.

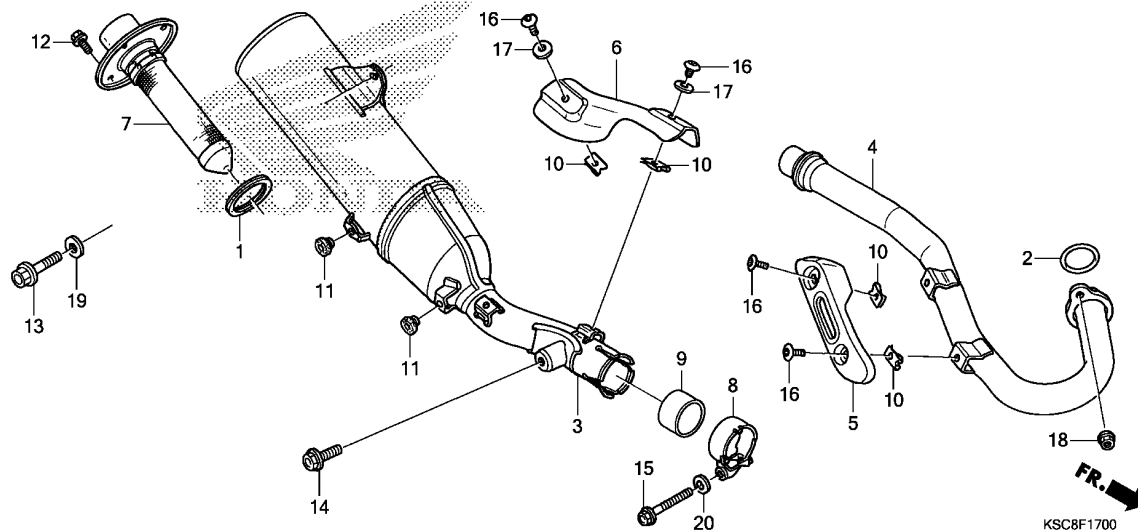


Ref. No.	Part No.	Description	Reqd. QTY CRF250X *13	Serial No.	Parts catalogue code
1	17316-611-000	CLIP, BREATHER TUBE .....	2		
2	17926-SK7-A00	CLIP, THROTTLE WIRE .....	1		
3	18600-KSC-A11	VALVE ASSY., AIR SUCTION ....	1		
4	18601-KSC-A10	STAY COMP., AIR SUCTION VALVE	1		
5	18602-KSC-770	TUBE A, AIR SUCTION VALVE ...	1		
6	18603-KSC-A10	TUBE B, AIR SUCTION VALVE ...	1		
7	18640-KSC-770	PIPE ASSY., AIR .....	1		
8	18645-KSC-770	TUBE, AIR PIPE .....	1		
9	80101-165-000	RUBBER, RR. FENDER CUSHION ..	2		
10	90004-GHB-630	BOLT, FLANGE, 6X16(NSHF) ....	1		
11	90501-124-000	WASHER, FR. COVER SETTING ...	2		
12	90678-MN5-000	CLIP, FUEL HOSE .....	2		
13	91305-PE2-003	O-RING, 9.8X1.9 .....	1		
14	93404-06028-00	BOLT-WASHER, 6X28 .....	2		
15	94050-06000	NUT, FLANGE, 6MM .....	2		
16	95002-02079	CLIP, TUBE(B7) .....	2		
17	95005-35270-20	TUBE, 3.5X270(95005-35001-20M)	1		
18	96001-06016-00	BOLT, FLANGE, 6X16 .....	1		

**3**

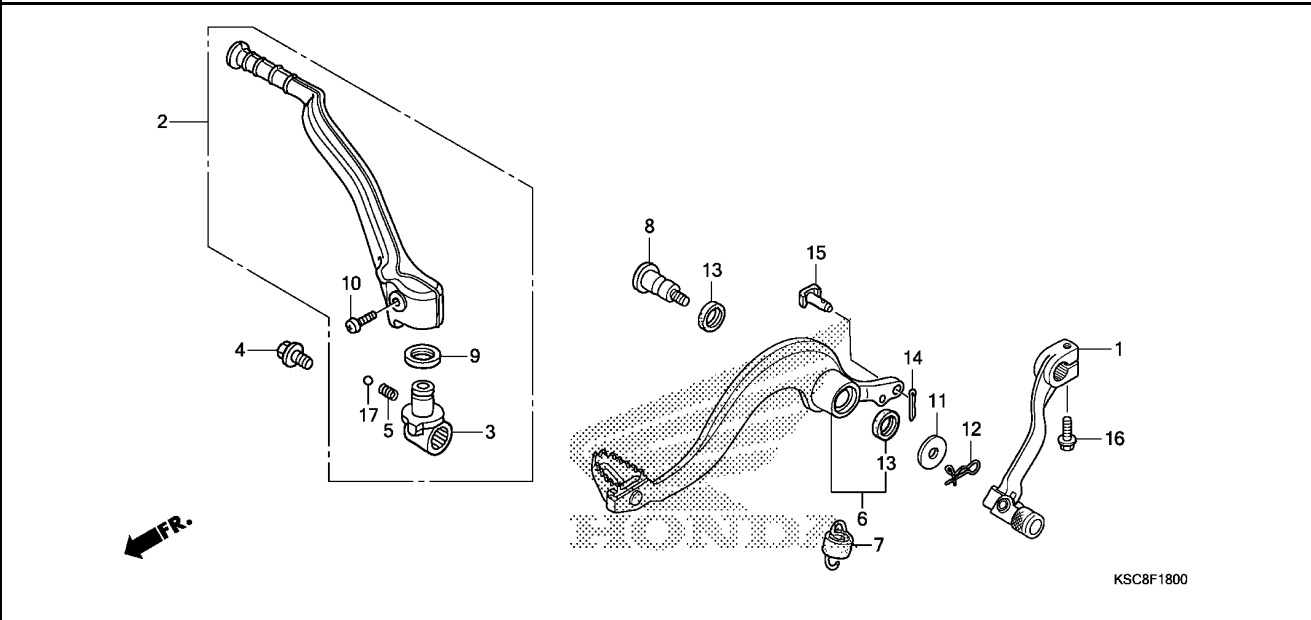


Service item F.R.T.



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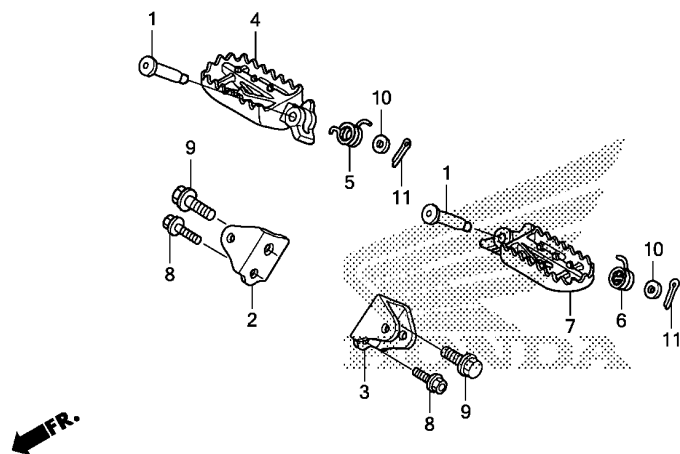
Ref. No.	Part No.	Description	Reqd. QTY	Serial No.	Parts catalogue code
			CRF250X 13		
1	18291-KPS-900	GASKET, EX. MUFFLER	1		
2	18291-MM5-860	GASKET, EX. PIPE	1		
3	18310-KSC-305	MUFFLER COMP.(COO)	1	----- A,AC	
	18310-KSC-A20	MUFFLER COMP.	1	----- CM	
4	18320-KSC-000	PIPE COMP., EX.	1		
5	18323-KSC-A30	PROTECTOR, EX. PIPE	1		
6	18324-KRN-000	PROTECTOR, MUFFLER	1		
7	18340-KSC-305	ARRESTER COMP., MUFFLER(COO)	1	----- A,AC	
	18340-KSC-A20	ARRESTER COMP., MUFFLER	1	----- CM	
8	18374-MG7-701	BAND, L. MUFFLER	1		
9	18392-MK4-000	PACKING, MUFFLER	1		
10	19508-KA3-710	NUT, SPRING, 6MM	4		
11	83512-KA4-700	RUBBER, SIDE COVER	2		
12	90101-KCE-000	BOLT, FLANGE, 6X10	4		
13	90101-KZ3-J50	BOLT, FLANGE, 8X24	1		
14	90123-KZ4-J40	BOLT, FLANGE, 8X18	1		
15	90124-KZ4-J40	BOLT, FLANGE, 8X35	1		
16	90170-MEB-670	BOLT, SPECIAL, 6MM	4		
17	90406-KV3-780	WASHER, 6MM	2		
18	94050-08000	NUT, FLANGE, 8MM	2		
19	94101-08000	WASHER, PLAIN, 8MM	1		
20	94102-08800	WASHER, PLAIN, 8MM	1		



Service item	F.R.T.
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Ref. No.	Part No.	Description	Reqd. QTY	Serial No.	Parts catalogue code
			CRF250X 13		
1	24700-KSC-305	PEDAL COMP., CHANGE(C00)	1	-----	A,AC
	24700-KRN-000	PEDAL COMP., CHANGE	1	-----	CM
2	28300-KSC-305	ARM ASSY., KICK STARTER(C00)	1	-----	A,AC
	28300-KRN-000	ARM ASSY., KICK STARTER	1	-----	CM
3	28302-KRN-000	JOINT, KICK ARM	1		
4	28306-MEN-670	BOLT, KICK JOINT	1		
5	28333-KK0-000	SPRING, KICK STARTER	1		
6	46510-KSC-305	PEDAL, RR. BRAKE(C00)	1	-----	A,AC
	46510-KSC-000	PEDAL, RR. BRAKE	1	-----	CM
7	46511-KZ4-J00	SPRING ASSY., RR. BRAKE RETURN	1		
8	46513-KSC-A10	SHAFT, BRAKE PIVOT	1		
9	46525-KK0-003	DUST SEAL, 17X20X2.5	1		
10	90103-KRN-000	BOLT, KICK ARM	1		
11	90512-KRN-730	WASHER, 26X10.5	1		
12	90705-PFF-300	PIN, SNAP, 8MM	1		
13	91251-444-000	DUST SEAL, 15X20X2.5	2		
14	94201-20120	PIN, SPLIT, 2.0X12	1		
15	95015-54000	PIN D, JOINT	1		
16	96001-06022-00	BOLT, FLANGE, 6X22	1		
17	96211-08000	BALL, STEEL, #8(1/4)	1		

Service item F.R.T.



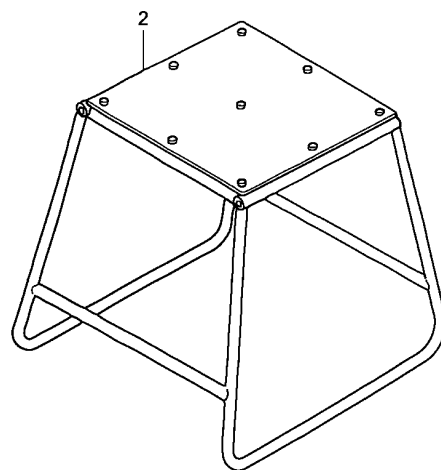
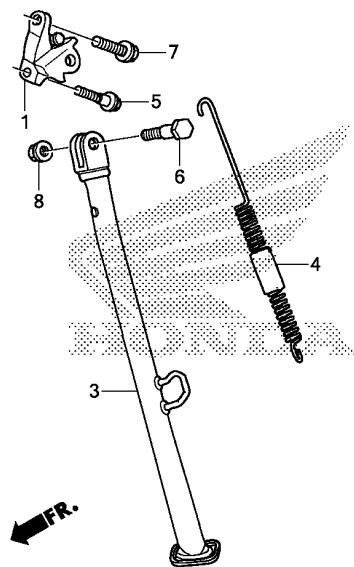
KSC8F1900

Ref. No.	Part No.	Description	Reqd. QTY	Serial No.	Parts catalogue code
			CRF250X *13		
1	50603-KZ4-J40	PIN, STEP JOINT .....	2		
2	50610-MEN-671	BRACKET, R. STEP .....	1		
3	50611-MEN-671	BRACKET, L. STEP .....	1		
4	50616-MEN-670	ARM, R. STEP .....	1		
5	50617-KZ4-J40	SPRING, R. STEP RETURN .....	1		
6	50618-KZ4-J40	SPRING, L. STEP RETURN .....	1		
7	50642-MEN-670	ARM, L. STEP .....	1		
8	90101-KZ3-J50	BOLT, FLANGE, 8X24 .....	2		
9	90101-KZ4-J40	BOLT, STEP, 12MM .....	2		
10	94102-08800	WASHER, PLAIN, 8MM .....	2		
11	94201-25150	PIN, SPLIT, 2.5X15 .....	2		

F-20

STAND

G11

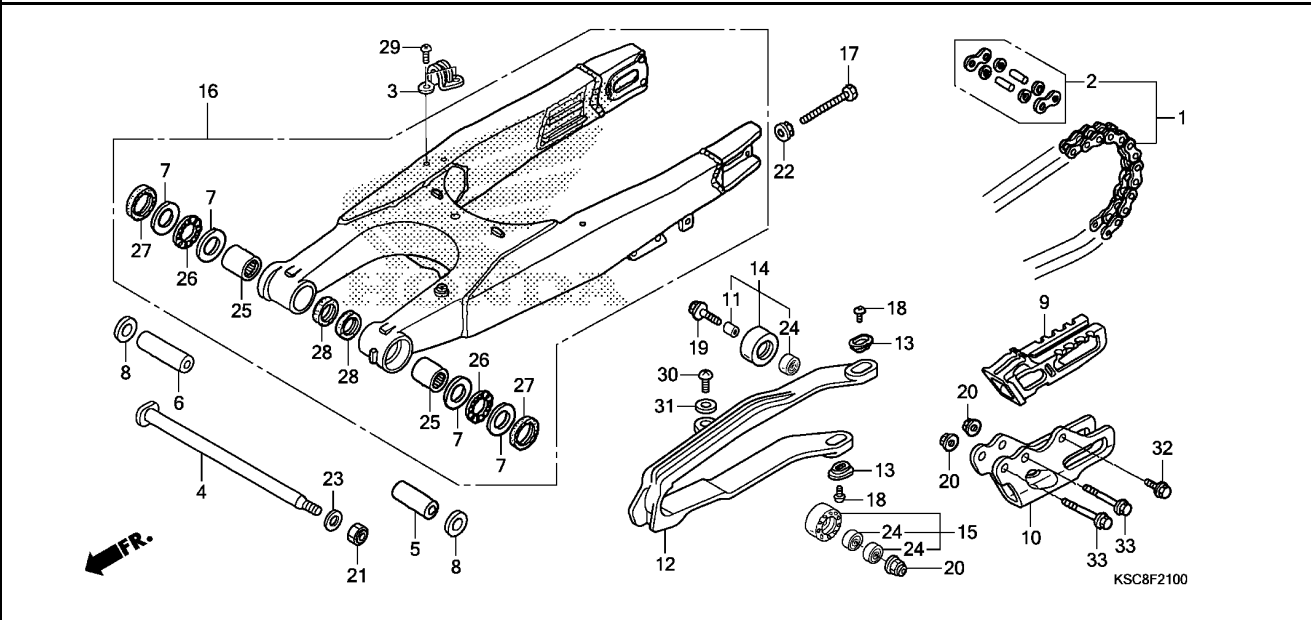


KSC8F2000

Service item F.R.T.

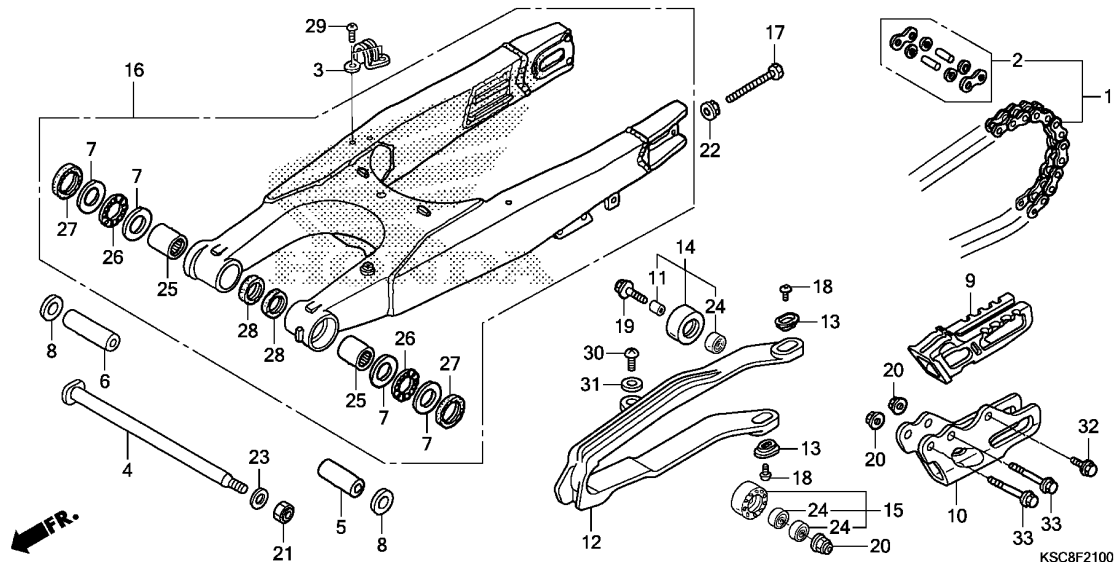
Ref. No.	Part No.	Description	Reqd. QTY	Serial No.	Parts catalogue code
			CRF250X *13		
1	50125-KSC-000	BRACKET, SIDE STAND .....	1		
2	50500-MEN-305	STAND COMP., MAIN(COO) .....	(1)	----- A,AC	
	50500-KA3-820	STAND COMP., MAIN .....	(1)	----- CM	
3	50530-KSC-305	BAR, SIDE STAND(COO) .....	1	----- A,AC	
	50530-KSC-000	BAR, SIDE STAND .....	1	----- CM	
4	50540-KSC-000	SPRING ASSY., SIDE STAND ....	1		
5	90101-KZ3-J50	BOLT, FLANGE, 8X24 .....	1		
6	90108-MJO-000	BOLT, SIDE STAND PIVOT .....	1		
7	90122-MEN-670	BOLT, 10X24 .....	1		
8	90304-GE8-003	NUT, U, 10MM(FUSE RASHI) ....	1		

3

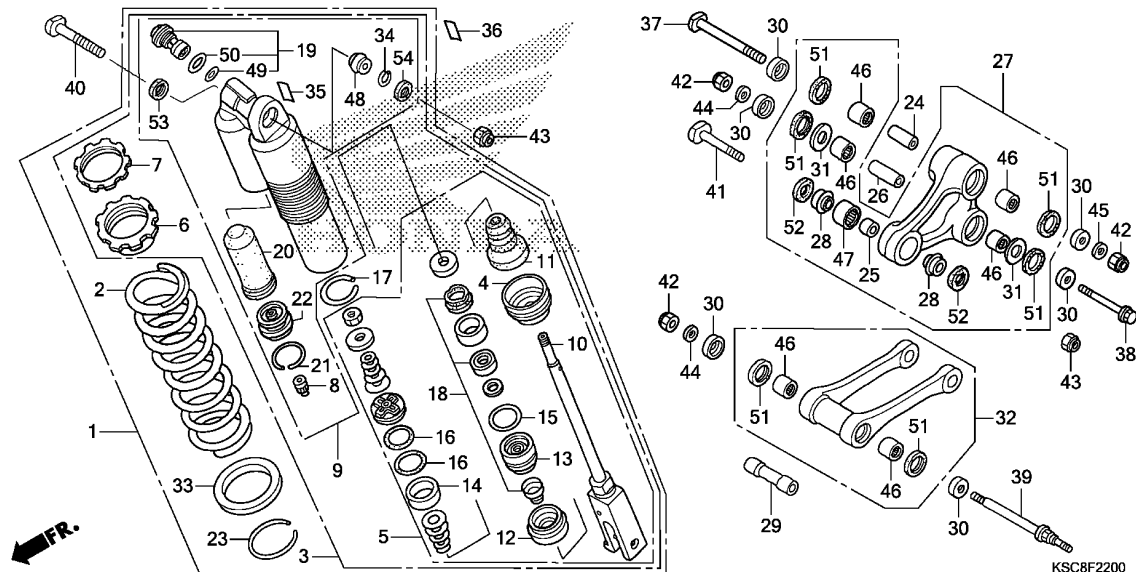


Service item	F.R.T.
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Ref. No.	Part No.	Description	Reqd. QTY	Serial No.	Parts catalogue code
			CRF250X 13		
1	40540-KSC-003	CHAIN, DRIVE(DAIDO) (DID520MXV-120ZB) (STANDARD LINK 116L)	1		
2	40545-KSC-003	JOINT, DRIVE CHAIN	1		
3	43468-KZ3-B00	GUIDE, RR. BRAKE HOSE	1		
4	52101-KZ4-J40	SHAFT, SWINGARM PIVOT	1		
5	52141-KZ3-J40	COLLAR, SWINGARM, 49MM	1		
6	52141-KZ4-J40	COLLAR, SWINGARM PIVOT(59MM)	1		
7	52143-KZ3-860	WASHER, SWINGARM SIDE	4		
8	52143-KZ4-J40	COLLAR, SWINGARM PIVOT SIDE	2		
9	52146-MEN-J00	GUIDE, CHAIN	1		
10	52147-MEN-J00	PLATE, CHAIN GUIDE	1		
11	52160-MEN-000	COLLAR, CHAIN TENSIONER	1		
12	52170-KRN-710	SLIDER, CHAIN	1		
13	52171-KR6-000	WASHER, CHAIN SLIDER	2		
14	52175-KSK-000	ROLLER, CHAIN(32)	1		
15	52176-KRN-710	ROLLER COMP., CHAIN LOWER (34MM)	1		
16	52200-KRN-A10	SWINGARM SUB ASSY., RR.	1		
17	90105-MEN-000	BOLT, HEX., 8X47.5	2		
18	90115-KV3-700	SCREW, PAN, 5X8	2		
19	90124-MEB-770	BOLT, FLANGE, 8X32	1		
20	90301-473-003	NUT, U, 6MM(FUSERASHI)	3		
21	90305-KZ3-B01	NUT, U, HEX. 14MM	1		
22	90309-357-000	NUT, HEX., 8MM	2		



Ref. No.	Part No.	Description	Reqd. QTY	Serial No.	Parts catalogue code
			CRF250X *13		
23	90501-GBL-730	WASHER, 14MM .....	1		
24	91011-GCT-003	BEARING, RADIAL BALL, 608UU .	3		
25	91071-MJ0-003	BEARING, NEEDLE, 22X29X30(NTN)	2		
26	91072-KZ3-861	BEARING, NEEDLE THRUST .....	2		
27	91253-KZ3-861	DUST SEAL, 30X37X4 .....	2		
28	91283-ML7-003	DUST SEAL, 22X29X4(ARAI) .....	2		
29	93500-05008-0A	SCREW, PAN, 5X8 .....	2		
30	93500-05008-0G	SCREW, PAN, 5X8 .....	1		
31	94103-05700	WASHER, PLAIN, 5MM .....	1		
32	96001-06012-00	BOLT, FLANGE, 6X12 .....	1		
33	96001-06045-00	BOLT, FLANGE, 6X45 .....	2		



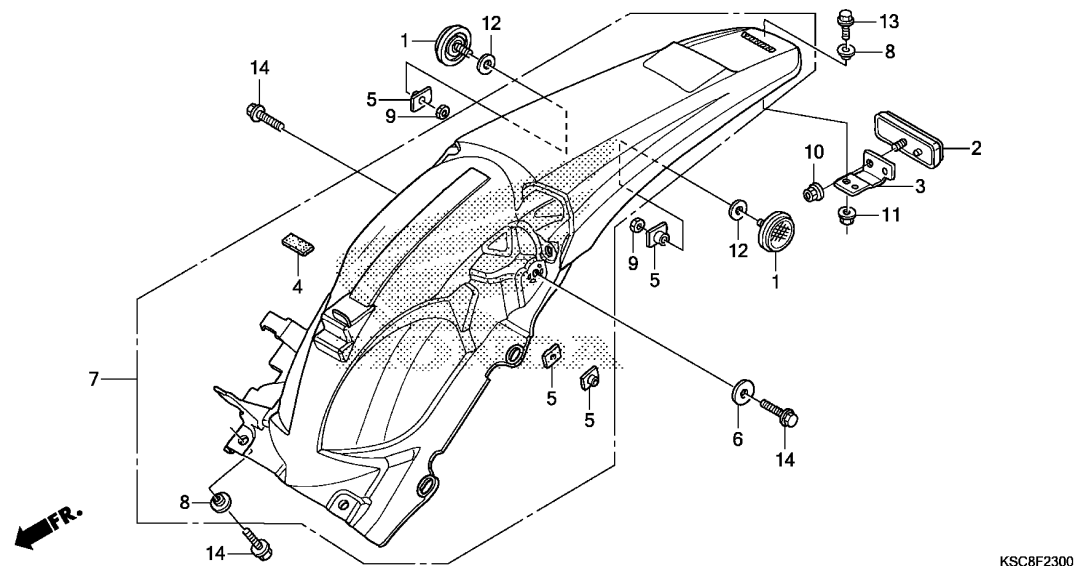
Service item F.R.T.

Ref. No.	Part No.	Description	Reqd. QTY	Serial No.	Parts catalogue code
			CRF250X 13		
1	52400-KSC-305	CUSHION ASSY., RR.(COO)	1	-----	A,AC
	52400-KSC-A31	CUSHION ASSY., RR.	1	-----	CM
2	52401-KSC-A31	SPRING, RR. CUSHION(SHOWA)	1		
		(47.1N/MM,4.8KGF/MM)	1		
	52402-KSC-A31	SPRING, RR. CUSHION(SHOWA)	(1)		
		(49.0N/MM,5.0KGF/MM)	(1)		
	52403-KSC-A31	SPRING, RR. CUSHION(SHOWA)	(1)		
		(44.6N/MM,4.55KGF/MM)	(1)		
3	52410-KSC-305	DAMPER COMP., RR.(COO)	1	-----	A,AC
	52410-KSC-A31	DAMPER COMP., RR.	1	-----	CM
4	52419-KZ3-J21	STOPPER, SPRING SEAT	1		
5	52421-KSC-A01	ROD COMP., PISTON	1		
6	52422-KZ3-J31	ADJUSTER, SPRING	1		
7	52423-KZ3-J21	NUT, ADJUSTER	1		
8	52425-381-771	CAP, AIR VALVE	1		
9	52425-MEY-671	CASE COMP., DAMPER	1		
10	52426-KSC-A01	ROD COMP.	1		
11	52427-KZ3-891	RUBBER, STOPPER	1		
12	52428-KRN-711	PLATE, END	1		
13	52429-KZ3-J41	CASE COMP., ROD GUIDE	1		
14	52431-KZ3-J31	RING, PISTON	1		
15	52434-KZ3-J21	O-RING, 3.5X43.7	1		
16	52434-KZ3-J31	O-RING, 42.5X2.0	2		
17	52435-KZ3-J21	RING, STOPPER	1		
18	52436-MEN-671	OIL SEAL SET	1		

Ref. No.	Part No.	Description	Reqd. QTY		Serial No.	Parts catalogue code
			CRF250X 13			
19	52440-MEN-671	ADJUSTER, COMPRESSION DAMPING				
		FORCE	1			
20	52451-KZ3-891	BLADDER .....	1			
21	52452-KS7-831	RING, STOPPER .....	1			
22	52453-KRN-711	CAP COMP., CHAMBER .....	1			
23	52455-KZ3-J21	RING, STOPPER .....	1			
24	52463-KZ4-J40	COLLAR C, CUSHION ARM .....	1			
25	52464-KRN-710	COLLAR D, CUSHION ARM .....	1			
26	52464-KZ4-J20	COLLAR B, CUSHION .....	1			
27	52465-KSR-710	ARM SUB ASSY., CUSHION .....	1			
28	52466-KRN-710	COLLAR D, CUSHION ARM SIDE ..	2			
29	52473-KZ4-J20	COLLAR A, CONNECTING ROD ....	1			
30	52475-KZ4-J20	COLLAR, LINK SIDE .....	6			
31	52476-KZ4-J20	WASHER, THRUST .....	2			
32	52479-KSC-A10	ROD SUB ASSY., CUSHION				
		CONNECTING	1			
33	52486-KZ3-J21	SEAT, SPRING .....	1			
34	52487-KA4-831	RING, STOPPER .....	1			
35	87516-KZ1-600	LABEL, RR. DAMPER WARNING ...	1			
36	87516-KZ1-881	LABEL, RR. DAMPER WARNING				
		(FRENCH)	1	-----	-----	CM
37	90130-MEN-840	BOLT, LINK, 12X82 .....	1			
38	90131-MEN-840	BOLT, LINK, 12X92 .....	1			
39	90131-MEY-000	BOLT, LINK, 12X120 .....	1			
40	90152-MEB-750	BOLT, CUSHION UPPER, 10X53 ..	1			
41	90153-KZ4-710	BOLT, CUSHION LOWER, 10X43.5	1			
42	90306-KBP-901	NUT, U, 12MM .....	3			
43	90306-KZ4-711	NUT, U, 10MM .....	2			
44	90501-KRN-710	WASHER, PLAIN, 12MM .....	2			
45	90501-KZ4-J40	WASHER, PLAIN, 12MM .....	1			
46	91051-KSC-003	BEARING, NEEDLE, 20X26X15 ...	6			
47	91074-KRN-711	BEARING, NEEDLE, 19X26X13 ...	1			
48	91074-MAC-741	BEARING, SPHERICAL, 10 .....	1			
49	91256-KZ3-731	O-RING, 21.5X1.5 .....	1			
50	91257-KZ3-891	O-RING, 26.2X1.9 .....	1			
51	91262-KZ3-731	DUST SEAL, 25X32X4 .....	6			
52	91351-KRN-711	DUST SEAL, 17.5X26X3 .....	2			
53	91351-KZ3-731	DUST SEAL, RR. CUSHION PIVOT	1			
54	91351-MAC-671	DUST SEAL, 16X26X3 .....	1			





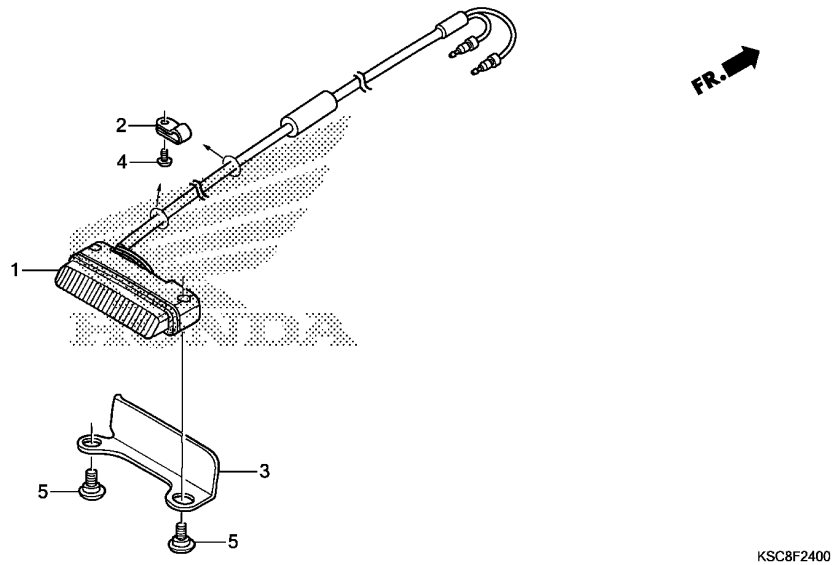


Service item F.R.T.

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3

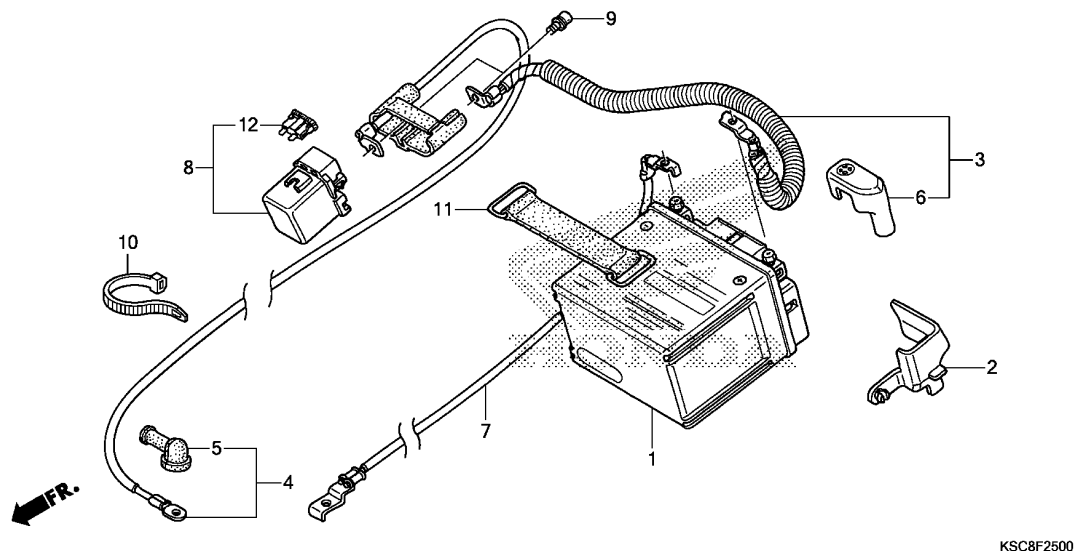
Ref. No.	Part No.	Description	Reqd. QTY	Serial No.	Parts catalogue code
			CRF250X *13		
1	33741-HB9-641	REFLECTOR, RR. REFLEX(RED) ..	2	-----	CM
2	33741-MC7-612	REFLECTOR, REFLEX .....	1	-----	CM
3	33752-KSC-720	STAY, RR. REFLECTOR .....	1	-----	CM
4	50283-KSC-300	RUBBER, BATTERY .....	1	-----	CM
5	61304-958-003	NUT, SPECIAL, 6X7 .....	2	-----	A,AC
			4	-----	CM
6	77302-124-000	WASHER, SEAT MOUNTING .....	1	-----	CM
7	80101-KSC-A30ZA	FENDER SET, RR.(WL) *TYPE1*.....	1	-----	A,AC
	80101-KSC-C30ZA	*TYPE1*.....	1	-----	CM
8	90503-KRN-000	COLLAR, RR. FENDER .....	2	-----	A,AC
			3	-----	CM
9	94002-06020-OS	NUT, HEX., 6MM .....	2	-----	CM
10	94050-05000	NUT, FLANGE, 5MM .....	1	-----	CM
11	94050-06000	NUT, FLANGE, 6MM .....	1	-----	CM
12	94101-06000	WASHER, PLAIN, 6MM .....	2	-----	CM
13	96001-06014-00	BOLT, FLANGE, 6X14 .....	1	-----	CM
14	96001-06016-00	BOLT, FLANGE, 6X16 .....	4	-----	CM



Service item

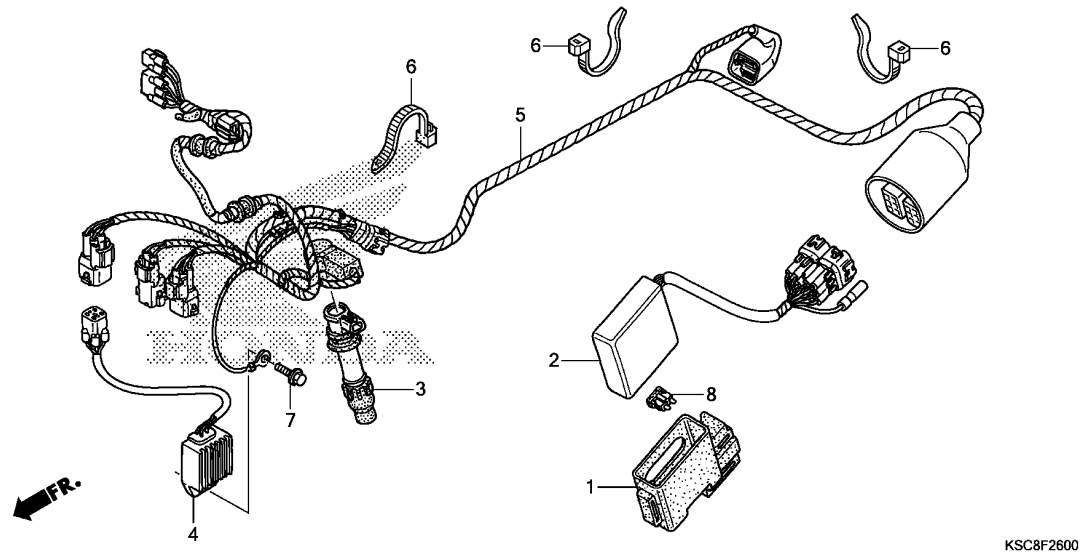
F.R.T.

Ref. No.	Part No.	Description	Reqd. QTY		Serial No.	Parts catalogue code
				CRF250X '13		
1	33701-KSC-305	TAILLIGHT UNIT(C00)	1		----- A,AC	
	33701-KSC-A00	TAILLIGHT UNIT	1		----- CM	
2	37215-KAF-008	CLAMP	2			
3	80130-KSC-000	STAY, TAILLIGHT	1			
4	90102-SP1-003	SCREW, TAPPING, 4X8(P0)	2			
5	90380-KSC-000	SCREW, SPECIAL, 5X9.5	2			



Service item F.R.T.

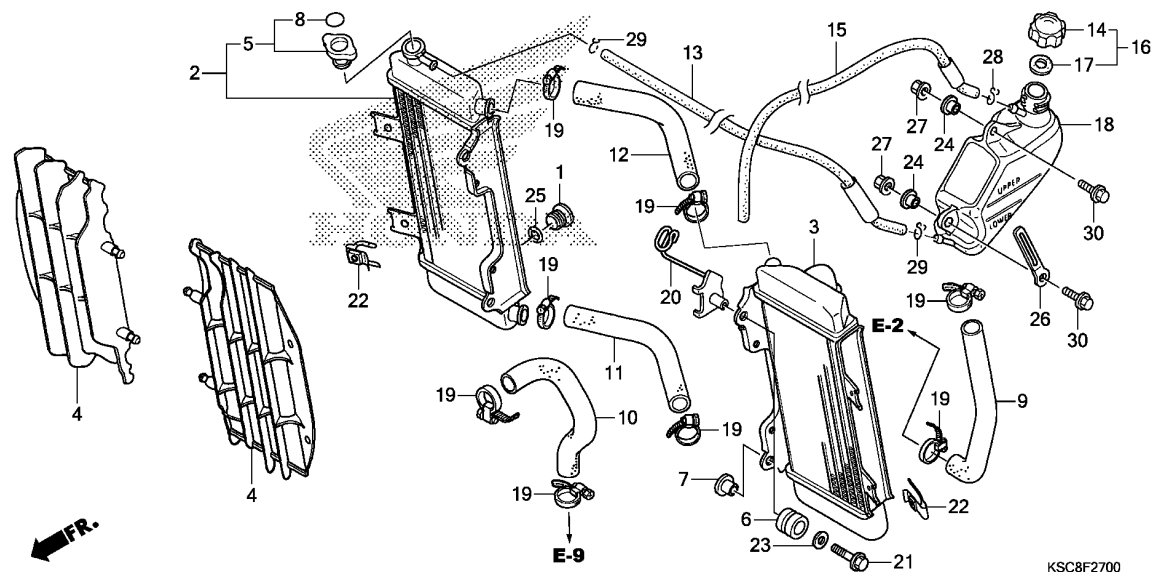
Ref. No.	Part No.	Description	Reqd. QTY	Serial No.	Parts catalogue code
			CRF250X *13		
1	31500-KY4-905	BATTERY (YTX5L-BS) (YUASA) .....	1		
2	31505-KSC-000	COVER, BATTERY TERMINAL .....	1		
3	32401-KSC-A10	CABLE, STARTER MAGNETIC	1		
		BATTERY	1		
4	32410-KSC-A10	CABLE, STARTER MOTOR .....	1		
5	32411-253-000	COVER, STARTER MOTOR TERMINAL	1		
6	32414-MCF-000	COVER, BATTERY TERMINAL .....	1		
7	32601-KSC-A10	CABLE, BATTERY EARTH .....	1		
8	35850-KK6-740	SWITCH ASSY., STARTER MAGNETIC	1		
9	90111-MR5-000	BOLT, SOCKET, 5X9 .....	2		
10	90652-KT1-771	BAND, WIRE (BLACK) .....	1		
11	95012-13001	BAND B2, BATTERY .....	1		
12	98200-31500	FUSE, BLADE (15A) .....	1		



Service item	F.R.T.
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Ref. No.	Part No.	Description	Reqd. QTY CRF250X *13	Serial No.	Parts catalogue code
1	30401-KSC-000	CUSHION, C.D.I. UNIT .....	1		
2	30410-KSC-A21	C.D.I. UNIT .....	1		
3	30700-KRN-671	CAP ASSY., NOISE SUPPRESSOR ..	1		
4	31600-KSC-671	RECTIFIER COMP., REGULATOR ..	1		
5	32100-KSC-A20	HARNESS, WIRE .....	1		
6	90652-KT1-771	BAND, WIRE(BLACK) .....	3		
7	96001-06016-00	BOLT, FLANGE, 6X16 .....	1		
8	98200-31500	FUSE, BLADE(15A) .....	1		

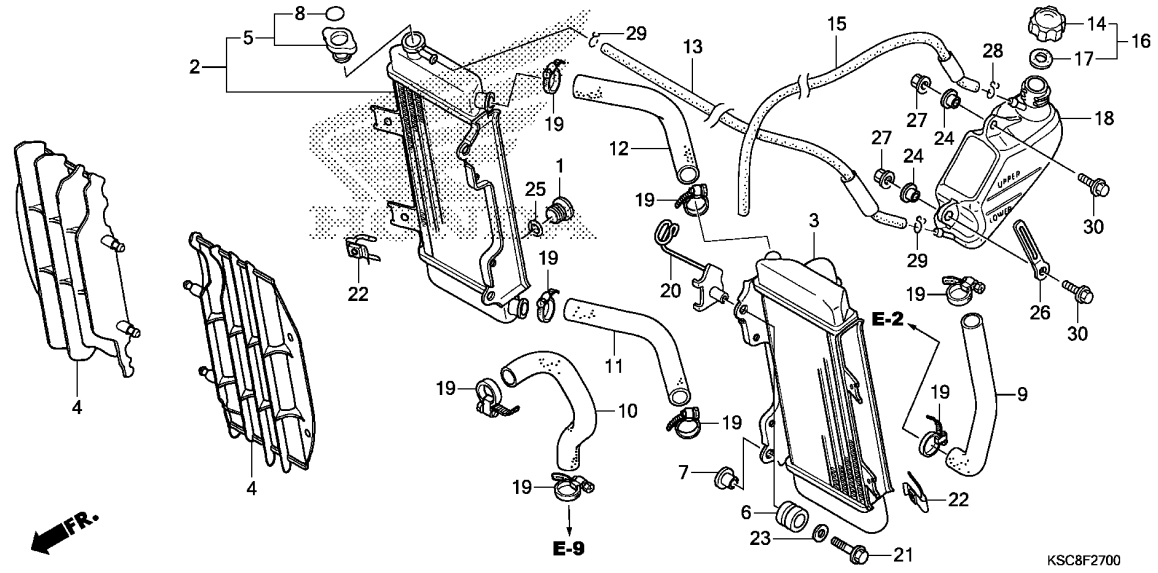




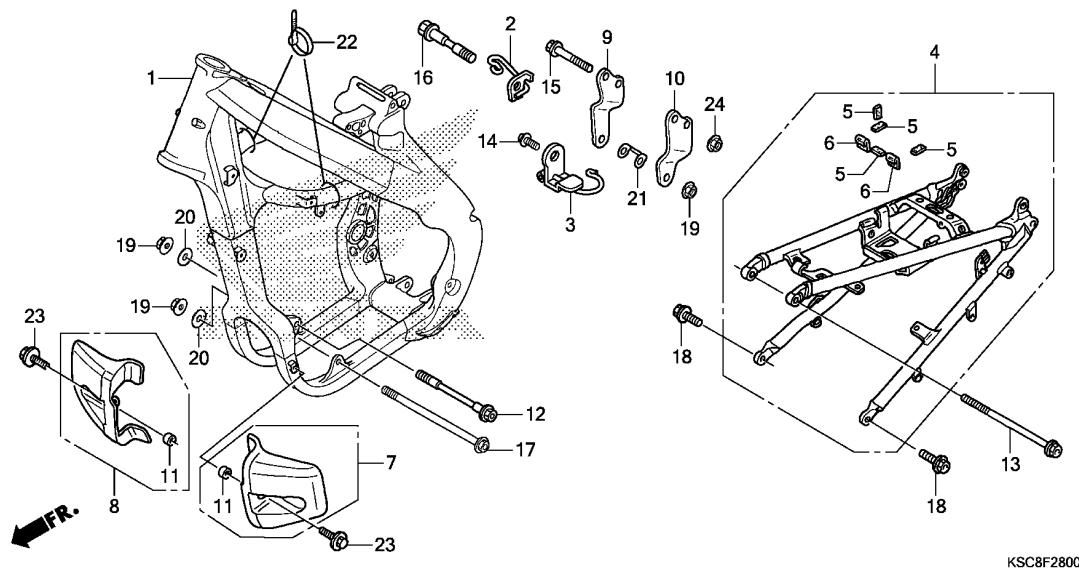
Service item F.R.T.

KSC8F2700

Ref. No.	Part No.	Description	Reqd. QTY	Serial No.	Parts catalogue code
			CRF250X 13		
1	12206-881-310	BOLT, SEALING, 16MM	1		
2	19010-KSC-305	RADIATOR, R.(COO)	1	-----	A,AC
	19010-KSC-A11	RADIATOR, R.	1	-----	CM
3	19015-KSC-305	RADIATOR, L.(COO)	1	-----	A,AC
	19015-KSC-A11	RADIATOR, L.	1	-----	CM
4	19033-KRN-010	GRILLE, RADIATOR	2		
5	19037-KRN-641	CAP COMP., RADIATOR	1		
6	19051-KRN-000	RUBBER, RADIATOR MOUNTING	4		
7	19052-MAC-680	COLLAR, RADIATOR MOUNTING	3		
8	19055-KRN-641	SEAL, RADIATOR CAP (ENGLISH/FRENCH/JAPANESE)	1		
9	19061-KRN-000	HOSE A, WATER	1		
10	19062-KRN-000	HOSE B, WATER	1		
11	19064-KRN-000	HOSE D, WATER	1		
12	19064-KSC-000	HOSE D, WATER UPPER	1		
13	19104-KSC-000	TUBE, RADIATOR BREATHER	1		
14	19104-ME9-000	CAP, RESERVE TANK	1		
15	19105-KSC-A10	TUBE, RESERVE TANK DRAIN	1		
16	19105-MG8-000	CAP ASSY., RESERVE TANK	1		
17	19107-MG8-000	PACKING, RESERVE TANK	1		
18	19110-KSC-000	TANK, RADIATOR RESERVE	1		
19	19506-KS6-700	CLAMP B, WATER HOSE	8		
20	50129-MEY-A10	GUIDE, MAIN HARNESS	1		
21	90001-GB4-000	BOLT, FLANGE, 6X23.5	4		
22	90303-KRN-000	NUT, CLIP, 6MM	2		



Ref. No.	Part No.	Description	Reqd. QTY	Serial No.	Parts catalogue code
			CRF250X *13		
23	90403-KA3-830	WASHER, RADIATOR MOUNTING ...	4		
24	90522-170-700	COLLAR, GEARSHIFT LEVER SETTING	2		
25	91307-611-000	O-RING, 13.5X1.4 .....	1		
26	91406-166-000	CLIP, WIRE .....	1		
27	94050-06000	NUT, FLANGE, 6MM .....	2		
28	95002-02080	CLIP, TUBE(B8) .....	1		
29	95002-02100	CLIP, TUBE(B10) .....	2		
30	96001-06016-00	BOLT, FLANGE, 6X16 .....	2		

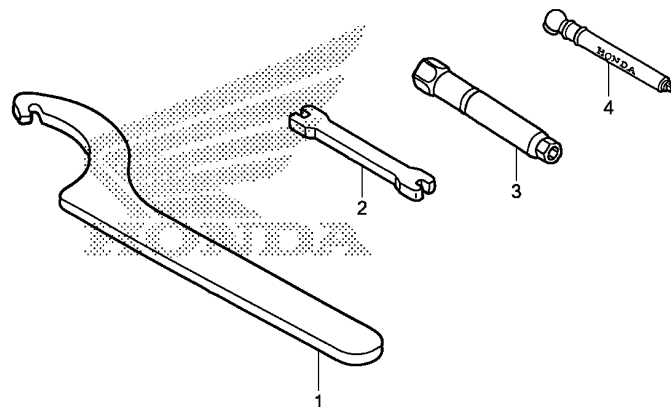


Service item F.R.T.

Ref. No.	Part No.	Description	Reqd. QTY	Serial No.	Parts catalogue code
			CRF250X 13		
1	50100-KSC-A10	BODY COMP., FRAME .....	1		
2	50170-KSC-A20	GUIDE, CLUTCH CABLE .....	1		
3	50197-KRN-000	CLIP, FUEL TUBE .....	1		
4	50200-KSC-730	BODY COMP., RR. FRAME .....	1		
5	50283-KSC-300	RUBBER, BATTERY .....	4		
6	50283-MR7-300	RUBBER, SEAT RAIL .....	2		
7	50360-KRN-A10	GUARD, L. ENGINE .....	1		
8	50370-KSC-000	GUARD, R. ENGINE .....	1		
9	50407-KRN-730	BRACKET, R. HEAD HANGER .....	1		
10	50408-KRN-730	BRACKET, L. HEAD HANGER .....	1		
11	52156-353-300	COLLAR, 6X4 .....	2		
12	90101-KSC-000	BOLT, FLANGE, 10X117 .....	1		
13	90105-KRN-000	BOLT, FLANGE, 8X125 .....	1		
14	90106-KRN-000	BOLT, FLANGE, 5X12 .....	1		
15	90107-KRN-000	BOLT, FLANGE, 8X55 .....	2		
16	90109-KSC-000	BOLT, FLANGE, 10X58 .....	1		
17	90116-KW3-000	BOLT, FLANGE, 10X138 .....	1		
18	90122-KRN-000	BOLT, FLANGE, 10X26 .....	2		
19	90302-KZ3-J40	NUT, FLANGE, 10MM .....	3		
20	90410-HC4-000	WASHER, 10MM .....	2		
21	90511-KRN-000	WASHER, HEAD HANGER PLATE .....	1		
22	90651-KV6-003	BAND, WIRE, 165MM(BLACK) .....	2		
23	93404-06014-00	BOLT-WASHER, 6X14 .....	2		
24	94050-08000	NUT, FLANGE, 8MM .....	2		

Service item

F.R.T.

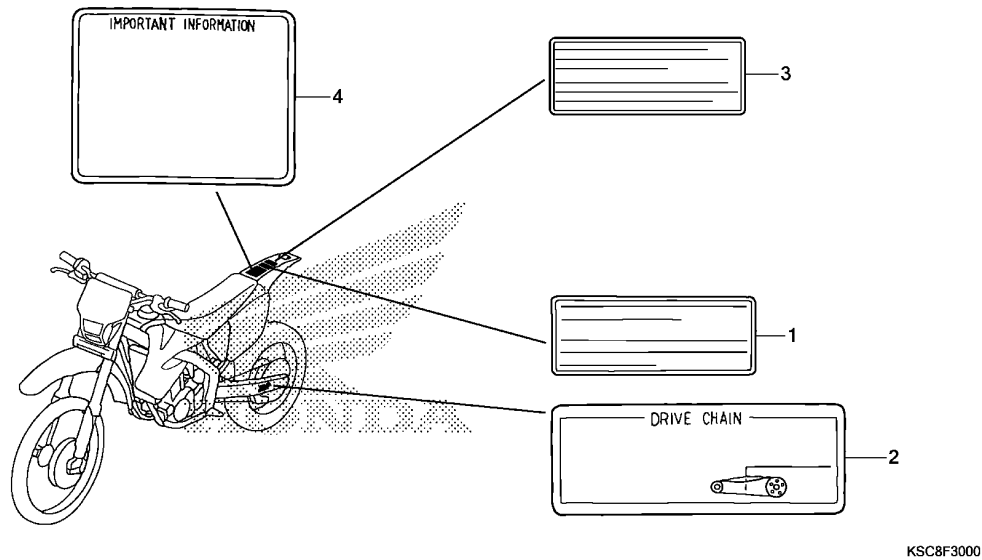


KSC8F2900

Ref. No.	Part No.	Description	Reqd. QTY	Serial No.	Parts catalogue code
			CRF250X *13		
1	89201-KS6-810	SPANNER A, PIN .....	(2)		
2	89212-KZ4-J40	WRENCH, NIPPLE .....	1		
3	89216-MY9-000	WRENCH, PLUG(16MM) .....	1		
4	89301-KA4-811	GAUGE, AIR PRESSURE .....	(1)		







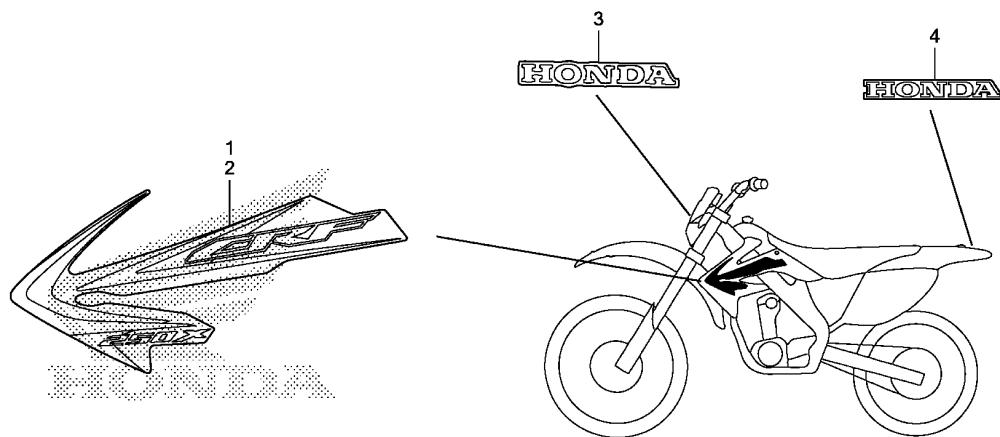
Service item	F.R.T.

3

Ref. No.	Part No.	Description	Reqd. QTY		Serial No.	Parts catalogue code
			CRF250X	'13		
1	30590-GBF-851	LABEL, IGNITION NOISE (ENGLISH/FRENCH)	1	-----	-----	CM
2	87507-KZ3-B10	LABEL, DRIVE CHAIN .....	1	-----	-----	CM
	87507-KZ3-B90	LABEL, DRIVE CHAIN(FRENCH) ..	1	-----	-----	CM
3	87527-GCF-C50	LABEL, RESTRICTED USE (ENGLISH/FRENCH)	1	-----	-----	CM
4	87560-KSC-A20	MARK, CAUTION .....	1	-----	-----	CM
	87560-KSC-C20	MARK, CAUTION(FRENCH) .....	1	-----	-----	CM

Service item

F.R.T.



KSC8F3100

Ref. No.	Part No.	Description	Reqd. QTY CRF250X '13	Serial No.	Parts catalogue code
1	86191-KSC-U40ZA	MARK, R. RADIATOR SHROUD *TYPE1*	1		
2	86192-KSC-U40ZA	MARK, L. RADIATOR SHROUD *TYPE1*	1		
3	87130-KSC-A30ZA	MARK(HONDA) *TYPE1*	1		
4	87130-KSC-C30ZA	MARK(HONDA) *TYPE1*	1		

3

# PART NO. INDEX

Part Number	Address	Page	Ref.	Part Number	Address	Page	Ref.	Part Number	Address	Page	Ref.	Part Number	Address	Page	Ref.	Part Number	Address	Page	Ref.
06000				14100-KSC-770	D4	21	2					14950-KT7-013	D6	23	16	16080-HP1-601	E12	45	19
				14102-KRN-670	D4	21	3	14921-KT7-013	D5	22	16					16083-HPD-A01	E12	45	20
06420-MEY-000	F16	62	1	14105-KRN-670	D4	21	4					14951-KT7-013	D6	23	16	16083-MEB-671	E12	45	21
06421-MEY-000	F16	62	2	14106-KRN-A00	D4	21	5	14922-KT7-013	D5	22	16					16088-KRN-A01	E12	45	22
06431-MA3-405	F11	57	1	14401-KRN-671	D8	25	1					14952-KT7-013	D7	24	17	16100-KSC-A71	E12	45	23
06435-KRN-712	F14	60	1	14440-KRN-670	D4	21	6	14923-KT7-013	D5	22	16	14953-KT7-013	D7	24	17	16100-KSC-L71	E12	45	23
06440-KZ4-J40	F12	58	1	14451-KSC-671	D4	21	7					14954-KT7-013	D7	24	17	16112-HP1-A01	E12	45	24
06451-MZ2-405	F14	60	2	14510-KRN-670	D8	25	2	14924-KT7-013	D5	22	16	14955-KT7-013	D7	24	17	16157-MEN-A01	E13	46	25
				14515-KFO-000	D8	25	3					14956-KT7-013	D7	24	17	16163-MEB-671	E13	46	26
11000				14520-KRN-671	D8	25	4	14925-KT7-013	D5	22	16	14957-KT7-013	D7	24	17	16165-MEY-A11	E13	46	27
				14560-MEN-671	D8	25	5					14958-KT7-013	D7	24	17	16172-MEB-671	E13	46	28
11100-KSC-A20	E3	36	1	14620-KRN-670	D8	25	6	14926-KT7-013	D5	22	16	14959-KT7-013	D7	24	17	16177-MEB-671	E13	46	29
11102-KRN-670	D10	27	1	14711-KRN-670	D4	21	8					14960-KT7-013	D7	24	17	16178-MEB-671	E13	46	30
11105-KSC-670	E3	36	2	14721-KRN-670	D4	21	9	14927-KT7-013	D5	22	16	14961-KT7-013	D7	24	17	16178-MEN-851	E13	46	31
11107-KSC-670	E3	36	3	14731-KRN-A00	D4	21	10					14962-KT7-013	D7	24	17	16179-KSC-671	E13	46	32
11108-KSC-670	E3	36	4	14751-KRN-670	D4	21	11	14928-KT7-013	D5	22	16	14963-KT7-013	D7	24	17	16185-MEN-671	E13	46	33
11191-KRN-A11	E3	36	5	14761-KRN-671	D4	21	12					14964-KT7-013	D7	24	17	16196-MEN-851	E13	46	34
11200-KSC-A20	E3	36	6	14771-KRN-A00	D4	21	13	14929-KT7-013	D5	22	16	14965-KT7-013	D7	24	17	16197-MEB-671	E13	46	35
11206-KRN-670	E3	36	7	14775-KRN-670	D4	21	14					14966-KT7-013	D7	24	17	16198-MEB-671	E13	46	36
11210-KRN-730	E3	36	8	14781-MAT-000	D4	21	15	14930-KT7-013	D5	22	16	14967-KT7-013	D7	24	17	16199-KSC-671	E13	46	37
11331-KSC-670	D10	27	2	14901-KT7-013	D4	21	16					14968-KT7-013	D7	24	17	16203-KSC-A12	E13	46	38
11333-KRN-670	D14	31	1		D6	23	17	14931-KT7-013	D5	22	16	14969-KT7-013	D7	24	17	16203-KSC-L12	E13	46	38
11340-KSC-A30	D14	31	2	14902-KT7-013	D4	21	16									16211-KRN-670	D2	19	5
11351-KSC-A30	D10	27	3		D6	23	17	14932-KT7-013	D5	22	16					16218-KSC-670	D2	19	6
11352-KRN-671	D10	27	4	14903-KT7-013	D4	21	16					15000				16218-MCJ-000	D2	19	7
11394-KRN-A01	D10	27	5		D6	23	17	14933-KT7-013	D5	22	16	15111-KRN-670	D12	29	1	16222-MV4-300	D2	19	8
11395-KRN-671	D14	31	3	14904-KT7-013	D4	21	16					15133-KRN-670	D12	29	2	16312-HP1-B01	E13	46	39
					D6	23	17	14934-KT7-013	D5	22	16	15201-KSC-670	E11	44	1	16950-KSC-A21	G2	64	1
12000				14905-KT7-013	D4	21	16					15220-MEB-770	D14	31	4	16952-KCY-671	G2	64	2
					D6	23	17	14935-KT7-013	D5	22	16	15331-324-000	D12	29	3	16955-KSC-A21	G2	64	3
12010-KSC-A10	D2	19	1	14906-KT7-013	D4	21	16					15332-324-000	D12	29	4	16961-MCT-010	E3	36	10
12100-KRN-732	D9	26	1		D6	23	17	14936-KT7-013	D5	22	16	15412-MEN-671	D14	31	5	16965-VMO-771	G5	67	3
12191-KRN-731	D9	26	2	14907-KT7-013	D4	21	16					15414-MEB-670	D14	31	6	16997-467-000	G2	64	4
12204-KRN-P00	D2	19	2		D6	23	17	14937-KT7-013	D5	22	16	15421-KK0-000	E3	36	9				
12205-KRN-P00	D2	19	3	14908-KT7-013	D4	21	16					15611-KA3-710	D10	27	6	17000			
12206-881-310	H4	82	1		D6	23	17	14938-KT7-013	D5	22	16	15650-KRN-670	D14	31	7	17113-KSC-670	D2	19	9
12209-GB4-681	D4	21	1	14909-KT7-013	D4	21	16					15771-551-000	G5	67	1	17193-MN5-000	G5	67	4
12226-MEB-670	D1	18	1		D6	23	17	14939-KT7-013	D5	22	16	15772-551-000	G5	67	2	17211-KSC-A30	G5	67	5
12251-KRN-731	D2	19	4	14910-KT7-013	D4	21	16					16000				17212-MEN-670	G5	67	6
12310-KSC-A30	D1	18	2		D6	23	17	14940-KT7-013	D6	23	16	16010-KSC-671	E12	45	1	17213-KSC-000	G5	67	7
12316-KRN-670	D1	18	3	14911-KT7-013	D5	22	16					16011-MEN-851	E12	45	2	17217-MEB-770	G5	67	9
12391-KRN-670	D1	18	4		D6	23	17	14941-KT7-013	D6	23	16	16013-MEB-671	E12	45	3	17218-KSC-000	G5	67	10
				14912-KT7-013	D5	22	16					16014-KRN-731	E12	45	4	17218-KSC-A30	G5	67	11
13000				14913-KT7-013	D5	22	16	14942-KT7-013	D6	23	16	16015-KSC-A11	E12	45	5	17219-KSC-000	G5	67	12
					D6	23	17					16016-HP1-B01	E12	45	6	17221-KSC-A30	G5	67	13
13000-KSC-A10	E5	38	1	14914-KT7-013	D5	22	16	14943-KT7-013	D6	23	16	16018-MEY-A11	E12	45	7	17224-KN5-670	G5	67	14
13011-KRN-850	E5	38	2		D6	23	17					16019-MEB-671	E12	45	8	17225-KN5-670	G5	67	15
13101-KRN-850	E5	38	3	14915-KT7-013	D5	22	16	14944-KT7-013	D6	23	16	16021-MEN-A01	E12	45	9	17250-KSC-010	G5	67	16
13111-KRN-850	E5	38	4		D6	23	17					16028-MEN-A01	E12	45	10	17253-KSC-770	G5	67	17
13115-147-000	D11	28	1	14916-KT7-013	D5	22	16	14945-KT7-013	D6	23	16	16029-MEY-A11	E12	45	11	17291-KSC-000	G5	67	18
13115-KM7-700	E5	38	5		D6	23	17					16032-KSC-A21	E12	45	12	17316-611-000	G5	67	19
13331-360-000	E5	38	6	14917-KT7-013	D5	22	16	14946-KT7-013	D6	23	16	16033-KSC-A11	E12	45	13				
13415-KRN-670	E2	35	1		D6	23	17					16037-MEB-671	E12	45	14	17316-MN1-670	G5	67	20
13420-KSC-A10	E6	39	1	14918-KT7-013	D5	22	16	14947-KT7-013	D6	23	16	16038-KRN-671	E12	45	15	17358-HAO-680	G5	67	21
13422-KRN-A00	E6	39	2		D6	23	17					16046-MEB-671	E12	45	16	17370-419-700	G5	67	22
				14919-KT7-013	D5	22	16	14948-KT7-013	D6	23	16	16060-KSC-A11	E12	45	17	17372-KRN-000	G5	67	23
14000					D6	23	17	14949-KT7-013	D6	23	16	16076-ND5-004	E12	45	18	17374-KSC-770	G5	67	24
				14920-KT7-013	D5	22	16												

# PART NO. INDEX

Part Number	Address	Page	Ref.	Part Number	Address	Page	Ref.	Part Number	Address	Page	Ref.	Part Number	Address	Page	Ref.
17375-KSC-000	G6	68	25	19105-KSC-A10	H4	82	15	24221-KSC-670	E9	42	2	31205-MBE-008	E1	34	5
17376-KSC-770	G6	68	26	19105-MG8-000	H4	82	16	24231-KSC-670	E9	42	3	31206-MBE-008	E1	34	6
17509-KZ3-B00	G2	64	5	19107-MG8-000	H4	82	17	24241-KSC-670	E9	42	4	31207-MBE-008	E1	34	7
17510-KSC-A20	G2	64	6	19110-KSC-000	H4	82	18	24242-KSC-670	E9	42	5	31500-KY4-905	H2	80	1
17512-KSC-A20	G2	64	7	19215-KRN-A00	D13	30	1	24311-KRN-A00	E9	42	6	31505-KSC-000	H2	80	2
17516-KZ3-B00	G2	64	8	19221-KRN-A00	D13	30	2	24312-KA3-741	E9	42	7	31600-KSC-671	H3	81	4
17518-KZ4-710	G2	64	9	19226-KRN-670	D13	30	3	24315-HA0-000	E9	42	8	31911-MBW-E11	D2	19	11
17521-KZ4-J20	G2	64	10	19240-KSC-670	D13	30	4	24321-KZ4-620	E9	42	9	31912-MBW-E11	D2	19	11
17620-MEB-670	G2	64	11	19245-KRN-671	E6	39	3	24322-MM4-000	E9	42	10	31921-MBW-E12	D2	19	11
17624-KT1-780	G2	64	12	19246-KSC-670	E6	39	4	24324-KA3-711	E9	42	11	31922-MBW-E12	D2	19	11
17681-KSC-A20	G2	64	13	19506-KS6-700	H4	82	19	24325-KA3-711	E9	42	12				
17684-KSC-A20	G2	64	14	19508-KA3-710	G8	70	10	24326-KBH-901	E9	42	13				
17900-KSC-A10	F3	49	1	19523-KRN-730	D2	19	10	24328-KRN-670	E9	42	14	32000			
17926-SK7-A00	G7	69	2					24329-KA3-740	E9	42	15				
17950-KSC-010	F3	49	2	22000				24430-KA3-740	E9	42	16				
				22100-KSC-A10	D11	28	2	24435-KZ4-690	E9	42	17				
18000				22120-KRN-A00	D11	28	3	24610-KRN-730	E9	42	18				
18291-KPS-900	G8	70	1	22125-435-000	D11	28	4	24651-MEB-670	E9	42	19				
18291-MM5-860	G8	70	2	22201-KSC-670	D11	28	5	24652-HA0-000	E9	42	20	32401-KSC-A10	H2	80	3
18293-GZ5-000	F1	47	1	22202-KSC-670	D11	28	6	24700-KRN-000	G9	71	1	32410-KSC-A10	H2	80	4
18310-KSC-305	G8	70	3	22321-KF0-770	D11	28	7	24700-KSC-305	G9	71	1	32411-253-000	H2	80	5
18310-KSC-A20	G8	70	3	22351-KRN-A10	D11	28	8	28000				32414-MCF-000	H2	80	6
18320-KSC-000	G8	70	4	22352-KZ4-A90	D11	28	9					32601-KSC-A10	H2	80	7
18323-KSC-A30	G8	70	5	22401-KSC-670	D11	28	10	28110-KSC-670	E2	35	3	33000			
18324-KRN-000	G8	70	6	22402-435-000	D11	28	11	28115-KSC-670	E2	35	4	33103-KSC-670	F1	47	2
18334-ML3-680	G2	64	15	22810-KSC-A10	E3	36	12	28120-KSC-670	E2	35	5	33107-KAE-771	F1	47	3
18340-KSC-305	G8	70	7	22838-KSC-670	E1	34	1	28125-MT7-004	E2	35	6	33113-MBW-D21	F1	47	4
18340-KSC-A20	G8	70	7	22851-KZ3-J20	D11	28	12	28127-MS2-612	E2	35	7	33117-KBR-730	F1	47	5
18374-MG7-701	G8	70	8	22870-KSC-000	F3	49	3	28131-KSC-670	E2	35	8	33130-KSC-A21	F1	47	6
18392-MK4-000	G8	70	9					28141-KSC-670	E2	35	9	33150-KSC-305	F1	47	7
18600-KSC-A11	G7	69	3	23000				28210-KSC-670	E11	44	2	33150-KSC-A21	F1	47	7
18601-KSC-A10	G7	69	4	23121-KSC-670	E2	35	2	28230-KRN-670	E11	44	3	33701-KSC-305	H1	79	1
18601-MBW-003	E3	66	11	23210-KSC-A10	E7	40	1	28237-KSC-670	D11	28	13	33701-KSC-A00	H1	79	1
18602-KSC-770	G7	69	5	23221-KSC-A10	E7	40	2	28241-KA3-710	E11	44	4	33741-HB9-641	G16	78	1
18603-KSC-A10	G7	69	6	23225-KSC-670	E7	40	3	28242-KA3-710	E11	44	5	33741-KSC-720	F6	52	1
18631-MAH-710	G6	68	27	23411-KSC-670	E7	40	4	28251-KZ4-000	E11	44	6	33741-MC7-612	G16	78	2
18640-KSC-770	G7	69	7	23413-KSC-670	E7	40	5	28261-KA3-710	E11	44	7	33742-HB9-641	F6	52	2
18645-KSC-770	G7	69	8	23421-KSC-670	E7	40	6	28262-KS6-701	E11	44	8	33752-KSC-720	G16	78	3
				23431-KSC-670	E7	40	7	28282-KZ4-B00	E11	44	9				
19000				23432-KSC-670	E7	40	8	28300-KRN-000	G9	71	2	34000			
19010-KSC-305	H4	82	2	23441-KSC-670	E7	40	9	28300-KSC-305	G9	71	2	34901-GJ1-003	F1	47	8
19010-KSC-A11	H4	82	2	23451-KSC-670	E7	40	10	28302-KRN-000	G9	71	3				
19015-KSC-305	H4	82	3	23452-KSC-670	E7	40	11	28306-MEN-670	G9	71	4				
19015-KSC-A11	H4	82	3	23461-KSC-670	E7	40	12	28333-KK0-000	G9	71	5	35000			
19033-KRN-010	H4	82	4	23462-KSC-670	E7	40	13					35130-KSC-A10	F3	49	5
19037-KRN-641	H4	82	5	23471-KSC-670	E7	40	14	30401-KSC-000	H3	81	1	35150-KSC-671	F3	49	6
19051-KRN-000	H4	82	6	23472-KZ4-000	E7	40	15	30410-KSC-A21	H3	81	2	35340-ML4-005	F3	49	7
19052-MAC-680	H4	82	7	23481-KSC-670	E7	40	16	30590-GBF-851	H8	86	1	35850-KK6-740	H2	80	8
19055-KRN-641	H4	82	8	23491-KSC-670	E7	40	17	30700-KRN-671	H3	81	3				
19061-KRN-000	H4	82	9	23801-KSC-670	E7	40	18	31000				37200-KSC-305	F2	48	1
19062-KRN-000	H4	82	10	23802-KSC-670	E7	40	19	31100-KSC-A11	D16	33	1	37200-MN1-731	F2	48	1
19064-KRN-000	H4	82	11	23810-KSC-A30	D14	31	8	31200-KSC-671	E1	34	2	37215-KAF-008	H1	79	2
19064-KSC-000	H4	82	12	23812-KSC-670	D14	31	9	31201-MBE-008	E1	34	3				
19071-KSC-U40ZA	G2	64	16					31204-KS5-901	E1	34	4	44000			
19072-KSC-U40ZA	G2	64	17	24000								44301-KSC-000	F12	58	3
19104-KSC-000	H4	82	13	24211-KSC-670	E9	42	1					44311-KZ4-J40	F12	58	4
19104-ME9-000	H4	82	14												







# PART NO. INDEX

Part Number	Address	Page	Ref.	Part Number	Address	Page	Ref.	Part Number	Address	Page	Ref.	Part Number	Address	Page	Ref.
94303-08140	E2	35	14	96220-40080	E10	43	29								
94510-12000	E2	35	15	96300-06012-00	D1	18	7								
94510-14000	E10	43	28	96300-08025-00	E4	37	39								
94510-16000	E11	44	14	96300-08070-00	E4	37	40								
94520-14000	D15	32	25	96600-08028-00	E2	35	16								
94540-03010	G6	68	39												
	95000														
				98000											
95002-02079	E13	46	42	98200-31500	H2	80	12								
	G7	69	16		H3	81	8								
95002-02080	H5	83	28												
95002-02100	E4	37	32												
	H5	83	29												
95002-02120	G6	68	40	99101-357-1300	E13	46	43								
95005-35270-20	G7	69	17	99101-357-1320	E13	46	43								
95012-13001	H2	80	11	99103-440-0420	E13	46	44								
95014-22100	F6	52	18	99108-KSE-0600	E13	46	45								
95015-54000	G9	71	15	99108-MEB-0550	E13	46	45								
95018-60321	G6	68	41	99112-KRN-0680	E13	46	46								
95701-06010-00	F7	53	10												
	96000														
96001-06012-00	D7	24	19												
	E4	37	33												
	G13	75	32												
96001-06014-00	G3	65	24												
	G4	66	11												
	G16	78	13												
96001-06016-00	G3	65	25												
	G6	68	42												
	G7	69	18												
	G16	78	14												
	H3	81	7												
	H5	83	30												
96001-06020-00	D3	20	26												
	D10	27	15												
96001-06020-07	F4	50	29												
96001-06022-00	F4	50	30												
	F5	51	21												
	G9	71	16												
96001-06028-00	D3	20	27												
	D9	26	4												
	D10	27	16												
	D13	30	11												
	E1	34	12												
96001-06030-00	G3	65	26												
96001-06030-07	D15	32	26												
96001-06035-00	D10	27	17												
96001-06040-00	E4	37	34												
96001-06045-00	E4	37	35												
	G13	75	33												
96001-06060-00	E4	37	36												
96001-06070-00	E4	37	37												
96001-06075-00	E4	37	38												
96001-06085-00	D13	30	12												
96211-08000	G9	71	17												
96220-30178	D12	29	5												

# PART NAME INDEX

J 1

Part name	Address	Page	Ref.	Part name	Address	Page	Ref.	Part name	Address	Page	Ref.
[ A ]											
ADJUSTER, COMPRESSION DAMPING FORCE	G15	77	19	BEARING, SPHERICAL, 10	G15	77	48	BOLT, FLANGE, 6X22	F4	50	30
ADJUSTER, SPRING	G14	76	6	BINDER	E13	46	31		F5	51	21
ARM ASSY., KICK STARTER	G9	71	2	BLADDER	G15	77	20		G9	71	16
ARM COMP., EX. ROCKER	D4	21	6	BODY COMP., FRAME	H6	84	1	BOLT, FLANGE, 6X23.5	H4	82	21
ARM SET, LINK	E12	45	7	BODY COMP., RR. FRAME	H6	84	4	BOLT, FLANGE, 6X25	D8	25	9
ARM SUB ASSY., CUSHION	G15	77	27	BOLT-WASHER, 4X16	F15	61	14	BOLT, FLANGE, 6X28	D3	20	27
ARM, L. STEP	G10	72	7	BOLT-WASHER, 6X14	H6	84	23		D9	26	4
ARM, R. STEP	G10	72	4	BOLT-WASHER, 6X16	F8	54	3		D10	27	16
ARRESTER COMP., MUFFLER	G8	70	7	BOLT-WASHER, 6X20	D11	28	21		D13	30	11
AXLE, FR. WHEEL	F12	58	3	BOLT-WASHER, 6X28	G7	69	14	BOLT, FLANGE, 6X30	E1	34	12
AXLE, RR. WHEEL	F16	62	5	BOLT ASSY., FR. FORK	F9	55	15		D15	32	26
				BOLT A, PIN	F11	57	8		G3	65	26
				BOLT COMP., CENTER	F9	55	13	BOLT, FLANGE, 6X32	D14	31	11
				BOLT SET, ADJUSTING	F5	51	14	BOLT, FLANGE, 6X35	D10	27	17
				BOLT, 10X24	G11	73	7	BOLT, FLANGE, 6X40	D14	31	12
				BOLT, BREAK HEAD	E12	45	20		E4	37	34
				BOLT, COVER	E12	45	19	BOLT, FLANGE, 6X45	E4	37	35
				BOLT, CUSHION LOWER, 10X43.5	G15	77	41		G13	75	33
				BOLT, CUSHION UPPER, 10X53	G15	77	40	BOLT, FLANGE, 6X60	E4	37	36
				BOLT, DISK, 6X19	F12	58	16	BOLT, FLANGE, 6X70	E4	37	37
					F16	62	20	BOLT, FLANGE, 6X75	D14	31	13
				BOLT, ELEMENT SETTING	G5	67	18		E4	37	38
				BOLT, FLANGE SOCKET, 6X14	E7	40	20	BOLT, FLANGE, 6X85	D13	30	12
					E9	42	22	BOLT, FLANGE, 7X50	D2	19	13
				BOLT, FLANGE, 10X117	H6	84	12	BOLT, FLANGE, 7X60	D2	19	12
				BOLT, FLANGE, 10X138	H6	84	17	BOLT, FLANGE, 8X125	H6	84	13
				BOLT, FLANGE, 10X26	H6	84	18	BOLT, FLANGE, 8X18	G8	70	14
				BOLT, FLANGE, 10X58	H6	84	16	BOLT, FLANGE, 8X24	G8	70	13
				BOLT, FLANGE, 5X12	H6	84	14		G10	72	8
				BOLT, FLANGE, 5X16	D16	33	4	BOLT, FLANGE, 8X25	G11	73	5
				BOLT, FLANGE, 6MM	F10	56	27	BOLT, FLANGE, 8X32	E4	37	39
				BOLT, FLANGE, 6X10	D8	25	7	BOLT, FLANGE, 8X35	G12	74	19
					D10	27	7	BOLT, FLANGE, 8X35	F6	52	12
				BOLT, FLANGE, 6X12	F7	53	10		G8	70	15
					F14	60	17	BOLT, FLANGE, 8X40	F10	56	26
					G8	70	12		F11	57	15
					D1	18	7	BOLT, FLANGE, 8X45	F6	52	11
					D7	24	19		F7	53	8
					E4	37	33	BOLT, FLANGE, 8X55	H6	84	15
					G13	75	32	BOLT, FLANGE, 8X70	E4	37	40
				BOLT, FLANGE, 6X14	G3	65	24	BOLT, FR. DISK COVER	F12	58	17
					G4	66	11		F15	61	11
					G16	78	13	BOLT, HANDLE LEVER PIVOT	F3	49	21
				BOLT, FLANGE, 6X16	D8	25	8		F5	51	15
					D14	31	10	BOLT, HEAD COVER	D1	18	5
					F1	47	12	BOLT, HEX., 6X16	E6	39	5
					F6	52	10		E10	43	27
					F7	53	7		E11	44	13
					G3	65	25	BOLT, HEX., 8X47.5	G12	74	17
					G6	68	42	BOLT, KICK ARM	G9	71	10
					G7	69	10	BOLT, KICK JOINT	G9	71	4
					G16	78	14	BOLT, LINK, 12X120	G15	77	39
					H3	81	7	BOLT, LINK, 12X82	G15	77	37
					H5	83	30	BOLT, LINK, 12X92	G15	77	38
				BOLT, FLANGE, 6X20	D3	20	26	BOLT, OIL, 10X22	F5	51	16
					D10	27	15		F15	61	12
					F4	50	29	BOLT, PIN	F14	60	5
								BOLT, PLUG	F9	55	18
								BOLT, PROTECTOR	F10	56	28



# PART NAME INDEX

J 2

Part name	Address	Page	Ref.	Part name	Address	Page	Ref.	Part name	Address	Page	Ref.
BOLT, RECESSED, 5X28 .....	D2	19	14	CAP, 14MM .....	D14	31	14	CLIP, WIRE .....	H5	83	26
BOLT, SEALING, 16MM .....	H4	82	1	CAP, 30MM .....	D10	27	8	CLUTCH, ONE WAY .....	E2	35	6
BOLT, SETTING .....	E1	34	5	CAP, AIR VALVE .....	G14	76	8	COCK ASSY., FUEL .....	G2	64	1
BOLT, SIDE STAND PIVOT .....	G11	73	6	CAP, BLEEDER .....	F11	57	3	COLLAR A .....	G2	64	21
BOLT, SOCKET, 5X9 .....	H2	80	9		F14	60	12		G4	66	10
BOLT, SOCKET, 8X28 .....	E2	35	16	CAP, MASTER CYLINDER .....	F5	51	4	COLLAR A, CONNECTING ROD .....	G15	77	29
BOLT, SPECIAL, 12X28 .....	E2	35	10		F15	61	4	COLLAR B, CUSHION .....	G15	77	26
BOLT, SPECIAL, 5X9 .....	G2	64	19	CAP, OIL FILLER .....	D10	27	6	COLLAR C, CUSHION ARM .....	G15	77	24
BOLT, SPECIAL, 6MM .....	G8	70	16	CAP, RESERVE TANK .....	H4	82	14	COLLAR D, CUSHION ARM .....	G15	77	25
BOLT, SPECIAL, 8MM .....	G4	66	8	CAP, RIM HOLE .....	F16	62	16	COLLAR D, CUSHION ARM SIDE .....	G15	77	28
BOLT, STATOR COVER SETTING .....	G2	64	18	CAP, VALVE .....	F12	58	2	COLLAR, 17MM .....	E7	40	5
BOLT, STEP, 12MM .....	G10	72	9		F16	62	14	COLLAR, 20MM .....	E7	40	15
BOLT, STUD, 10X135 .....	E3	36	14	CARBURETOR ASSY .....	E12	45	23	COLLAR, 24MM .....	E7	40	8
BOLT, STUD, 8X22 .....	D3	20	24	CASE COMP., AIR CLEANER .....	G5	67	16	COLLAR, 6X4 .....	H6	84	11
BOLT, UBS, 8X33 .....	E7	40	21	CASE COMP., DAMPER .....	G14	76	9	COLLAR, AIR CLEANER .....	G6	68	33
BOLT, WIRE ADJUSTING .....	F3	49	20	CASE COMP., ROD GUIDE .....	G14	76	13	COLLAR, CHAIN TENSIONER .....	G12	74	11
BOOT B .....	F11	57	10	CENTER, CLUTCH .....	D11	28	3	COLLAR, CLUTCH OUTER .....	D11	28	13
	F14	60	16	CENTER, GEARSHIFT DRUM .....	E9	42	7	COLLAR, COUNTERSHAFT .....	E7	40	3
BOOT COMP. ....	F5	51	2	CHAIN, CAM .....	D8	25	1	COLLAR, COUNTERSHAFT THIRD			
	F15	61	3	CHAIN, DRIVE .....	G12	74	1	GEAR	E7	40	11
BOOT, PIN BUSH .....	F11	57	9	CHAMBER SET, FLOAT .....	E12	45	5	COLLAR, DRIVE SPROCKET .....	E7	40	19
	F14	60	15	CIRCLIP .....	F5	51	18	COLLAR, FR. DISTANCE .....	F12	58	5
BOX ASSY., SPEEDOMETER GEAR ..	F12	58	13		F15	61	9	COLLAR, FR. FENDER .....	F8	54	2
BRACKET SUB ASSY., L. FR.				CIRCLIP, EXTERNAL, 12MM .....	E2	35	15	COLLAR, GEARSHIFT LEVER			
CALIPER	F11	57	12	CIRCLIP, EXTERNAL, 14MM .....	E10	43	28	SETTING	H5	83	24
BRACKET SUB ASSY., RR. ....	F14	60	7	CIRCLIP, EXTERNAL, 16MM .....	E11	44	14	COLLAR, KICK SPINDLE .....	E11	44	9
BRACKET, L. HANDLE LEVER .....	F3	49	13	CIRCLIP, EXTERNAL, 17MM .....	E11	44	12	COLLAR, LINK SIDE .....	G15	77	30
BRACKET, L. HEAD HANGER .....	H6	84	10	CIRCLIP, INTERNAL, 14MM .....	D15	32	25	COLLAR, L. FR. WHEEL .....	F12	58	4
BRACKET, L. STEP .....	G10	72	3					COLLAR, L. RR. AXLE .....	F16	62	6
BRACKET, R. HEAD HANGER .....	H6	84	9	CIRCLIP, SPECIAL, 33MM .....	D14	31	16	COLLAR, MAINSHAFT FOURTH GEAR ..	E7	40	13
BRACKET, R. STEP .....	G10	72	2		E3	36	17	COLLAR, PIVOT .....	F4	50	23
BRACKET, SIDE STAND .....	G11	73	1	CLAMP .....	H1	79	2	COLLAR, RADIATOR MOUNTING .....	H4	82	7
BRIDGE COMP., FORK TOP .....	F6	52	8	CLAMPER A, FR. BRAKE HOSE .....	F9	55	1	COLLAR, REBOUND NEEDLE .....	F9	55	12
BULB, HEADLIGHT .....	F1	47	8	CLAMPER B, FR. BRAKE HOSE .....	F9	55	3	COLLAR, RR. FENDER .....	G16	78	8
BUSH B, SLIDER .....	F9	55	11	CLAMPER, CORD .....	D16	33	2	COLLAR, RR. WHEEL DISTANCE .....	F16	62	9
BUSH C, SLIDER .....	F9	55	17	CLAMP B, WATER HOSE .....	H4	82	19	COLLAR, RR. WHEEL SIDE .....	F16	62	8
BUSH, GUIDE .....	F9	55	7	CLAMP, HOSE .....	G5	67	3	COLLAR, R. RR. AXLE .....	F16	62	7
BUSH, SLIDER .....	F9	55	8	CLAMP, MASTER CYLINDER OIL				COLLAR, SEAT FR. ....	G2	64	9
				HOSE	G6	68	28	COLLAR, SHIFTER .....	E9	42	10
[ C ]				CLAMP, TUBE .....	G2	64	22	COLLAR, SWINGARM PIVOT .....	G12	74	6
CABLE ASSY., SPEEDOMETER .....	F2	48	2	CLIP .....	E12	45	22	COLLAR, SWINGARM PIVOT SIDE .....	G12	74	8
CABLE ASSY., THROTTLE .....	F3	49	1	CLIP A, BREATHER TUBE .....	G5	67	20	COLLAR, SWINGARM, 49MM .....	G12	74	5
CABLE COMP., CLUTCH .....	F3	49	3	CLIP, 2X60 .....	D14	31	22	COLLAR, TANK SETTING .....	G2	64	5
CABLE COMP., HOT STARTER .....	F3	49	2	CLIP, 2X70 .....	G6	68	34	COLLAR, TENSIONER, 6X9 .....	D8	25	3
CABLE, BATTERY EARTH .....	H2	80	7	CLIP, BREATHER TUBE .....	G5	67	2	COLLAR, WATER PASS, 16MM .....	D10	27	1
CABLE, STARTER MAGNETIC								COLLAR, WATER PUMP GEAR .....	E6	39	4
BATTERY	H2	80	3		G7	69	1	COTTER, VALVE .....	D4	21	15
CABLE, STARTER MOTOR .....	H2	80	4	CLIP, FUEL HOSE .....	G7	69	12	COUNTERSHAFT .....	E7	40	2
CALIPER SUB ASSY., L. FR.				CLIP, FUEL TUBE .....	H6	84	3	COVER ASSY., AIR CLEANER .....	G5	67	5
BRAKE	F11	57	11	CLIP, OIL DRAIN TUBE .....	G5	67	1	COVER COMP., CYLINDER HEAD .....	D1	18	2
CALIPER SUB ASSY., RR. BRAKE ..	F14	60	6	CLIP, PISTON PIN, 10MM .....	D11	28	1	COVER COMP., DRIVE SPROCKET .....	D14	31	8
CAMSHAFT COMP. ....	D4	21	2	CLIP, PISTON PIN, 16MM .....	E5	38	5	COVER COMP., L. CRANKCASE .....	D14	31	2
CAP ASSY., FUEL TANK .....	G2	64	11	CLIP, THROTTLE WIRE .....	G7	69	2	COVER, BATTERY TERMINAL .....	H2	80	2
CAP ASSY., NOISE SUPPRESSOR ..	H3	81	3	CLIP, TUBE .....	E4	37	32				
CAP ASSY., RESERVE TANK .....	H4	82	16		E13	46	42	COVER, CLUTCH .....	D10	27	3
CAP COMP., CHAMBER .....	G15	77	22		G6	68	40	COVER, FR. DISK .....	F12	58	15
CAP COMP., RADIATOR .....	H4	82	5		G7	69	16	COVER, L. HANDLE LEVER .....	F3	49	16
CAP, 14MM .....	D2	19	15		H5	83	28	COVER, L. SIDE .....	G4	66	7
								COVER, OIL FILTER .....	D14	31	1

5

# PART NAME INDEX

J 3

Part name	Address	Page	Ref.	Part name	Address	Page	Ref.	Part name	Address	Page	Ref.
COVER, RR. DISK .....	F14	60	9	[ E ]				GENERATOR ASSY., FLYWHEEL .....	D16	33	1
COVER, R. CRANKCASE .....	D10	27	2	ELEMENT, AIR CLEANER .....	G5	67	7	GRILLE, RADIATOR .....	H4	82	4
COVER, R. HANDLE LEVER .....	F5	51	13	EMBLEM, PRODUCT .....	F6	52	9	GRIP COMP., THROTTLE .....	F3	49	8
COVER, R. SIDE .....	G4	66	3	E-RING, 3MM .....	G6	68	39	GRIP, L. HANDLE .....	F3	49	9
	G5	67	13					GROMMET, ENGINE COVER .....	F2	48	4
COVER, STARTER MOTOR TERMINAL	H2	80	5	[ F ]				GROMMET, SIDE COVER .....	F1	47	11
COVER, THROTTLE .....	E13	46	25	FENDER SET, RR. ....	G16	78	7	GUARD, L. ENGINE .....	H6	84	7
COVER, WATER PUMP .....	D13	30	2	FENDER SUB ASSY., FR. ....	F8	54	1	GUARD, RR. CALIPER .....	F14	60	10
CRANKCASE COMP., L. ....	E3	36	6	FILTER COMP., ENGINE OIL .....	D14	31	5	GUARD, R. ENGINE .....	H6	84	8
CRANKCASE COMP., R. ....	E3	36	1	FLAP, TIRE .....	F12	58	11	GUIDE COMP., TUBE .....	E3	36	18
CRANKSHAFT COMP. ....	E5	38	1	FLOAT SET .....	E12	45	3	GUIDE, CAM CHAIN .....	D8	25	6
CUSHION ASSY., RR. ....	G14	76	1	FORK SUB ASSY., L. FR. ....	F10	56	23	GUIDE, CHAIN .....	G12	74	9
CUSHION, C.D.I. UNIT .....	H3	81	1	FORK SUB ASSY., R. FR. ....	F9	55	20	GUIDE, CLUTCH CABLE .....	H6	84	2
CUSHION, HANDLE PIPE .....	F6	52	7					GUIDE, DRIVE CHAIN .....	D14	31	9
CYLINDER .....	D9	26	1					GUIDE, EX. VALVE .....	D2	19	3
CYLINDER ASSY., RR. BRAKE								GUIDE, FR. BRAKE HOSE .....	F6	52	3
MASTER	F15	61	2						F7	53	2
CYLINDER SUB ASSY., FR. BRAKE								GUIDE, IN. VALVE .....	D2	19	2
MASTER	F5	51	3					GUIDE, MAIN HARNESS .....	H4	82	20
C.D.I. UNIT .....	H3	81	2					GUIDE, RR. BRAKE HOSE .....	G12	74	3
								GUIDE, SPEEDOMETER CABLE .....	F7	53	1
[ D ]									F9	55	2
DAMPER COMP., FR. ....	F9	55	10	[ G ]				[ H ]			
DAMPER COMP., RR. ....	G14	76	3	GASKET SET .....	E12	45	1	HARNESS, WIRE .....	H3	81	5
DIAL, CLUTCH CABLE ADJUSTING	F3	49	18	GASKET, CLUTCH COVER .....	D10	27	4	HEADLIGHT UNIT COMP. ....	F1	47	7
DIAPHRAGM .....	F5	51	7	GASKET, CRANKCASE .....	E3	36	5	HEAD ASSY., CYLINDER .....	D2	19	1
	F15	61	7	GASKET, CYLINDER .....	D9	26	2	HEAT GUARD .....	G4	66	5
DIAPHRAGM SET, PUMP .....	E12	45	9	GASKET, CYLINDER HEAD .....	D2	19	4	HOLDER B1, HANDLE PIPE UPPER	F6	52	18
DISK A, CLUTCH FRICTION .....	D11	28	5	GASKET, EX. MUFFLER .....	G8	70	1	HOLDER COMP., STARTER GEAR	E2	35	5
DISK B, CLUTCH FRICTION .....	D11	28	6	GASKET, EX. PIPE .....	G8	70	2	HOLDER SET, BRUSH .....	E1	34	6
DISK, FR. BRAKE .....	F12	58	14	GASKET, FLOAT CHAMBER .....	E13	46	26	HOLDER, HANDLE UNDER .....	F6	52	6
DISK, RR. BRAKE .....	F16	62	17	GASKET, HEAD COVER .....	D1	18	4	HOLDER, L. LEVER BRACKET .....	F3	49	15
DOWEL PIN, 10X16 .....	D14	31	24	GASKET, L. COVER .....	D14	31	3	HOLDER, MASTER CYLINDER .....	F5	51	5
DOWEL PIN, 12X20 .....	D3	20	25	GASKET, R. COVER .....	D10	27	5	HOLDER, NEEDLE JET .....	E13	46	27
	D9	26	3	GASKET, TENSIONER LIFTER .....	D8	25	5	HOSE A, WATER .....	H4	82	9
DOWEL PIN, 14X20 .....	E4	37	31	GASKET, WATER PUMP .....	D13	30	3	HOSE B, WATER .....	H4	82	10
DOWEL PIN, 8X10 .....	D13	30	10	GAUGE, AIR PRESSURE .....	H7	85	4	HOSE COMP., FR. BRAKE .....	F5	51	1
	E4	37	30	GAUGE, OIL LEVEL .....	D14	31	7	HOSE D, WATER .....	H4	82	11
DOWEL PIN, 8X14 .....	D10	27	14	GEAR COMP., STARTER IDLE .....	E11	44	3	HOSE D, WATER UPPER .....	H4	82	12
	D14	31	23	GEAR COMP., STARTING DRIVEN	E2	35	3	HOSE, RR. BRAKE .....	F15	61	1
	E2	35	14	GEAR COMP., WATER PUMP .....	D13	30	4	HOUSING, UNDER THROTTLE .....	F3	49	11
DOWEL PIN, 9X14 .....	D2	19	21	GEAR, BALANCER DRIVE .....	E2	35	1	HOUSING, UPPER THROTTLE .....	F3	49	10
D-RING, 22MM .....	E8	41	38	GEAR, BALANCER DRIVEN .....	E6	39	2	HUB SUB ASSY., FR. ....	F12	58	6
DRUM, GEARSHIFT .....	E9	42	6	GEAR, COUNTERSHAFT FIFTH .....	E7	40	17	HUB SUB ASSY., RR. ....	F16	62	10
DUST SEAL, 15X20X2.5 .....	G9	71	13	GEAR, COUNTERSHAFT FOURTH .....	E7	40	14				
DUST SEAL, 16X26X3 .....	G15	77	54	GEAR, COUNTERSHAFT LOW .....	E7	40	4	[ I ]			
DUST SEAL, 17X20X2.5 .....	G9	71	9	GEAR, COUNTERSHAFT SECOND .....	E7	40	7	IMPELLER, WATER PUMP .....	D13	30	1
DUST SEAL, 17.5X26X3 .....	G15	77	52	GEAR, COUNTERSHAFT THIRD .....	E7	40	10	INSULATOR, CARBURETOR .....	D2	19	5
DUST SEAL, 22X29X4 .....	G13	75	28	GEAR, MAINSHAFT FIFTH .....	E7	40	16				
DUST SEAL, 25X32X4 .....	G15	77	51	GEAR, MAINSHAFT FOURTH .....	E7	40	12	[ J ]			
DUST SEAL, 30X37X4 .....	G13	75	27	GEAR, MAINSHAFT SECOND .....	E7	40	6	JET COMP., PISTON, #80 .....	E3	36	8
DUST SEAL, 32X43X7 .....	G1	63	29	GEAR, MAINSHAFT THIRD .....	E7	40	9	JET, BY-STARTER, #68 .....	E13	46	46
DUST SEAL, 46X58X7 .....	F12	58	22	GEAR, OIL PUMP DRIVEN .....	D12	29	2	JET, LEAK, #55 .....	E13	46	45
DUST SEAL, RR. CUSHION PIVOT	G15	77	53	GEAR, PRIMARY DRIVE .....	E2	35	2	JET, LEAK, #60 .....	E13	46	45
DUST SEAL, STEERING HEAD .....	F7	53	3	GEAR, STARTING IDLE .....	E2	35	9	JET, LEAK, #60 .....	E13	46	45
			4	GEAR, STARTING REDUCTION .....	E2	35	8	JET, MAIN, #130 .....	E13	46	43
				GEAR, WATER PUMP DRIVE .....	E6	39	3				

# PART NAME INDEX

J 4

Part name	Address	Page	Ref.	Part name	Address	Page	Ref.	Part name	Address	Page	Ref.
JET, MAIN, #132 .....	E13	46	43	NUT, FLANGE, 5MM .....	G16	78	10	0-RING, 21.5X1.5 .....	G15	77	49
JET, SLOW, #42 .....	E13	46	44	NUT, FLANGE, 6MM .....	F5	51	20	0-RING, 24.4X3.1 .....	E1	34	9
JOINT ASSY., FUEL .....	G2	64	3		F6	52	17	0-RING, 26.2X1.9 .....	G15	77	50
JOINT SET, FUEL .....	E12	45	15		G7	69	15	0-RING, 26.7X3.5 .....	F10	56	30
JOINT, BOOST .....	D2	19	9		G16	78	11	0-RING, 27X2 .....	D10	27	12
JOINT, BRAKE ROD .....	F15	61	10		H5	83	27	0-RING, 27.7X1.9 .....	F10	56	31
JOINT, DRIVE CHAIN .....	G12	74	2	NUT, FLANGE, 8MM .....	G8	70	18	0-RING, 37.2X2.4 .....	F10	56	35
JOINT, KICK ARM .....	G9	71	3		H6	84	24	0-RING, 39.8X2.2 .....	D14	31	19
JOINT, THREE WAY .....	E3	36	10	NUT, FR. AXLE .....	F12	58	19	0-RING, 3.5X1.5 .....	F10	56	33
JOINT, TWO WAY .....	G6	68	27	NUT, HEX., 14MM .....	E6	39	6	0-RING, 3.5X43.7 .....	G14	76	15
JOINT, WATER .....	D2	19	10	NUT, HEX., 5MM .....	G6	68	38	0-RING, 42.5X2.0 .....	G14	76	16
				NUT, HEX., 6MM .....	F15	61	15	0-RING, 44.7X2.4 .....	F10	56	34
[ K ]					G16	78	9	0-RING, 4X2 .....	E1	34	10
KEY, SPECIAL WOODRUFF, 25X14 ..	E5	38	6	NUT, HEX., 8MM .....	F13	59	24	0-RING, 5.5X1.4 .....	F12	58	23
					G1	63	30	0-RING, 8.5X1.7 .....	D14	31	17
[ L ]					G12	74	22	0-RING, 9.8X1.9 .....	G7	69	13
LABEL, DRIVE CHAIN .....	H8	86	2	NUT, LOCK .....	F9	55	16	OUTER COMP., CLUTCH .....	D11	28	2
LABEL, IGNITION NOISE .....	H8	86	1	NUT, SPECIAL, 6X7 .....	G16	78	5	OUTER, STARTING CLUTCH .....	E2	35	4
LABEL, RESTRICTED USE .....	H8	86	3	NUT, SPEED, 3MM .....	G4	66	9				
LABEL, RR. DAMPER WARNING .....	G15	77	35	NUT, SPRING, 6MM .....	G8	70	10	[ P ]			
			36	NUT, SQUARE, 5MM .....	D2	19	8	PACKING, FUEL CAP .....	G2	64	12
LEATHER COMP., SEAT .....	G4	66	2	NUT, STEERING STEM .....	F6	52	13	PACKING, MUFFLER .....	G8	70	9
LEVER COMP., CLUTCH LIFTER .....	E3	36	12	NUT, U, 10MM .....	F6	52	14	PACKING, RESERVE TANK .....	H4	82	17
LEVER SET, PUMP .....	E12	45	13		G11	73	8	PAD SET, FR. ....	F11	57	4
LEVER SET, R. HANDLE .....	F5	51	11	NUT, U, 12MM .....	G15	77	42	PAD SET, RR. ....	F14	60	1
LEVER, HOT STARTER .....	F3	49	19	NUT, U, 22MM .....	G1	63	23	PAWL A, RATCHET .....	E9	42	11
LEVER, L. STEERING HANDLE .....	F3	49	17	NUT, U, 6MM .....	F3	49	22	PAWL B, RATCHET .....	E9	42	12
LIFTER ASSY., TENSIONER .....	D8	25	4		F12	58	18	PEDAL COMP., CHANGE .....	G9	71	1
LIFTER, VALVE .....	D4	21	10		G1	63	22	PEDAL, RR. BRAKE .....	G9	71	6
LOCK, PURSE .....	D16	33	3	NUT, U, 8MM .....	G12	74	20	PIECE, CLUTCH LIFTER .....	D11	28	9
	F3	49	4	NUT, U, HEX. 14MM .....	G1	63	24	PINION COMP., KICK STARTER .....	E11	44	2
					G12	74	21	PIN D, JOINT .....	G9	71	15
[ M ]				[ O ]				PIN, ADJUST SCREW .....	E13	46	39
MARK .....	H9	87	3	OIL SEAL SET .....	G14	76	18	PIN, BRAKE LOCK LEVER PIVOT .....	G6	68	29
			4	OIL SEAL, 10X21X5 .....	D14	31	18	PIN, GEARSHIFT RETURN SPRING .....	E9	42	20
MARK, CAUTION .....	H8	86	4	OIL SEAL, 12X18X3 .....	E4	37	29	PIN, HANGER .....	F11	57	14
MARK, L. RADIATOR SHROUD .....	H9	87	2	OIL SEAL, 12X22X5 .....	D13	30	8		F14	60	8
MARK, R. RADIATOR SHROUD .....	H9	87	1	OIL SEAL, 14X22X5 .....	E4	37	27	PIN, PISTON .....	E5	38	4
METER ASSY., TRIP .....	F2	48	1	OIL SEAL, 16.5X25X5 .....	D10	27	10	PIN, SHIFTER .....	E9	42	8
MOTOR ASSY., STARTING .....	E1	34	2	OIL SEAL, 20X33X5 .....	E4	37	28	PIN, SNAP, 8MM .....	G9	71	12
MUDGUARD, AIR CLEANER CASE .....	G5	67	11	OIL SEAL, 26X37X7 .....	F12	58	21	PIN, SPLIT, 2.0X12 .....	G9	71	14
MUFFLER COMP. ....	G8	70	3	OIL SEAL, 28X37X7 .....	E8	41	37	PIN, SPLIT, 2.5X15 .....	G10	72	11
				OIL SEAL, 38X52X7 .....	E3	36	25	PIN, STEP JOINT .....	G10	72	1
				OIL SEAL, 39X56X7.5 .....	E4	37	26	PIN, VISOR HINGE .....	G6	68	30
				ORIFICE, #170 .....	E3	36	19	PIPE ASSY., AIR .....	G7	69	7
[ N ]				0-RING .....	E1	34	11	PIPE COMP., EX. ....	G8	70	4
NEEDLE SET, JET .....	E13	46	38	0-RING, 11.8X3.55 .....	G2	64	4	PIPE COMP., L. SLIDE .....	F10	56	22
NUT-WASHER, 6MM .....	E1	34	8	0-RING, 11.9X2.2 .....	D10	27	13	PIPE COMP., R. SLIDE .....	F9	55	9
NUT, 18MM .....	D11	28	14	0-RING, 13.5X1.4 .....	H5	83	25	PIPE, BREATHER .....	G6	68	26
NUT, ADJUSTER .....	G14	76	7	0-RING, 13.8X2.5 .....	D2	19	22	PIPE, CP .....	F1	47	4
NUT, BEAM ADJUSTING .....	F1	47	5		D14	31	20	PIPE, STEERING HANDLE .....	F6	52	4
NUT, CAP, 5MM .....	F2	48	5	0-RING, 15.8X2.4 .....	D10	27	11	PISTON .....	E5	38	3
NUT, CAP, 9MM .....	D2	19	16	0-RING, 18X3 .....	D14	31	21		F11	57	5
NUT, CLIP, 6MM .....	G6	68	32	0-RING, 18.8X1.9 .....	F10	56	32	PISTON SET, MASTER CYLINDER .....	F5	60	13
	H4	82	22	0-RING, 19X3 .....	D3	20	23		F15	61	5
NUT, FLANGE, 10MM .....	H6	84	19	0-RING, 1.3X4.3 .....	E12	45	18	PIVOT, SHIFT DRUM STOPPER ARM .....	E9	42	21
NUT, FLANGE, 12MM .....	D16	33	7					PLATE .....	G4	66	4

# PART NAME INDEX

J 5

Part name	Address	Page	Ref.	Part name	Address	Page	Ref.	Part name	Address	Page	Ref.
PLATE, AIR CLEANER CASE FR. . .	G5	67	9	RING, WEAR . . . . .	F9	55	19	SCREW, TAPPING, 5X16 . . . . .	G6	68	37
PLATE, BEARING HOLDER . . . . .	E3	36	15	ROD COMP. . . . .	G14	76	10	SEAL A, AIR CLEANER COVER . . . . .	G5	67	12
	E6	39	8	ROD COMP., PISTON . . . . .	G14	76	5	SEAL SET, FR. FORK . . . . .	F10	56	21
	E7	40	23	ROD COMP., PUSH . . . . .	F15	61	8	SEAL SET, PISTON . . . . .	F11	57	1
	E9	42	24	ROD SUB ASSY., CUSHION					F14	60	2
PLATE, BREATHER . . . . .	D1	18	3	CONNECTING . . . . .	G15	77	32	SEAL, AIR CLEANER CASE . . . . .	G5	67	10
PLATE, BUFFER . . . . .	E13	46	33	ROD, CLUTCH LIFTER . . . . .	D11	28	12	SEAL, DUST . . . . .	F10	56	29
PLATE, CAM CHAIN GUIDE . . . . .	E3	36	7	ROLLER . . . . .	E13	46	28	SEAL, RADIATOR CAP . . . . .	H4	82	8
PLATE, CHAIN GUIDE . . . . .	G12	74	10	ROLLER COMP., CHAIN LOWER . . . . .	G12	74	15	SEAL, RING . . . . .	D1	18	1
PLATE, CLUTCH . . . . .	D11	28	7	ROLLER, 3X17.8 . . . . .	D12	29	5	SEAL, VALVE STEM . . . . .	D4	21	1
PLATE, CLUTCH PRESSURE . . . . .	D11	28	8	ROLLER, 4X8 . . . . .	E10	43	29	SEAL, WATER PUMP . . . . .	D13	30	9
PLATE, CLUTCH SWITCH . . . . .	F3	49	14	ROLLER, CHAIN . . . . .	G12	74	14	SEAT COMP. . . . .	G4	66	1
PLATE, COUNTERSHAFT BEARING . . . . .	E8	41	36	ROTOR, OIL PUMP INNER . . . . .	D12	29	3	SEAT, JUDDER SPRING . . . . .	D11	28	4
PLATE, DIAPHRAGM . . . . .	F15	61	6	ROTOR, OIL PUMP OUTER . . . . .	D12	29	4	SEAT, SPRING . . . . .	G15	77	33
PLATE, END . . . . .	G14	76	12	RUBBER, BATTERY . . . . .	G16	78	4	SEAT, VALVE SPRING . . . . .	D4	21	14
PLATE, GUIDE . . . . .	E9	42	14		H6	84	5	SENSOR ASSY., THROTTLE . . . . .	E12	45	17
PLATE, OIL GUIDE . . . . .	E11	44	1	RUBBER, FUEL TANK MOUNTING . . . . .	G2	64	7	SEPARATOR COMP. . . . .	F5	51	6
PLATE, RATCHET SLIDER . . . . .	E11	44	8	RUBBER, LIGHT FOAM . . . . .	F1	47	10	SET RING, 20MM . . . . .	E8	41	30
PLATE, SPRING . . . . .	G6	68	31	RUBBER, MOUNTING . . . . .	D1	18	6	SET RING, 22MM . . . . .	E8	41	31
PLATE, WEIGHT SETTING . . . . .	D4	21	4	RUBBER, PROTECTOR PACKING . . . . .	F1	47	1	SHAFT A, SHIFT FORK . . . . .	E9	42	4
PLUG, BREATHER TUBE . . . . .	G5	67	22	RUBBER, RADIATOR MOUNTING . . . . .	H4	82	6	SHAFT B, SHIFT FORK . . . . .	E9	42	5
PLUG, PIN . . . . .	F11	57	13	RUBBER, RR. FENDER CUSHION . . . . .	G7	69	9	SHAFT COMP., BALANCER . . . . .	E6	39	1
PLUG, SPARK . . . . .	D2	19	11	RUBBER, SEAT RAIL . . . . .	H6	84	6	SHAFT COMP., MAIN . . . . .	E7	40	1
PLUNGER, PAWL . . . . .	E9	42	13	RUBBER, SIDE COVER . . . . .	G8	70	11	SHAFT SET, THROTTLE . . . . .	E12	45	12
PROTECTOR, EX. PIPE . . . . .	G8	70	5	RUBBER, SIDE COVER STOPPER . . . . .	G4	66	6	SHAFT, BRAKE PIVOT . . . . .	G9	71	8
PROTECTOR, HANDLE . . . . .	F6	52	5	RUBBER, SILENCER . . . . .	G2	64	15	SHAFT, EX. ROCKER ARM . . . . .	D4	21	7
PROTECTOR, L. FR. FORK . . . . .	F10	56	25	RUBBER, STOPPER . . . . .	G14	76	11	SHAFT, OIL PUMP . . . . .	D12	29	1
PROTECTOR, MUFFLER . . . . .	G8	70	6					SHAFT, SWINGARM PIVOT . . . . .	G12	74	4
PROTECTOR, R. FR. FORK . . . . .	F10	56	24	[ S ]				SHIFTER, DRUM . . . . .	E9	42	9
				SCREEN SET, FUEL STRAINER . . . . .	G2	64	2	SHIM, TAPPET . . . . .	D4	21	16
[ R ]				SCREEN, OIL FILTER . . . . .	E3	36	9		D5	22	16
RADIATOR, L. . . . .	H4	82	3	SCREW-WASHER, 4X14 . . . . .	E13	46	41		D6	23	16
RADIATOR, R. . . . .	H4	82	2	SCREW-WASHER, 4X24 . . . . .	D16	33	5		D7	24	17
RATCHET, STARTER . . . . .	E11	44	4	SCREW-WASHER, 4X8 . . . . .	E13	46	40	SHROUD SET, L. RADIATOR . . . . .	G2	64	17
RECEIVER, CLUTCH CABLE . . . . .	E1	34	1	SCREW SET A . . . . .	E12	45	6	SHROUD SET, R. RADIATOR . . . . .	G2	64	16
RECTIFIER COMP., REGULATOR . . . . .	H3	81	4	SCREW SET B . . . . .	E12	45	10	SLIDER, CHAIN . . . . .	G12	74	12
REFLECTOR, FR. REFLEX . . . . .	F6	52	2	SCREW SET, JET NEEDLE . . . . .	E12	45	11	SLIDER, THROTTLE CABLE . . . . .	F3	49	12
REFLECTOR, REFLEX . . . . .	G16	78	2	SCREW, 5X12 . . . . .	G2	64	20	SOCKET COMP., HEADLIGHT . . . . .	F1	47	6
REFLECTOR, RR. REFLEX . . . . .	G16	78	1	SCREW, BLEEDER . . . . .	F11	57	2	SPANNER A, PIN . . . . .	H7	85	1
RETAINER . . . . .	F11	57	7		F14	60	11	SPINDLE COMP., GEARSHIFT . . . . .	E9	42	18
RETAINER, BRACKET . . . . .	F14	60	4	SCREW, FLAT, 4X12 . . . . .	F5	51	19	SPINDLE, KICK STARTER . . . . .	E11	44	6
RETAINER, RR. WHEEL BEARING . . . . .	F16	62	4	SCREW, FLAT, 6X10 . . . . .	E8	41	39	SPOKE SET, FR. . . . .	F12	58	1
RETAINER, VALVE SPRING . . . . .	D4	21	13	SCREW, FLAT, 8X31 . . . . .	G1	63	21	SPOKE SET, RR. . . . .	F16	62	1
RIM, FR. WHEEL . . . . .	F12	58	8	SCREW, PAN . . . . .	E12	45	21				
RIM, RR. WHEEL . . . . .	F16	62	12	SCREW, PAN, 4X12 . . . . .	F4	50	25	SPRING ASSY., RR. BRAKE RETURN . . . . .	G9	71	7
RING . . . . .	E1	34	7	SCREW, PAN, 4X14 . . . . .	F4	50	26	SPRING ASSY., SIDE STAND . . . . .	G11	73	4
	F5	51	8	SCREW, PAN, 4X55 . . . . .	F1	47	2	SPRING, BEAM ADJUSTING . . . . .	F1	47	3
				SCREW, PAN, 5X10 . . . . .	F4	50	27	SPRING, BRAKE LEVER . . . . .	F5	51	12
RING SET, PISTON . . . . .	E5	38	2	SCREW, PAN, 5X8 . . . . .	G12	74	18	SPRING, CARBON BRUSH . . . . .	E1	34	4
RING, BACK UP . . . . .	F9	55	6		G13	75	29	SPRING, CLUTCH . . . . .	D11	28	10
RING, FRICTION . . . . .	E2	35	7	SCREW, SPECIAL FLAT, 6X17 . . . . .	E3	36	13	SPRING, DECOMPRESSION . . . . .	D4	21	5
RING, OIL SEAL STOPPER . . . . .	F9	55	14	SCREW, SPECIAL, 5X9.5 . . . . .	H1	79	5	SPRING, DRUM STOPPER . . . . .	E9	42	17
RING, PISTON . . . . .	G14	76	14	SCREW, TAPPING, 4X10 . . . . .	F10	56	36	SPRING, EX. VALVE . . . . .	D4	21	12
RING, STOPPER . . . . .	F14	60	14	SCREW, TAPPING, 4X12 . . . . .	G6	68	35	SPRING, FR. FORK . . . . .	F9	55	4
	G14	76	17	SCREW, TAPPING, 4X8 . . . . .	H1	79	4	SPRING, GEARSHIFT RETURN . . . . .	E9	42	19
	G15	77	21	SCREW, TAPPING, 5X10 . . . . .	F1	47	14	SPRING, IN. VALVE . . . . .	D4	21	11
				SCREW, TAPPING, 5X16 . . . . .	G6	68	36	SPRING, JUDDER . . . . .	D11	28	11
								SPRING, KICK STARTER . . . . .	G9	71	5



# PART NAME INDEX

J 6

Part name	Address	Page	Ref.	Part name	Address	Page	Ref.	Part name	Address	Page	Ref.
SPRING, L. STEP RETURN .....	G10	72	6	TUBE, AIR PIPE .....	G7	69	8	WASHER, PLAIN, 8MM .....	G8	70	19
SPRING, OIL FILTER .....	D14	31	6	TUBE, AIR VENT .....	E13	46	35				20
SPRING, PAD .....	F11	57	6	TUBE, DRAIN .....	G5	67	21		G10	72	10
	F14	60	3	TUBE, OUTER .....	F9	55	5	WASHER, PLAIN, 9MM .....	D2	19	17
SPRING, PAWL PLUNGER .....	E9	42	15	TUBE, OVERFLOW .....	E13	46	34	WASHER, RADIATOR MOUNTING .....	H5	83	23
SPRING, RATCHET .....	E11	44	5	TUBE, RADIATOR BREATHER .....	H4	82	13	WASHER, SEALING, 5MM .....	D2	19	19
SPRING, RR. CUSHION .....	G14	76	2	TUBE, RESERVE TANK DRAIN .....	H4	82	15	WASHER, SEALING, 6MM .....	D8	25	10
SPRING, R. STEP RETURN .....	G10	72	5	TUBE, TIRE .....	F12	58	10	WASHER, SEALING, 6.5MM .....	D10	27	9
SPRING, STARTER RETURN .....	E11	44	7		F16	62	18		D13	30	6
SPROCKET, DRIVE .....	E7	40	18	TY-RAP, CABLE .....	G2	64	23	WASHER, SEALING, 7MM .....	D13	30	5
SPROCKET, FINAL DRIVEN .....	F16	62	3					WASHER, SEALING, 8MM .....	E3	36	16
STAND COMP., MAIN .....	G11	73	2	[ V ]				WASHER, SEAT MOUNTING .....	G16	78	6
START SET, HOT .....	E12	45	8	VALVE ASSY., AIR SUCTION .....	G7	69	3	WASHER, SPECIAL, 6MM .....	D8	25	11
STAY COMP., AIR SUCTION VALVE	G7	69	4	VALVE ASSY., RELIEF .....	D14	31	4	WASHER, SPLINE, 20MM .....	E8	41	28
STAY, AIR CLEANER ELEMENT .....	G5	67	6	VALVE COMP., REED .....	E3	36	11	WASHER, SPRING, 24MM .....	E8	41	29
STAY, COUPLER .....	F2	48	3	VALVE SET, FLOAT .....	E12	45	2	WASHER, SPRING, 4MM .....	F4	50	28
STAY, FR. REFLECTOR .....	F6	52	1	VALVE SET, FLOATING .....	E12	45	14	WASHER, SPRING, 8MM .....	F13	59	25
STAY, RR. REFLECTOR .....	G16	78	3	VALVE SET, STARTER .....	E12	45	16		G1	63	31
STAY, TAILLIGHT .....	H1	79	3	VALVE, EX. ....	D4	21	9	WASHER, STEERING STEM .....	F6	52	15
STEM SUB ASSY., STEERING .....	F7	53	5	VALVE, IN. ....	D4	21	8	WASHER, SWINGARM SIDE .....	G12	74	7
STOPPER COMP., DRUM .....	E9	42	16	VALVE, THROTTLE .....	E12	45	24	WASHER, THRUST .....	G15	77	31
STOPPER, BEAD .....	F12	58	12	VISOR SET, FR. ....	F1	47	9	WASHER, THRUST INVOLUTE,			
	F16	62	15					22X21X1	E7	40	22
STOPPER, SPRING SEAT .....	G14	76	4	[ W ]				WASHER, THRUST, 12MM .....	E2	35	12
STRAP, CABLE, 118MM .....	D2	19	20	WASHER, 10MM .....	H6	84	20	WASHER, THRUST, 13MM .....	D14	31	15
STUD, 6X21 .....	G5	67	15	WASHER, 12MM .....	D11	28	18	WASHER, THRUST, 17MM .....	E11	44	10
SWINGARM SUB ASSY., RR. ....	G12	74	16	WASHER, 14MM .....	E6	39	7	WASHER, THRUST, 17.2MM .....	E8	41	24
SWITCH ASSY., ENGINE STOP .....	F3	49	5		E9	42	25	WASHER, THRUST, 20MM .....	D11	28	16
SWITCH ASSY., FR. STOP .....	F3	49	7	WASHER, 16.8X24 .....	G13	75	23	WASHER, THRUST, 22X30X1 .....	E8	41	26
SWITCH ASSY., STARTER .....	F3	49	6		E11	44	11	WEIGHT, DECOMPRESSION .....	D4	21	3
SWITCH ASSY., STARTER MAGNETIC	H2	80	8	WASHER, 18X32X2 .....	D11	28	17	WHEEL SUB ASSY., FR. ....	F12	58	7
				WASHER, 22X32X1.5 .....	E8	41	27	WHEEL SUB ASSY., RR. ....	F16	62	11
[ T ]				WASHER, 22X35X2 .....	G1	63	25	WRENCH, NIPPLE .....	H7	85	2
TAILLIGHT UNIT .....	H1	79	1	WASHER, 24X32X1 .....	E8	41	25	WRENCH, PLUG .....	H7	85	3
TANK COMP., FUEL .....	G2	64	6	WASHER, 26X10.5 .....	G9	71	11				
TANK, RADIATOR RESERVE .....	H4	82	18	WASHER, 6MM .....	G8	70	17				
TENSIONER COMP., CAM CHAIN .....	D8	25	2	WASHER, 6.1MM .....	E9	42	23				
TERMINAL SET, BRUSH .....	E1	34	3	WASHER, 8MM .....	G1	63	26				
THREAD, STEERING HEAD TOP .....	F7	53	6	WASHER, AIR CLEANER COVER							
TIRE, FR. ....	F12	58	9	SETTING	G5	67	14				
TIRE, RR. ....	F16	62	13	WASHER, CAMSHAFT THRUST .....	D2	19	18				
T-JOINT .....	G5	67	4	WASHER, CHAIN SLIDER .....	G12	74	13				
TOP SET .....	E12	45	4	WASHER, FR. COVER SETTING .....	F1	47	13				
TUBE A, AIR SUCTION VALVE .....	G7	69	5		G7	69	11				
TUBE A, BREATHER .....	E3	36	2	WASHER, HEAD HANGER PLATE .....	H6	84	21				
	G5	67	23	WASHER, LOCK, 18MM .....	D11	28	15				
TUBE A, FUEL .....	G2	64	14	WASHER, OIL BOLT .....	F5	51	17				
TUBE B, AIR SUCTION VALVE .....	G7	69	6		F15	61	13				
TUBE B, BREATHER .....	E3	36	3	WASHER, PLAIN .....	E13	46	29				
	G5	67	24				30				
TUBE B, FUEL .....	G2	64	13	WASHER, PLAIN, 10MM .....	F6	52	16				
TUBE COMP., AIR VENT .....	E13	46	36	WASHER, PLAIN, 12MM .....	D16	33	6				
			37		E2	35	11				
TUBE COMP., FUEL CAP BREATHER	G2	64	10		G15	77	44				
TUBE C, BREATHER .....	E3	36	4				45				
	G6	68	25	WASHER, PLAIN, 5MM .....	G13	75	31				
TUBE, 3.5X270 .....	G7	69	17	WASHER, PLAIN, 6MM .....	G16	78	12				
TUBE, AIR CLEANER CONNECTING ..	G5	67	17								



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**1**

**FOREWORD INDEX**

---

**2**

**ENGINE GROUP**

---

**3**

**FRAME GROUP**

---

**4**

**PART NUMBER INDEX**

---

**5**

**PART NAME INDEX**

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**HONDA**  
The Power of Dreams



August 20, 2012



# PARTS CATALOG NEWS

Honda Motor Co., Ltd.  
Customer Service Technology Development Division

## PARTS CATALOG - CORRECTED

Printed in Japan

CODE NO.	14KSCD01
PARTS CATALOG NEWS	CRF250X CRF250X'13
NEWS NO.	001

Block No.	Ref. No.	Note	Part No.	Description	Reqd. QTY	Serial No.		Parts catalog code
					CRF250X '13			
F-27	18	T	19110-KSC-000	TANK, RADIATOR RESERVE .....	0	-----	-----	A, AC
		D	19110-KSC-305	TANK, RADIATOR RESERVE (COO) ..	1	-----	-----	A, AC

NOTE A:PART NO. CHANGE D:NEWLY PROVIDED E:PART NO.DELETION K:REQUIRED NO. CORRECTION L:APPLICATION SERIAL NO. CORRECTION  
M:PART DESCRIPTION CORRECTION T:APPLICATION CORRECTION Z:REMARKS CHANGE

October 08, 2012



# PARTS CATALOG NEWS

Honda Motor Co., Ltd.  
Customer Service Technology Development Division

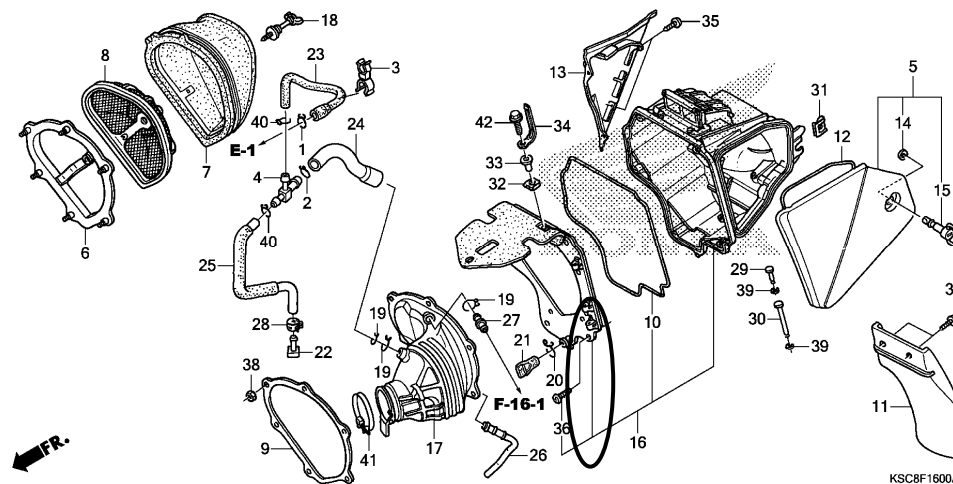
## PARTS CATALOG - CORRECTED

Printed in Japan

CODE NO.	14KSCD01
PARTS CATALOG NEWS	CRF250X CRF250X'13
NEWS NO.	002

### F-16 AIR CLEANER

**\*ILLUSTRATION-CORRECTED\***



NOTE A:PART NO. CHANGE D:NEWLY PROVIDED E:PART NO. DELETION K:REQUIRED NO. CORRECTION L:APPLICATION SERIAL NO. CORRECTION  
M:PART DESCRIPTION CORRECTION T:APPLICATION CORRECTION Z:REMARKS CHANGE